

SECTION 10

PARTS

NOTICE

This manual contains part numbers listed in two formats - 8 digit and 10 digit.

When ordering parts from Itek, USE THE 8 DIGIT PART NUMBER.

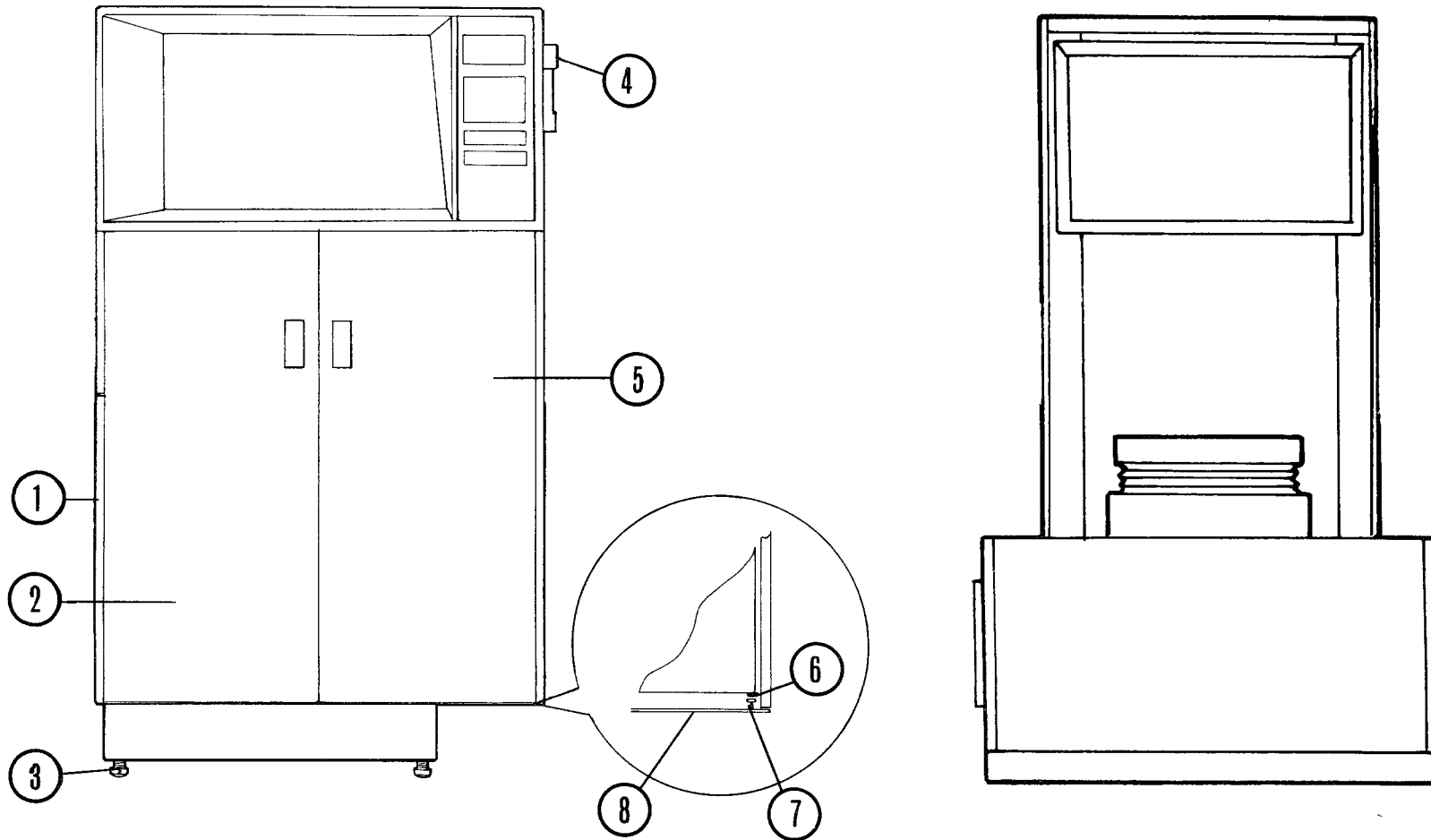
In the latter part of 1988, Itek will convert to the more comprehensive 10 digit format. At that time you will be notified to begin using the 10 digit number.

March 1, 1988

SECTION 10

PARTS

Covers	10-2
Side Covers	10-6
Knife Assembly	10-10
Transport Assembly	10-16
RC Paper Dark Box Compartment	10-32
Mirror Frame/Screen Shifter Area	10-36
Bezel and Control Panel Assembly	10-48
Distribution Box Assembly	10-52
Processor Assembly (front view)	10-56
Processor Assembly (rear view)	10-60
Dryer Assembly	10-66
Roller Frames	10-70
Circuit Breaker and Control Boards Area	10-74
Optics Drive Assembly	10-76
Lens Assembly	10-86
Subject Holder	10-92
Lamp Assemblies	10-100
Auxiliary Start Switch Assembly	10-102
12" Cartridge Drive	10-104
Screen Frame Assembly	10-108

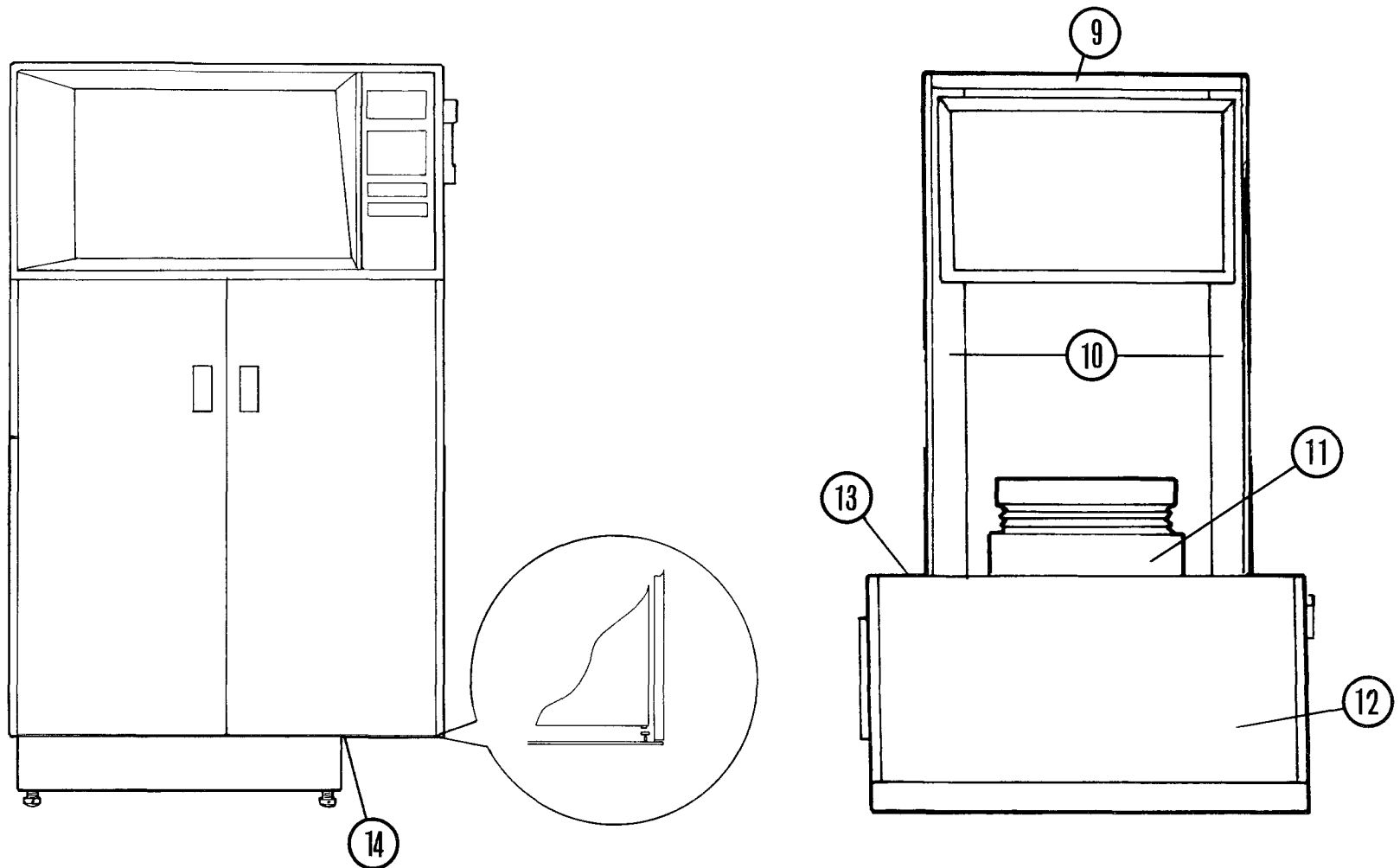


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COVERS
(Front and Top)

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Lower L.H. Side Cover Assy.	201837A001	20183701	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
2	L.H. Door Assembly	196421A001	19642101	1
NS	Light Seal (Handle)	195044-001	19504401	1
	Pad	192910-001	19291001	1
	Foam Tape	401513-056	40151356	2 ft.
	Pad	195991-001	19599101	1
	Nyliner Bushing	067547-002	06754702	2
3	Leveling Screw	009181-000	00918100	4
4	Mirror Handle Assembly	192162A001	19216201	1
	Screw, 1/4-20 x 5/8"	H-1144-000	H0114400	2
5	R.H. Door Assembly	196420A001	19642001	1
NS	Light Seal (Handle)	195044-001	19504401	1
	Pad	192910-001	19291001	1
	Foam Tape	401513-056	40151301	2 ft.
	Pad	195991-001	19599101	1
	Magnet Catches	089742-000	08974200	2
	Cement for Light Seals	H-8814-000	H0881400	
6	Nyliner	067547-002	06754702	2
7	Spacer	192776-001	19277601	2
8	Bottom Plate Assembly	196107-003	19610703	1

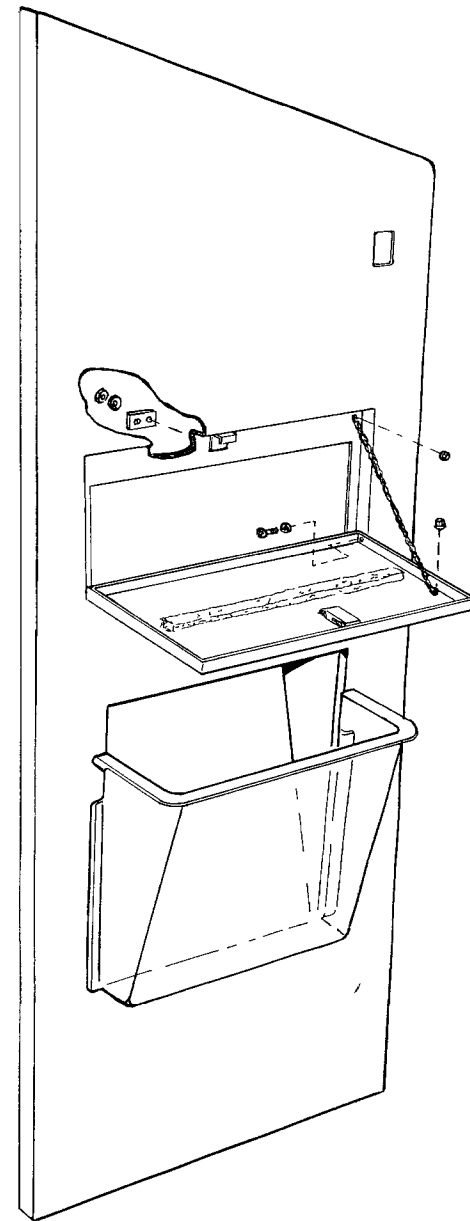
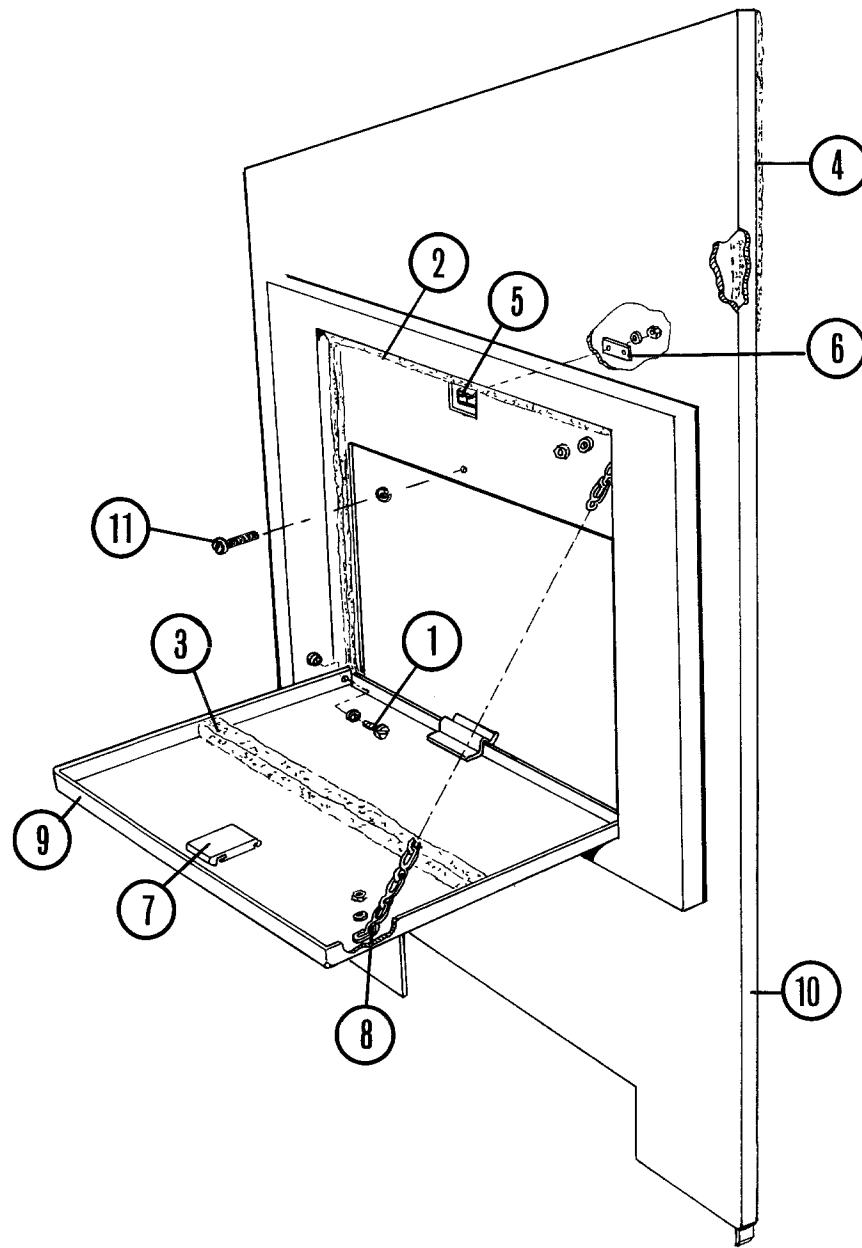
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
9	Rear Cover Assembly	194994A002	19499402	1
	Screw, 8-32 x 1/4"	H-4719-000	H0471900	4
10	Lift-Off Cover	205326-001	20532601	2
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Flat Washer, #8	H-1560-000	H0156000	2
11	Bellows Mount	205396-001	20539601	1
12	Top Cover Assembly	192638A001	19263801	1
	Nut, 10-32	H-1444-000	H0144400	6
	Flat Washer, #10	H-1560-000	H0156000	6
	Lock Washer, #10	H-1552-000	H0155200	6
13	Back Cover Assembly	205465A001	20546501	1
	Nut, 10-32	H-1444-000	H0144400	6
	Flat Washer, #10	H-1560-000	H0156000	6
	Lock Washer, #10	H-1552-000	H0155200	6
NS	Print Catcher	194461-002	19446102	1
14	Screw, 5/16-18 x 2-1/2"	H-0610-000	H0061000	4
	Lock Washer, 5/16	H-1554-000	H0155400	4
	Flat Washer, 5/16	H-1907-000	H0190700	4
NS	Groove Pin	H-2406-000	H0240600	2
	(between camera frame and optics frame)			

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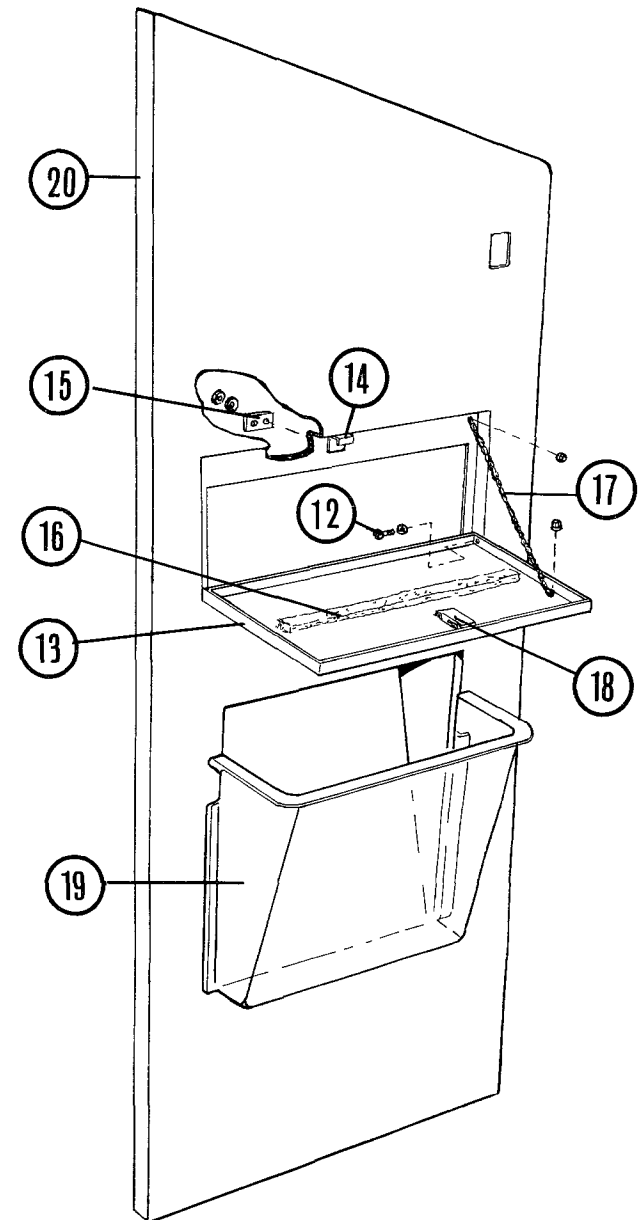
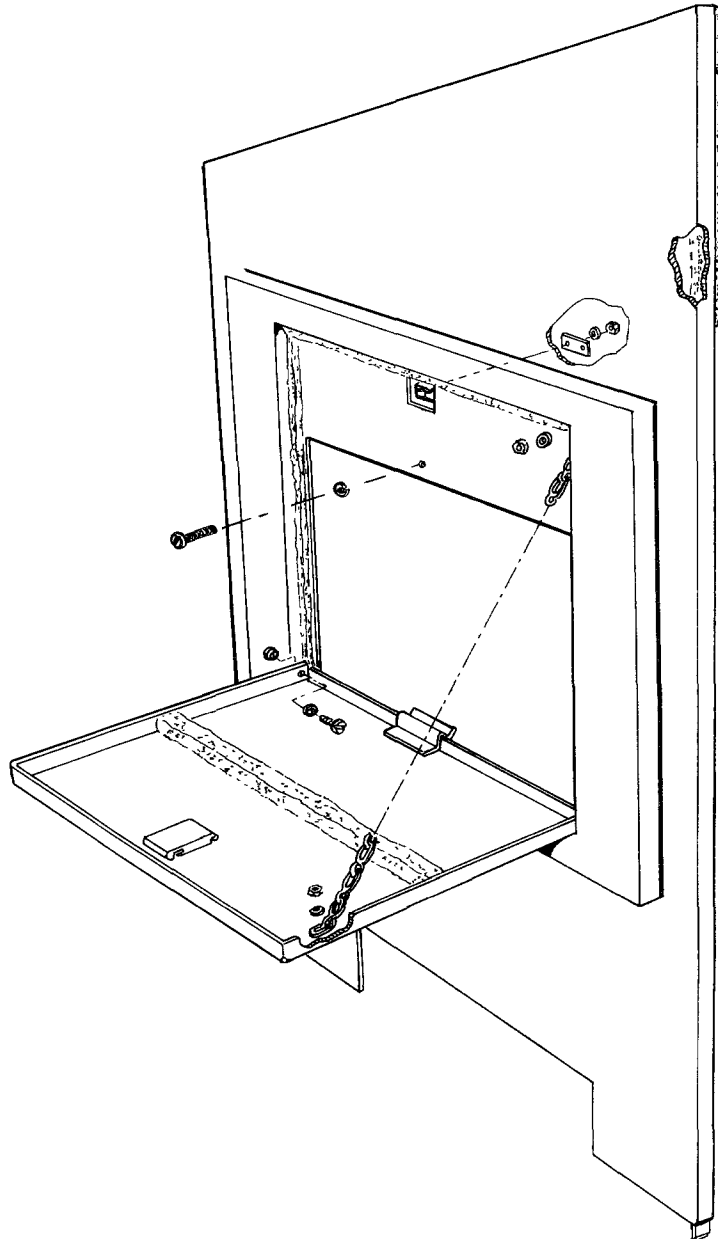
SIDE COVERS

Left Hand Top Half Cover Complete 20505A001

Right Hand Cover Complete 205582A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Shoulder Screw	071331-000	07133100	2
	Nut, 6-32	H-1441-000	H0144100	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Flat Washer, #6	H-1564-000	H0156400	2
	Flat Washer, #10	H-1560-000	H0156000	2
	1/4" Retaining Ring	H-9003-000	H0900300	2
2	Foam Tape	401513-028	40151328	3.5 ft.
3	Foam Tape	401513-036	40151336	1 ft.
4	Foam Tape	401513-032	40151332	5 ft.
5	Clip Assembly	196642A001	19664201	1
6	Washer Plate	196640-001	19664001	1
	Flat Washer, #6	H-1564-000	H0156400	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Nut, 6-32	H-1441-000	H0144100	2
7	Slide Latch	196643-001	19664301	1
8	Door Chain	195549-001	19554901	1
	Locking Nut, 4-40	H-1337-000	H0133700	2
	Flat Washer, #5	H-1561-000	H0156100	2
9	Side Door Assembly	205287A001	20528701	1
10	Left Hand Cover Assembly	205304A001	20530401	1
11	Screw, 10-32 x 1-1/4"	H-4730-000	H0473000	1
	Lock Washer, #10	H-1552-000	H0155200	1

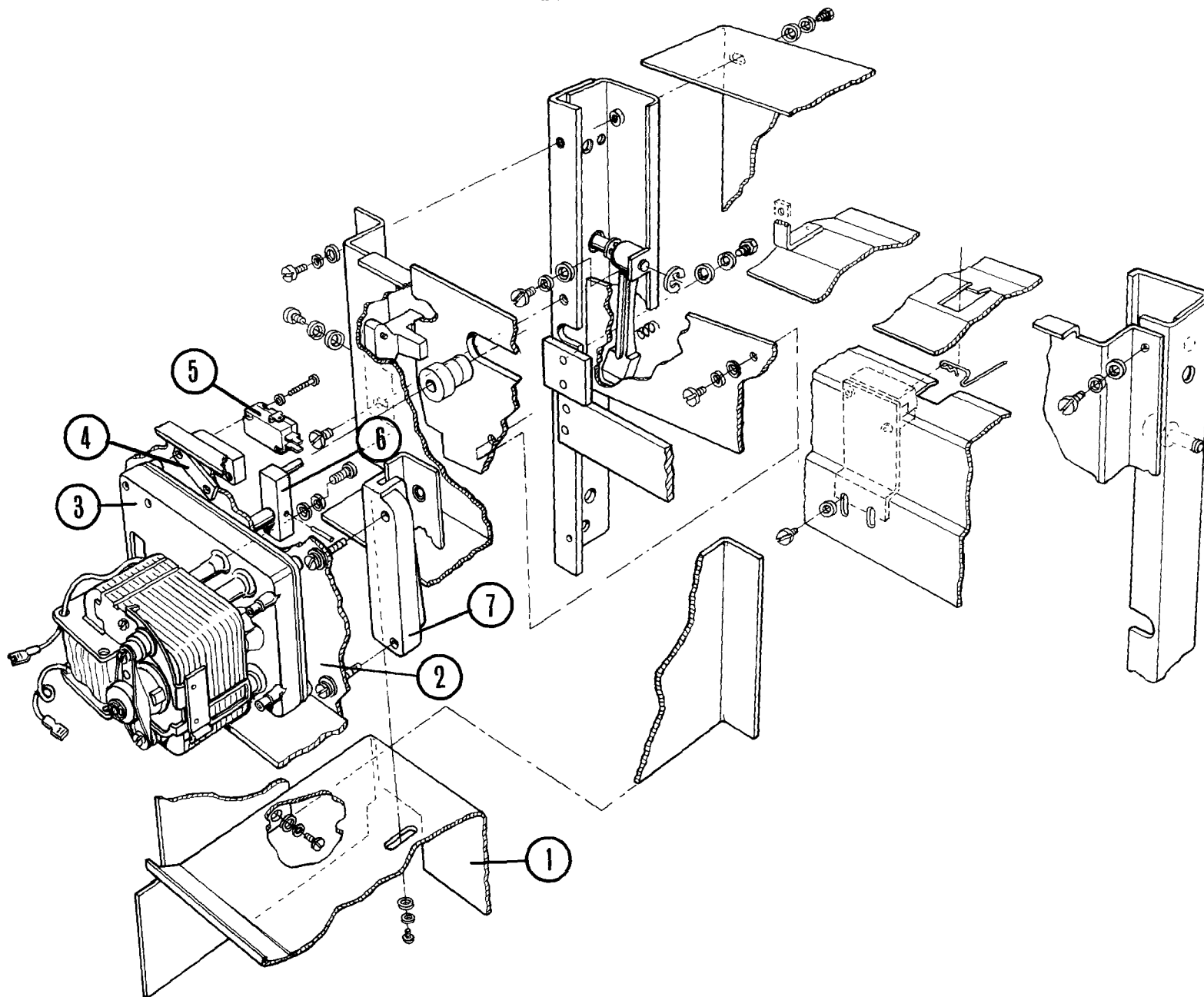
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
12	Shoulder Screw	071331-000	07133100	2
	Nut, 6-32	H-1223-000	H0122300	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Flat Washer, #6	H-1564-000	H0156400	2
	1/4" Retaining Ring	H-9003-000	H0900300	2
13	Side Door	205581-001	20558101	1
NS	Logo	203723-001	20372301	1
	Retaining Ring	H-9344-000	H0934400	2
14	Clip Assembly	196642-001	19664201	1
15	Washer Plate	196640-001	19664401	1
	Lock Washer, #6	H-1550-000	H0155000	2
	Nut, 6-32	H-1441-000	H0144100	2
16	Cartridge Bumper	192931-001	19293101	1
17	Door Chain	193066-001	19306601	1
	Locking Nut, 4-40	H-1337-000	H0133700	2
18	Slide Latch	196643-001	19664301	1
19	Tray	195892-001	19589201	1
20	Side Cover	194313A001	19431301	1
NS	Foam Tape	401513-032	40151332	7.5 ft.
NS	Foam Tape	401513-037	40151337	3.5 ft.

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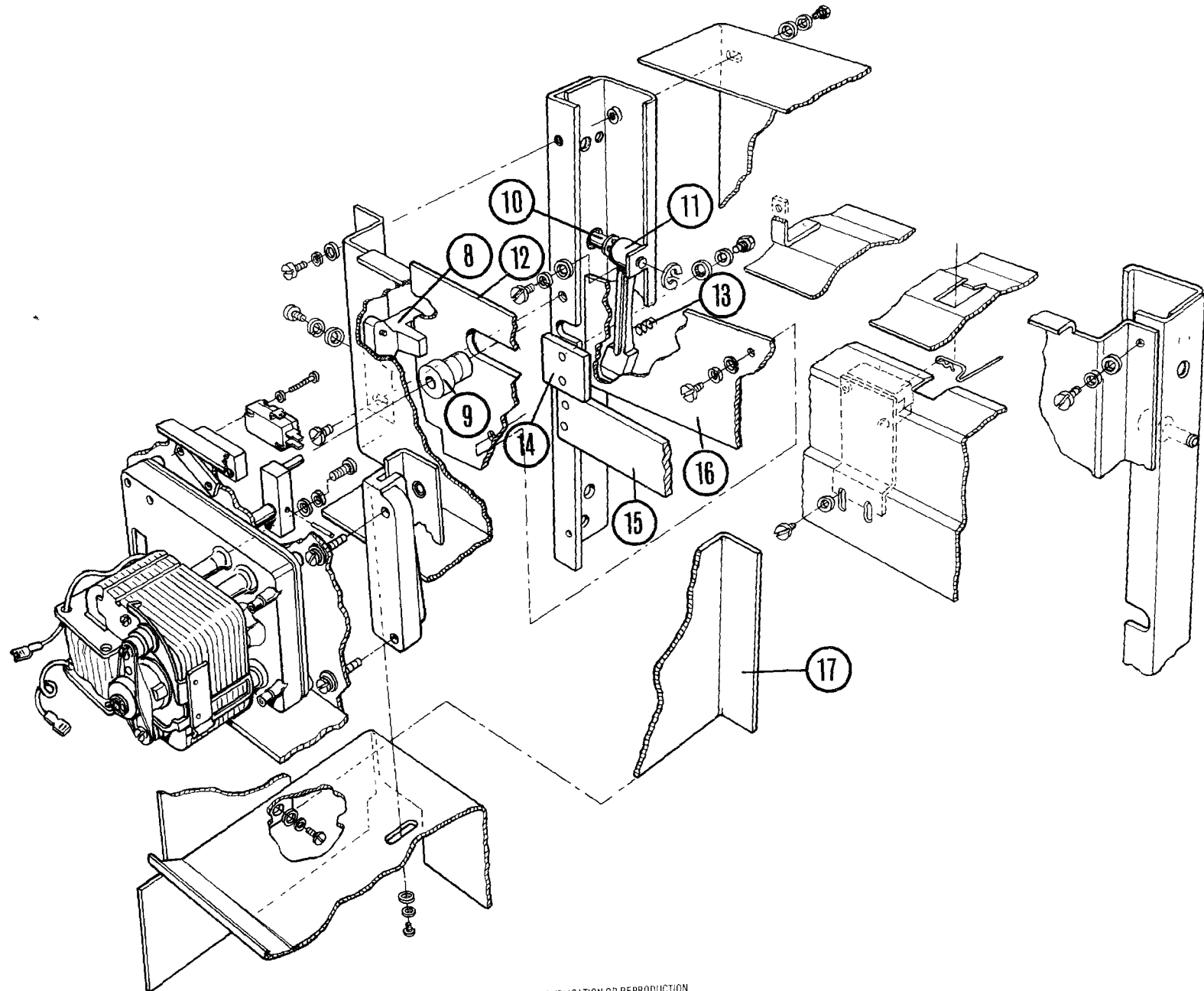


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KNIFE ASSEMBLY 205509A011

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Top Cover	205503-001	20550301	1
	Screw, 8-32 x 1/8"	H-4719-000	H0471900	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Flat Washer, #8	H-1563-000	H0156300	2
NS	Ground Strap	205437-001	20543701	1
	Ground Strap Bracket	205472-001	20547201	1
	Screw, 8-32 x 1/4"	H-4719-000	H0471900	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Flat Washer, #8	H-1563-000	H0156300	3
2	Motor Bracket	205504A001	20550401	1
3	Knife Motor	195528-001	19552801	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	4
4	Nut Plate	089493-001	08949301	1
5	Switch	010357-002	01035702	1
	Screw, 4-40 x 3/4"	H-5841-000	H0584100	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Flat Washer, #4	H-1565-000	H0156500	2
NS	Spacer	194407-001	19440701	1
6	Pivot Plate Assembly	195517A001	19551701	1
	Spirol Pin, 3/32 x 1/2"	H-5092-000	H0509200	1
7	Guide Block	195945-001	19594501	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Flat Washer, #8	H-1563-000	H0156300	2

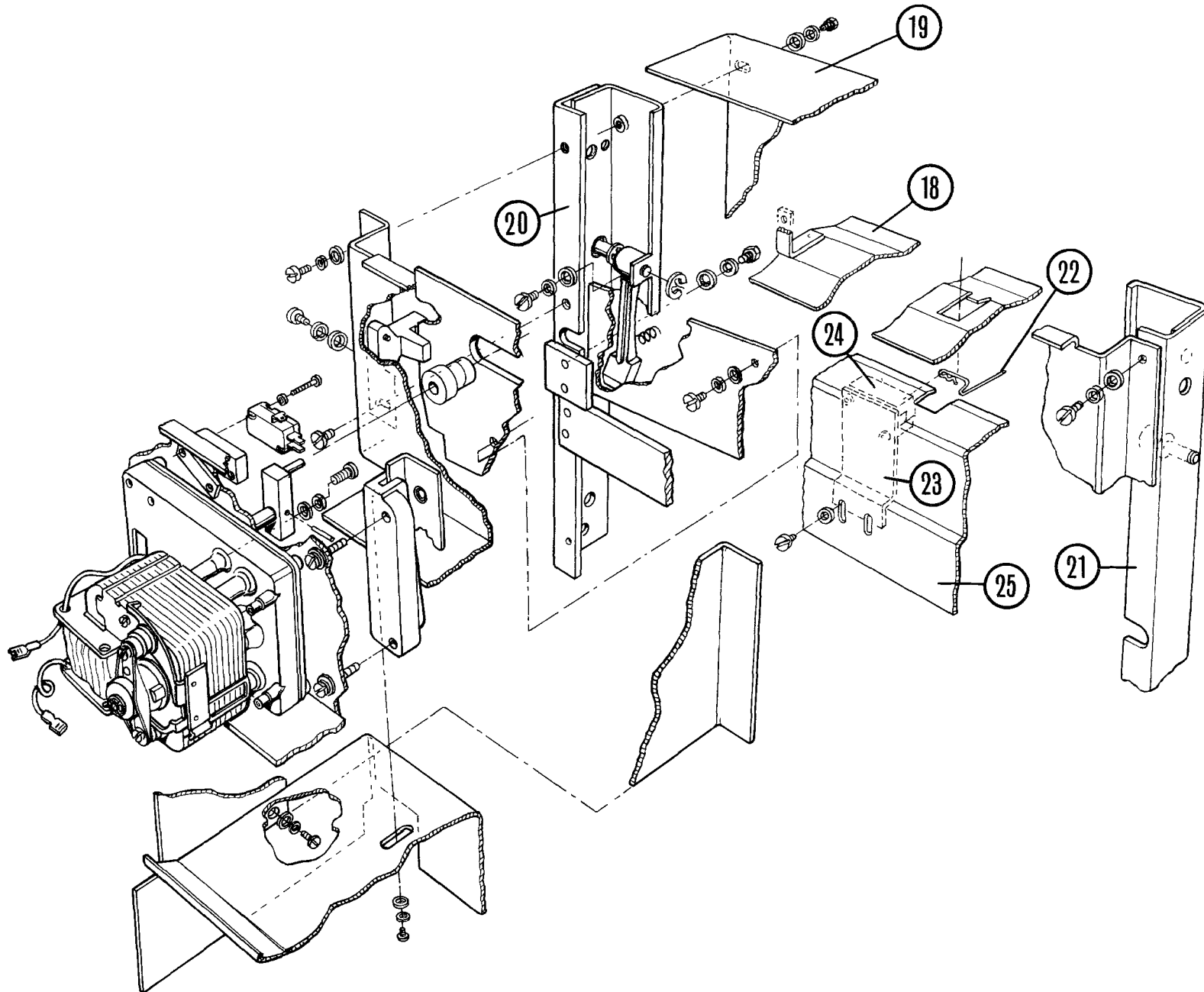
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
8	Guide Block	195944-001	19594401	2
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Flat Washer, #8	H-1563-000	H0156300	4
9	Roller	193089-001	19308901	1
10	Pin	195782-001	19578201	2
11	Spring Block	195946-001	19594601	2
	Retaining Ring	H-9331-000	H0933100	4
12	Plate Assembly	195951A001	19595101	1
13	Spring	093189-000	09318900	2
14	Pad	195516-001	19551601	1
	Screw, 10-32 x 3/8"	H-4800-000	H0480000	2
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
15	Stationary Knife	198813-001	19881301	1
	Screw, 10-32 x 3/8"	H-4800-000	H0480000	4
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
16	Moveable Knife	198818-001	19881801	1
	Screw, 8-32 x 7/16"	H-0296-000	H0029600	2
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
17	Side Plate	194875-001	19487501	1

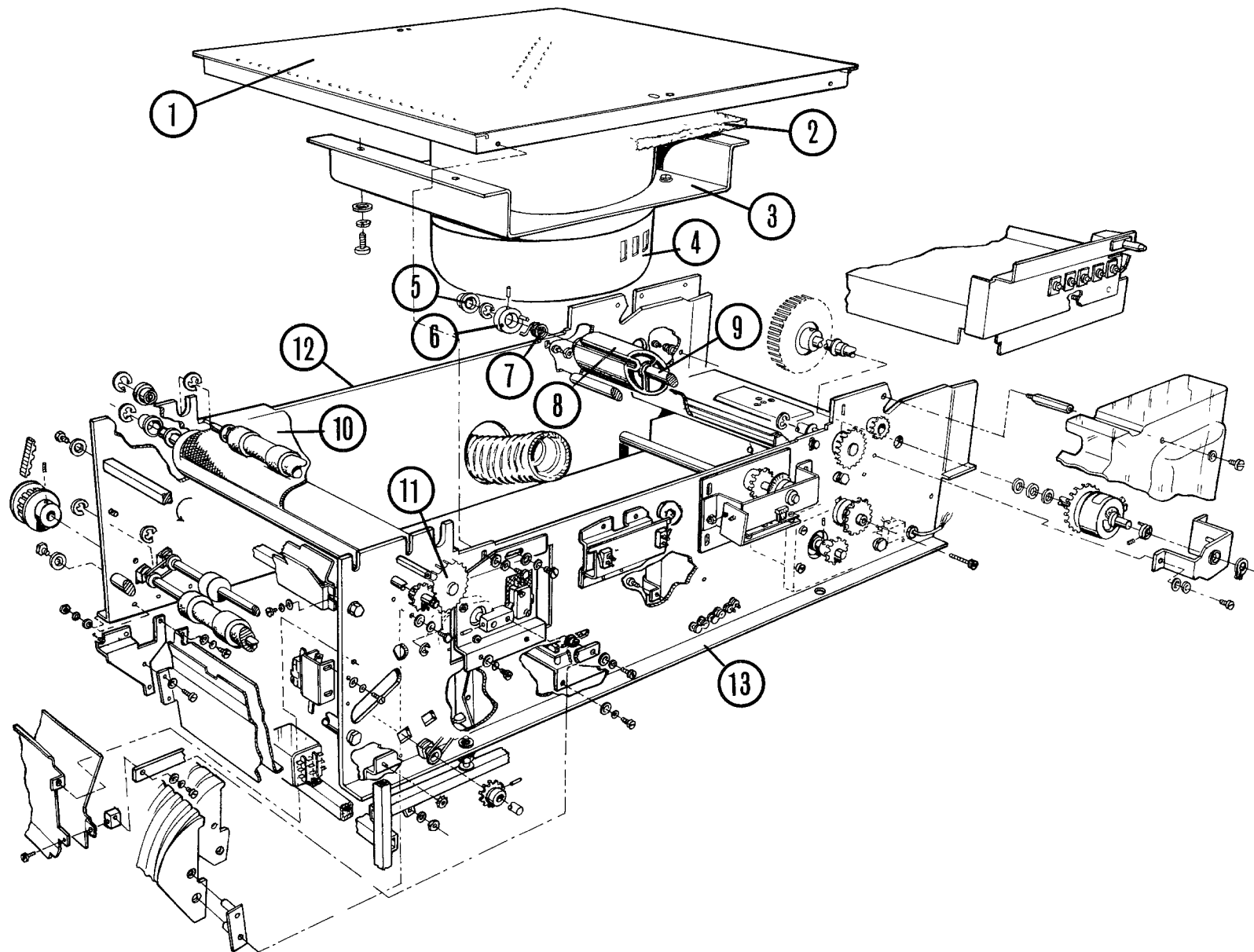
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
18	Upper Guide Assembly	195524A001	19552401	1
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	2
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
19	Light Shield	195523-001	19552301	1
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	2
	Screw, 8-32 x 5/16"	H-4827-000	H0482700	2
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
20	R.H. Support Assembly	196150A001	19615001	1
21	L.H. Support Assembly	196151A001	19615101	1
22	Actuator	196518-001	19651801	1
23	Switch Bracket	196503A001	19650301	1
	Screw, 6-32 x 1/4"	H-4704-000	H0470400	4
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
24	Switch	194878-001	19487801	1
	Screw, 4-40 x 5/8"	H-5855-000	H0585500	2
	Loctite	H-8809-000	H0880900	
25	Plate	193496-001	19349601	1

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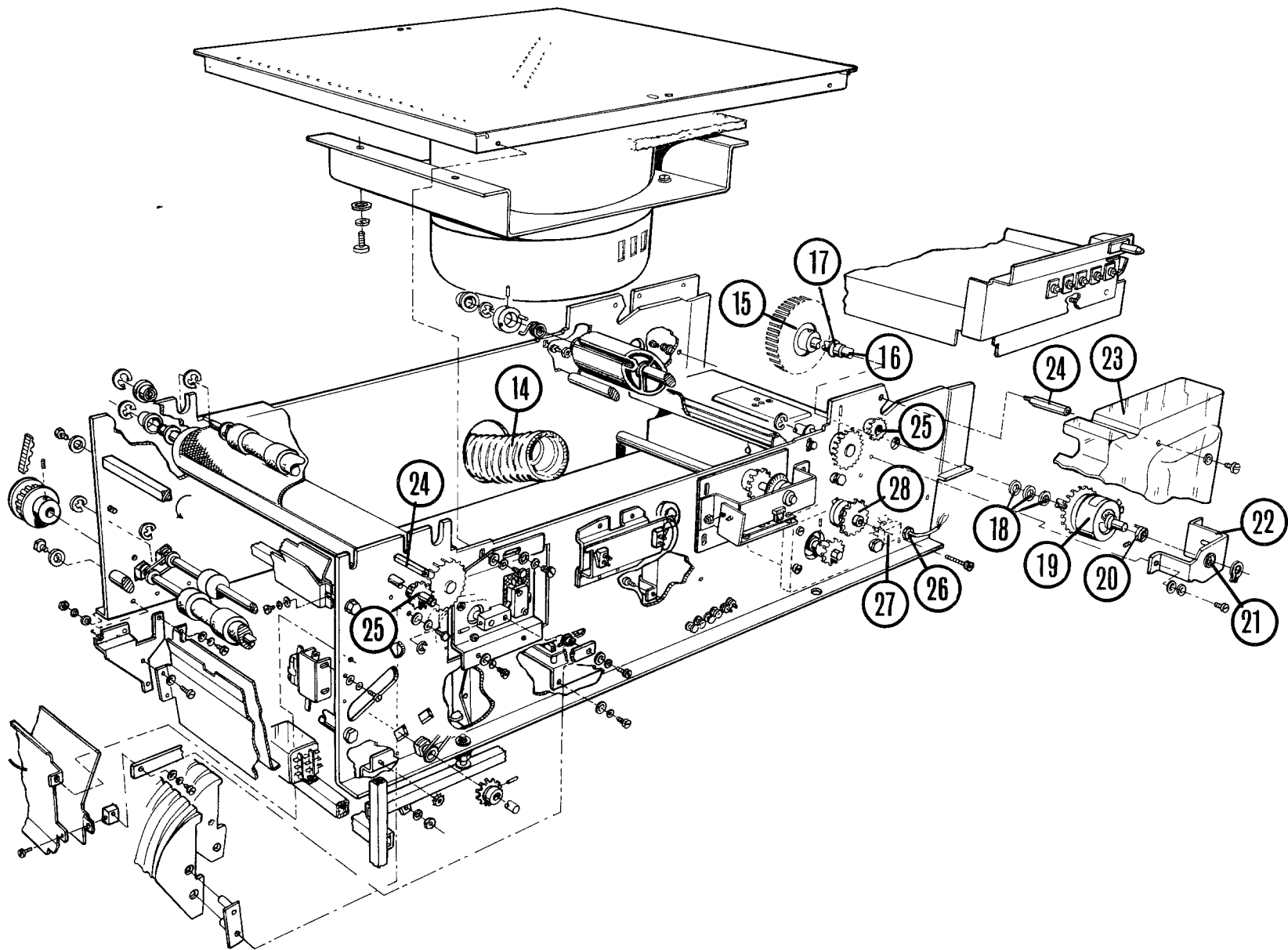


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TRANSPORT - 205200A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Vacuum Platen Assembly	201803A001	20180301	1
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	4
2	Vac. Motor Mount Gasket	192901-001	19290101	1
3	Bracket	205372-001	20537201	1
	Flat Washer, 1/4"	H-1562-000	H0156200	4
	Shoulder Screw	198445-001	19844501	4
4	Vac. Blower (brushless)	205462-001	20546201	1
NS	Foam Tape	401513-039	40151339	1 ft.
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155100	4
	Screw, 10-32 x 3/8"	H-4654-000	H0465400	4
5	Bearing	092580-014	09258014	4
6	Universal Collar Assembly	202920A001	20292001	1
	Set Screw, 8-32 x 1/4"	H-1156-000	H0115600	2
7	Torsion Spring	197039-001	19703901	1
8	Roller	203171-001	20317101	2
9	Shaft	205249-001	20524901	2
	E-Ring Retainer	H-9330-000	H0933000	4
	Pin, 3/32 " x 1/2"	H-2315-000	H0231500	1
10	Belt	197127-002	19712702	1
11	Sprocket	097445-039	09744539	2
	Pin, 3/32" x 1"	H-5091-000	H0509100	2
12	Rear Plate	205307-001	20530701	1
13	Front Plate Assembly	205311A001	20531101	1

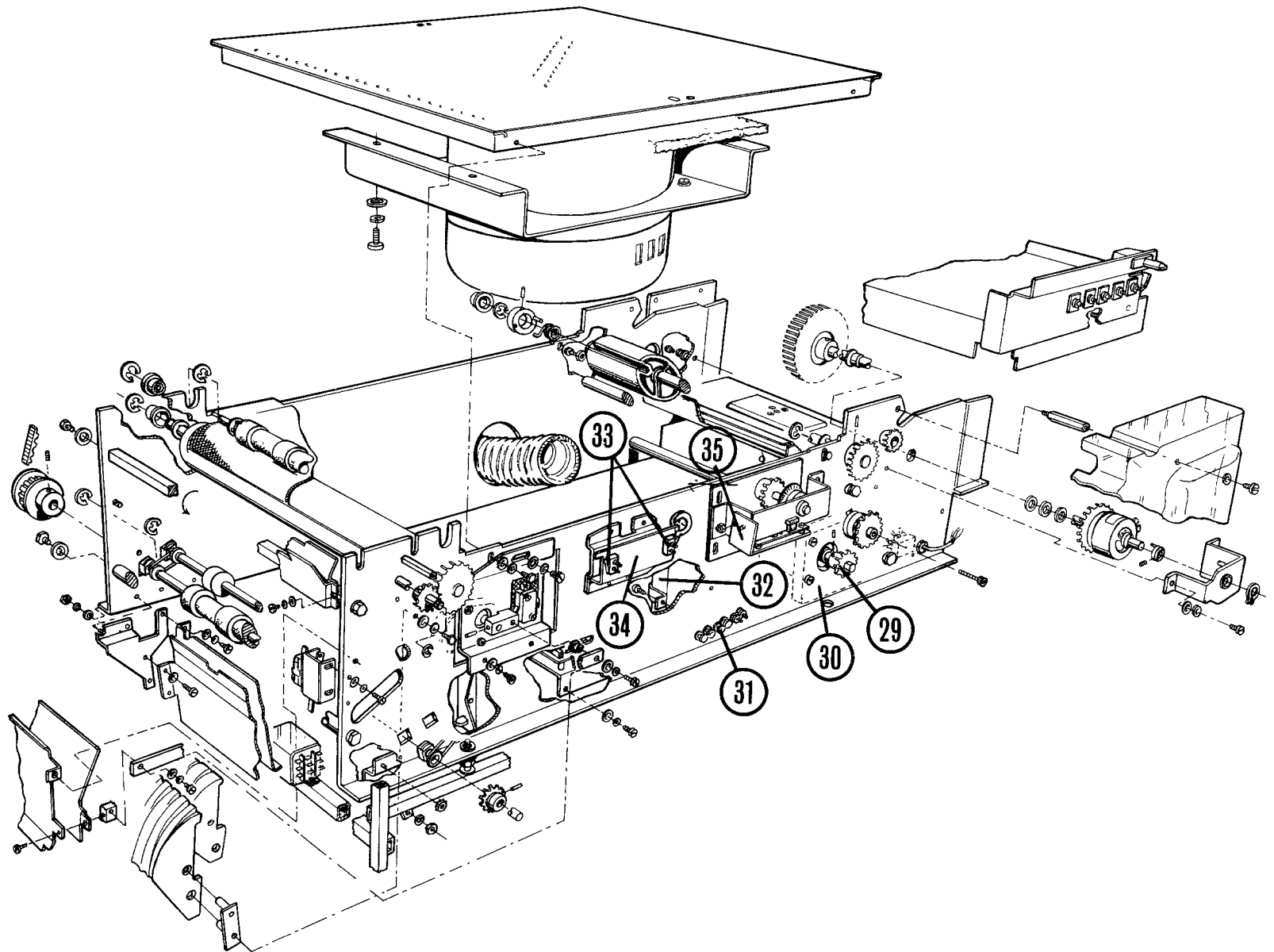
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14	Air Duct, flexible	205537-001	20553701	1
15	Gear, 60T	192230-001	19223001	1
	Pin, 3/32" x 5/8"	H-5077-000	H0507700	1
16	Clutch Shaft	204925-001	20492501	1
17	Nyliner	067547-005	06754705	1
18	Washer, Nylon 3/8" x 3/4"	H-1880-000	H0188000	3
19	Clutch Assembly	202468A002	20246802	1
20	Collar Assembly	202230A001	20223001	1
21	Bearing	401411-015	40141115	1
	Retaining Ring	H-9288-000	H0928800	1
22	Clutch Housing Assembly	205224A001	20522401	1
23	Transport Chain Cover	192965A001	19296501	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 5/16"	H-5318-000	H0531800	2
24	Standoff	192779-001	19277901	2
25	Sprocket	097445-040	09744540	2
	E-Ring Retainer	H-9331-000	H0933100	2
26	Strain Relief	087402-000	08740200	1
27	Rectifier	401275-003	40127503	1
28	Sprocket Assembly	205467A001	20546701	1
	Shoulder Screw, 1/4"-20 x 1"	H-1642-000	H0164200	1
	Flat Washer, 5/16"	H-1566-000	H0156600	2
	Washer	098886-000	09888600	1
	Adjuster	192154-001	19215401	1

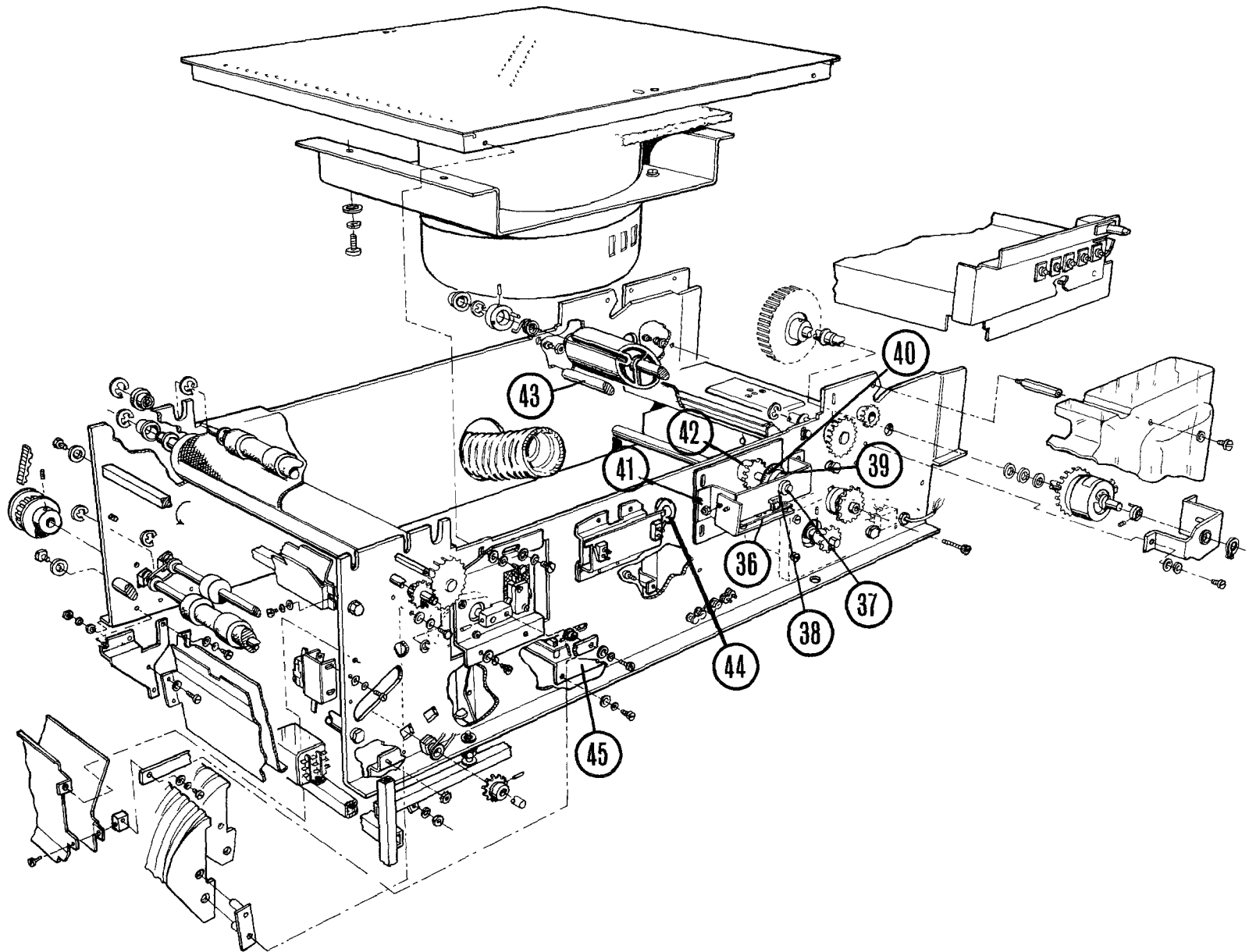
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29	Sprocket	097445-042	09744542	1
	Set Screw, 8-32 x 3/16"	H-1135-000	H0113500	1
30	Drive Motor Assembly	204863A001	20486301	1
	Flat Washer, #8	H-1563-000	H0156300	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	3
31	Chain, Transport	205469-001	20546901	1
	Master Link (included)	072940-000	07294000	
32	Capacitor (w/bracket & boot)	087001-026	08700126	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	2
33	Switch	204438-001	20443801	2
	Insulator	010946-000	01094600	2
	Locking Nut	H-1445-000	H0144500	4
34	Bracket Assembly	204062A001	20406201	1
	Flat Washer, #8	H-1563-000	H0156300	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	3
35	Bracket, Sensor Board	204927-001	20492701	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	2

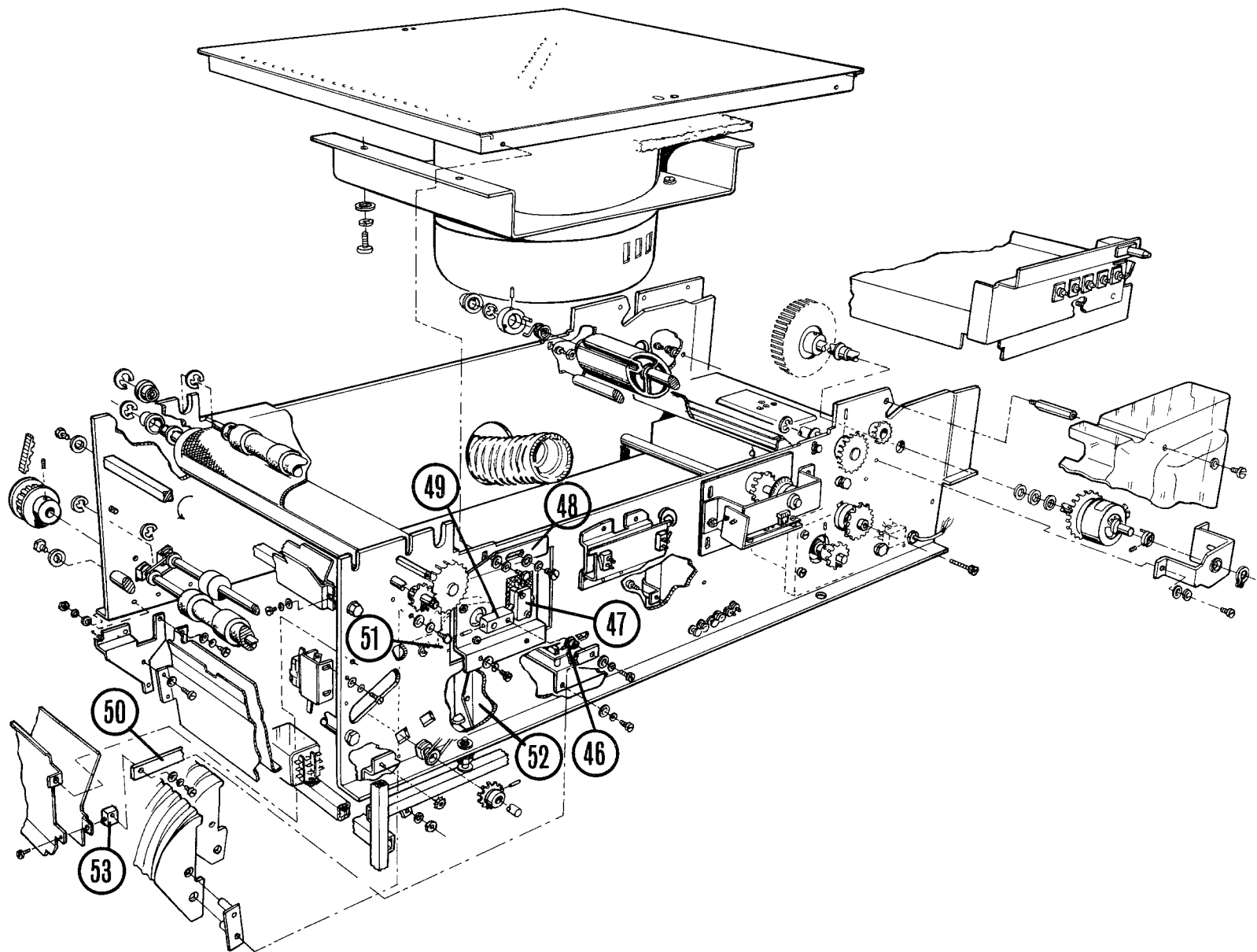
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
36	Sensor Board	200652A001	20065201	1
	Lock Washer, #6	H-1550-000	H0155000	3
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	3
37	Shaft, Encoder	204926-001	20492601	1
38	Bearing, Encoder Shaft	092580-021	09258021	1
39	Hub	204892-001	20489201	1
	Set Screw, 10-32 x 3/8"	H-1164-000	H0116400	2
40	Encoder Wheel	205213-001	20521301	1
	Screw, 6-32 x 3/16"	H-4703-000	H0470300	3
41	Bracket Assembly	204923A001	20492301	1
	Flat Washer, #8	H-1560-000	H0156000	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	3
42	Sprocket	401508-012	40150812	1
	Pin, 3/32" x 1"	H-5091-000	H0509100	1
NS	Bearing, Encoder Shaft	092580-020	09258020	1
43	Side Plate Shaft	192198-001	19219801	3
	Screw,, 1/4-20 x 1/2"	H-4778-000	H0477800	6
	Lock Washer, 1/4"	H-1553-000	H0155300	6
44	Bushing	401420-014	40142014	1
45	Bracket, Vacuum Board	204945-001	20494501	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
NS	Label (Transport/Expose)	192887-001	19288701	1

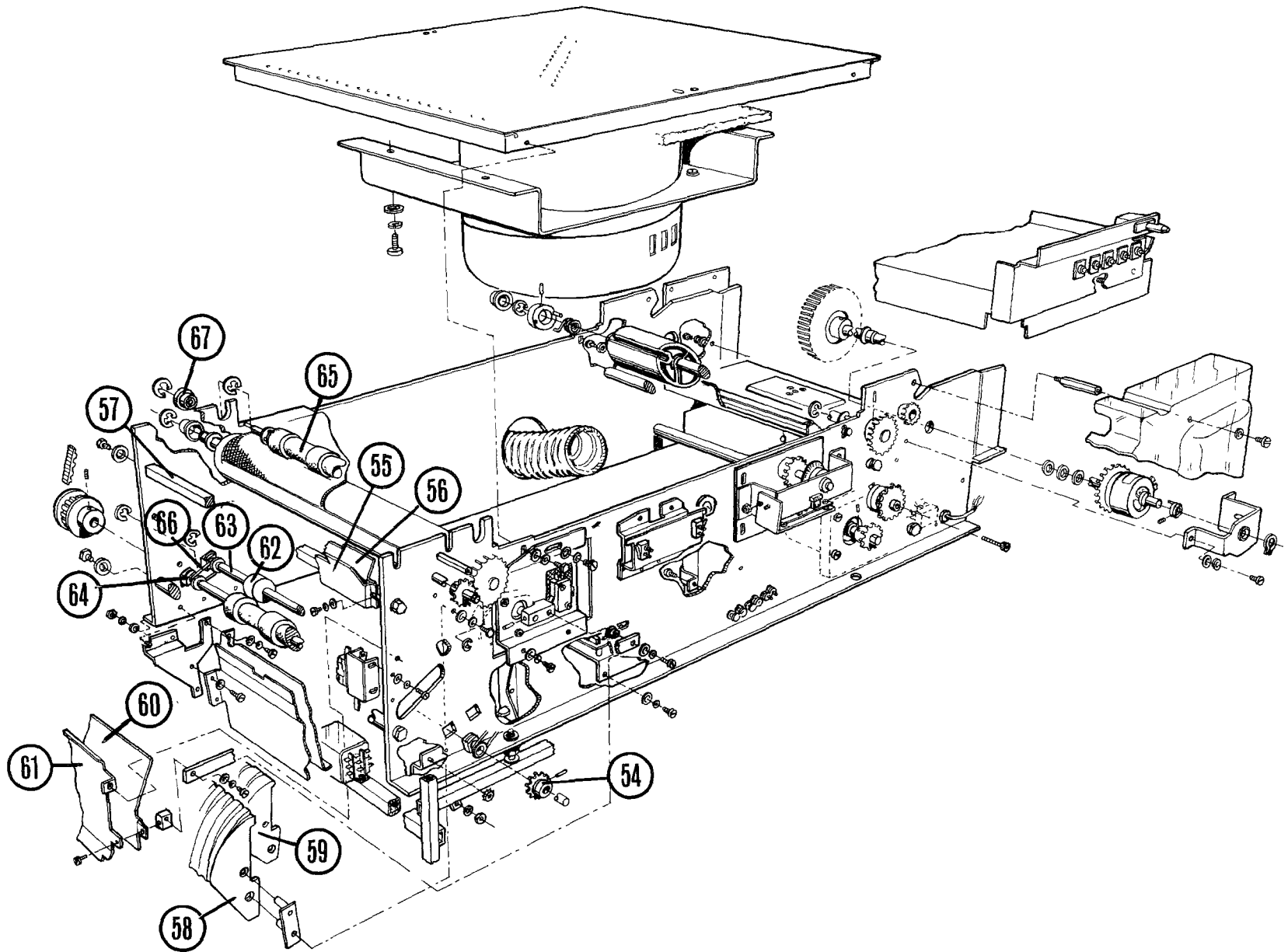
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
46	Vacuum Control Board	205567A001	20556701	1
	Lock Washer, #6	H-1550-000	H0155100	4
	Screw, 6-32 x 1/2"	H-4662-000	H0466200	4
47	Switch	010357-002	01035702	1
	Insulator	010946-000	01094600	1
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Screw, 4-40 x 5/8"	H-5855-000	H0585500	2
48	Motor Bracket	204963-001	20496301	1
	Flat Washer, #8	H-1563-000	H0156300	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	3
49	Cam	205223-001	20522301	1
	Set Screw, 6-32 x 3/16"	H-1160-000	H0116000	1
50	Arm Crank	205198-001	20519801	1
	Standoff, 6-32 x 3/16"	H-9117-000	H0911700	2
51	Gate Motor	204003A001	20400301	1
	Lock Washer, #6	H-1550-000	H0155000	2
	Screw, 6-32 x 1/4"	H-4704-000	H0470400	2
52	R.F.I. Filter	205619-001	20561901	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 1/4"	H-4719-000	H0471900	2
53	Block	204964-001	20496401	1
	Lock Washer, #4	H-5813-000	H0581300	2
	Screw, 4-40 x 3/8"	H-1557-000	H0155700	2

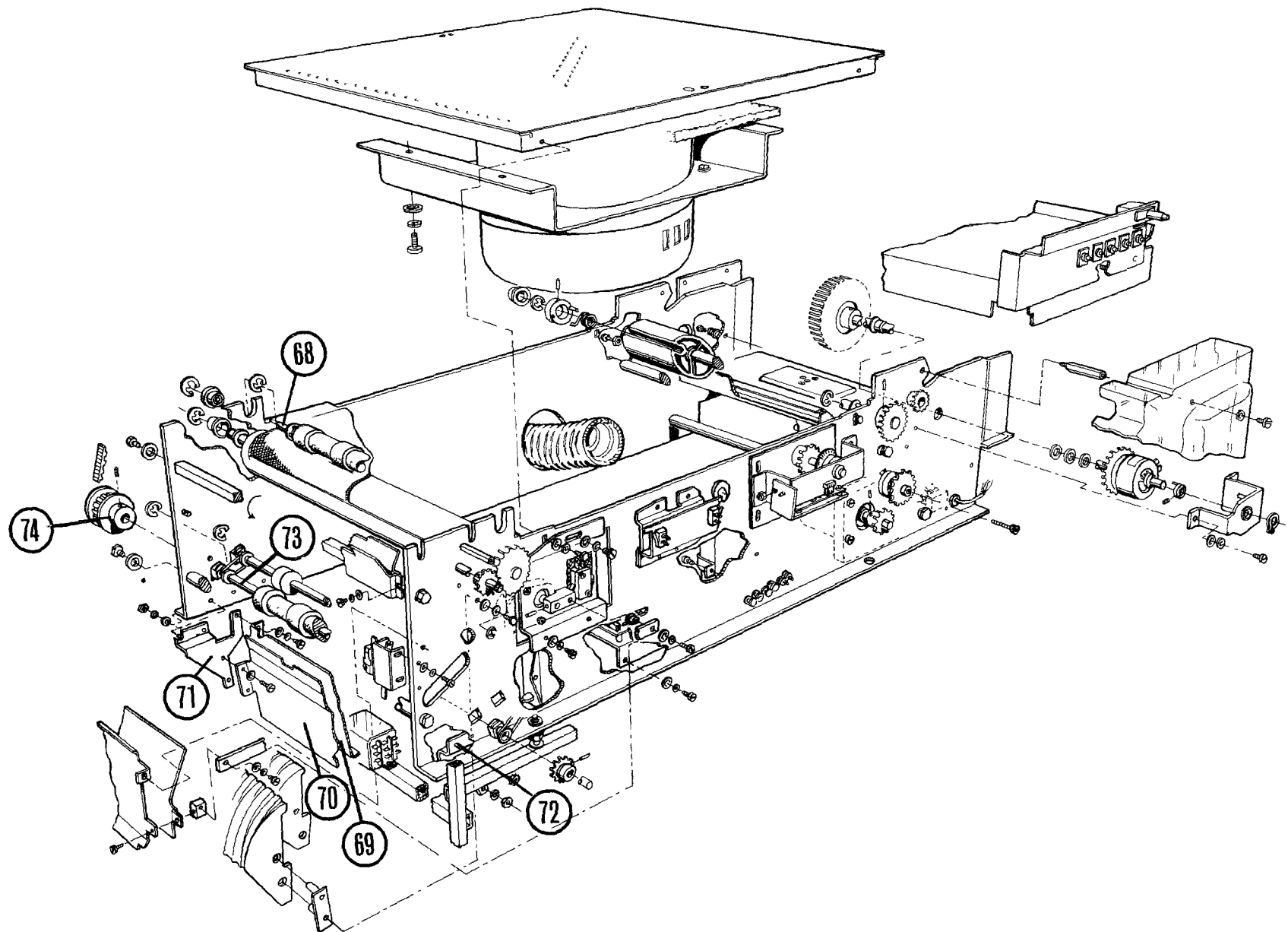
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
54	Sprocket	097445-086	09744586	1
	Pin, 3/32 x 7/8"	H-5137-000	H0513700	1
55	Guide	204933-001	20493301	1
56	Guide	204932-001	20493201	1
57	Side Plate Shaft	205256-001	20525601	1
	Lock Washer, 1/4"	H-1553-000	H0155300	2
	Screw, 1/4-20 x 1/2"	H-4778-000	H0477800	2
58	Guide	195493-001	19549301	1
59	Guide	201682-001	20168201	1
	Retaining Ring	H-9004-000	H0900400	4
60	Guide	204962-001	20496201	1
61	Guide	204961-001	20496101	1
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Screw, 10-32 x 3/8"	H-4652-000	H0475200	2
62	Roller	195798-001	19579801	4
	Retaining Ring	H-9331-000	H0933100	8
63	Shaft	195839-001	19583901	1
64	Bearing	013716-001	01371601	4
65	Roller Assembly	195838A001	19583801	2
	Retaining Ring	H-9331-000	H0933100	6
66	O-Ring	097295-009	09729509	2
	Retaining Ring	H-9331-000	H0933100	4
67	Bearing, outer	092580-020	09258020	2
	Bearing, inner	075572-000	07557200	2

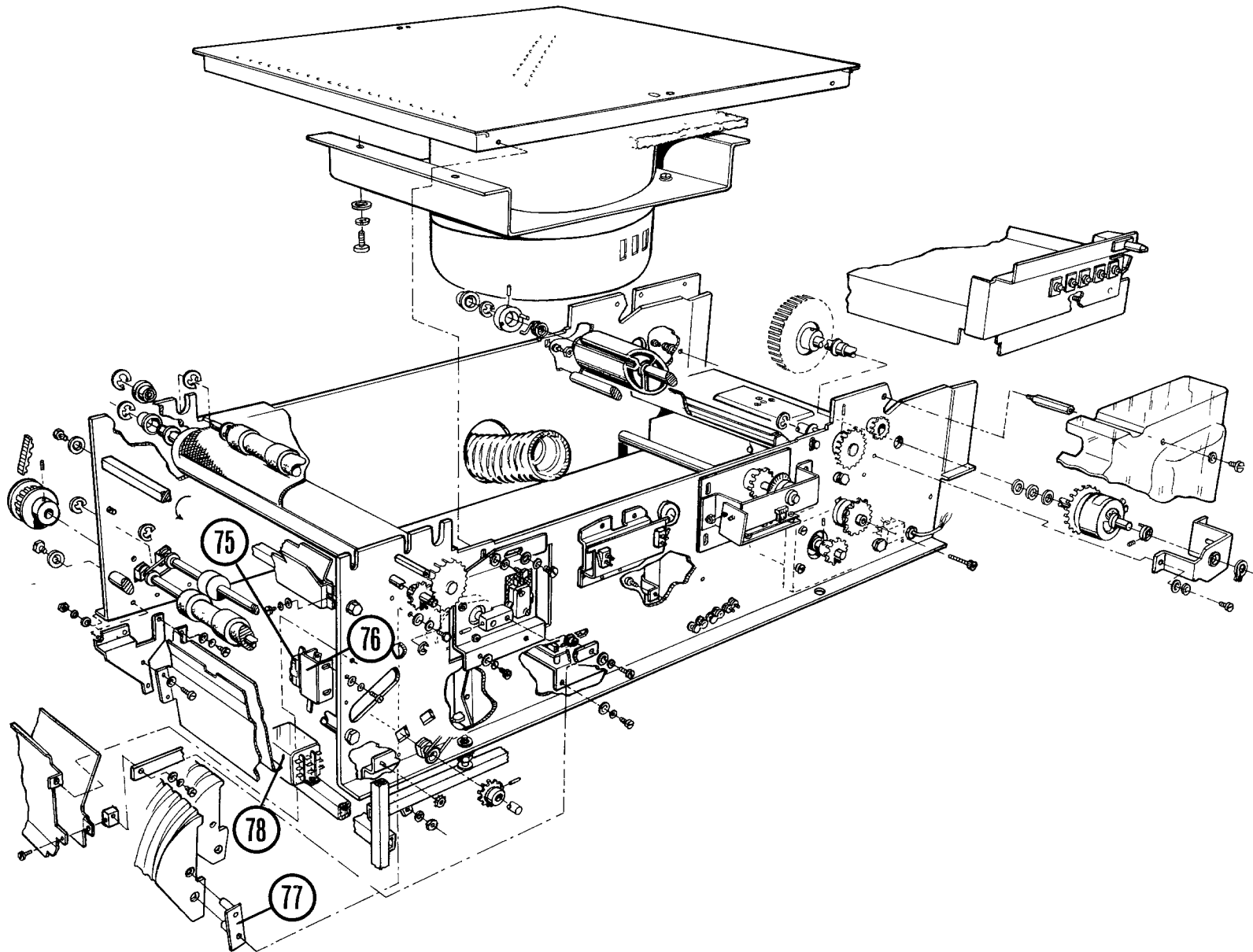
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
68	Shaft	205672-001	20567201	1
69	Paper Guide Assembly	205237A001	20513701	1
	Flat Washer, #8	H01563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 1/4"	H-4719-000	H0471900	2
70	Lower Paper Guide	205525-001	20552501	1
	Nut, 6-32	H-1441-000	H0144100	4
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	4
71	Guide Bracket, L.H.	201594A001	20159401	1
	Flat Washer, #6	H-1564-000	H0156400	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Nut, 6-32	H-1441-000	H0144100	2
72	Guide Bracket, R.H.	205137-001	20513701	1
	Flat Washer, #6	H-1564-000	H0156400	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Nut, 6-32	H-1441-000	H0144100	2
73	Shaft	205131-001	20513101	1
	Retaining Ring	H-9331-000	H0933100	6
	P/P Clutch Gear	195884A001	19588401	1
74	Pulley	195800-001	19580001	1

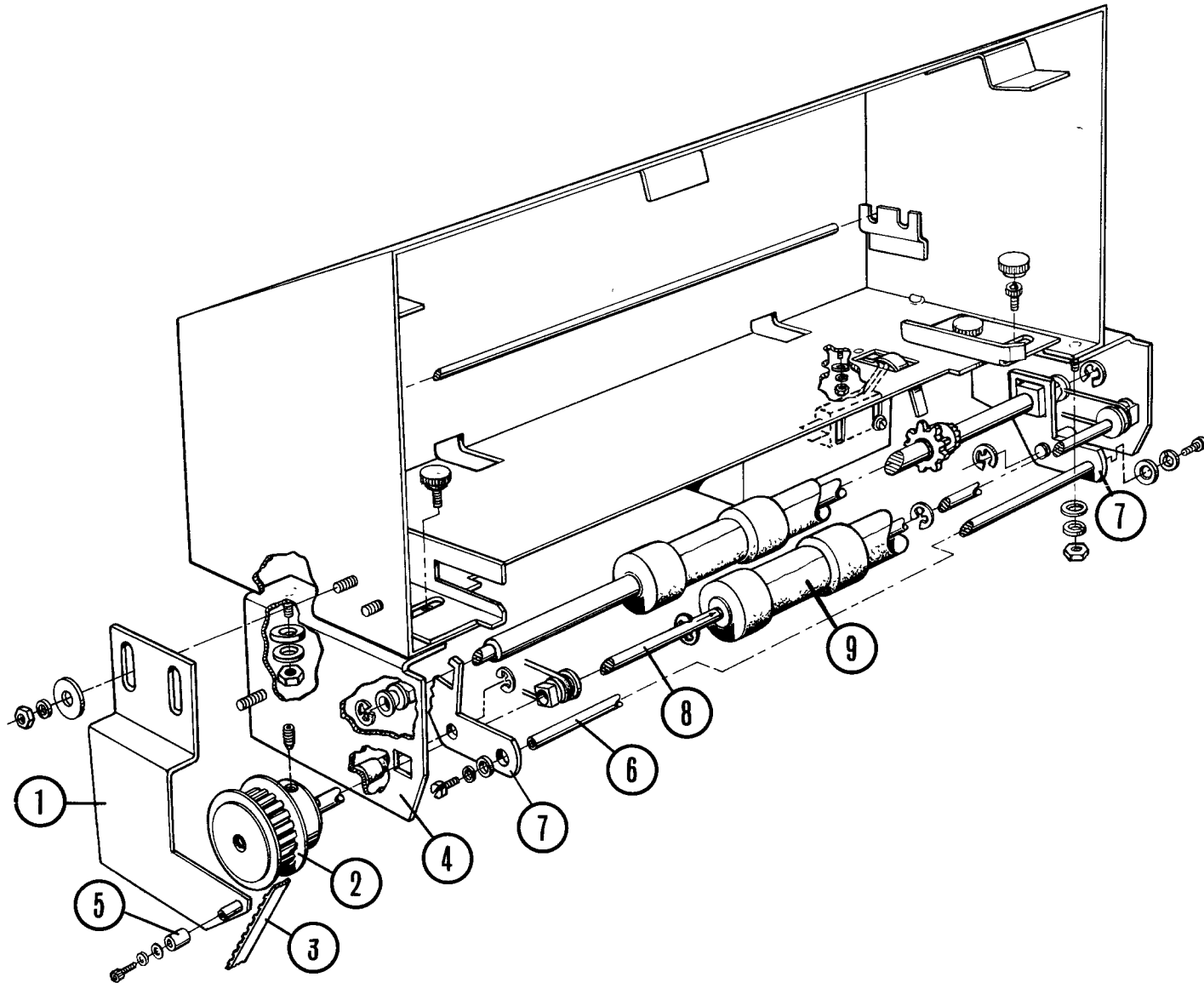
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
75	Switch	010357-005	01035705	1
	Nut Plate	089493-000	08949300	1
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Screw, 4-40 x 5/8"	H-5855-000	H0585500	2
76	Switch Bracket	198366-001	19836601	1
	Lock Washer, #4	H-1557-000	H0155700	2
	Screw, 4-40 x 5/16"	H-5852-000	H0585200	2
77	Guide Plate Assembly	195820A001	19582001	2
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 5/16"	H-4827-000	H0482700	4
78	Relay, Plate Processor	204443-001	20444301	1
	Flat Washer, #6	H-1564-000	H0156400	4
	Screw, 6-32 x 1/2"	H-4662-000	H0466200	4

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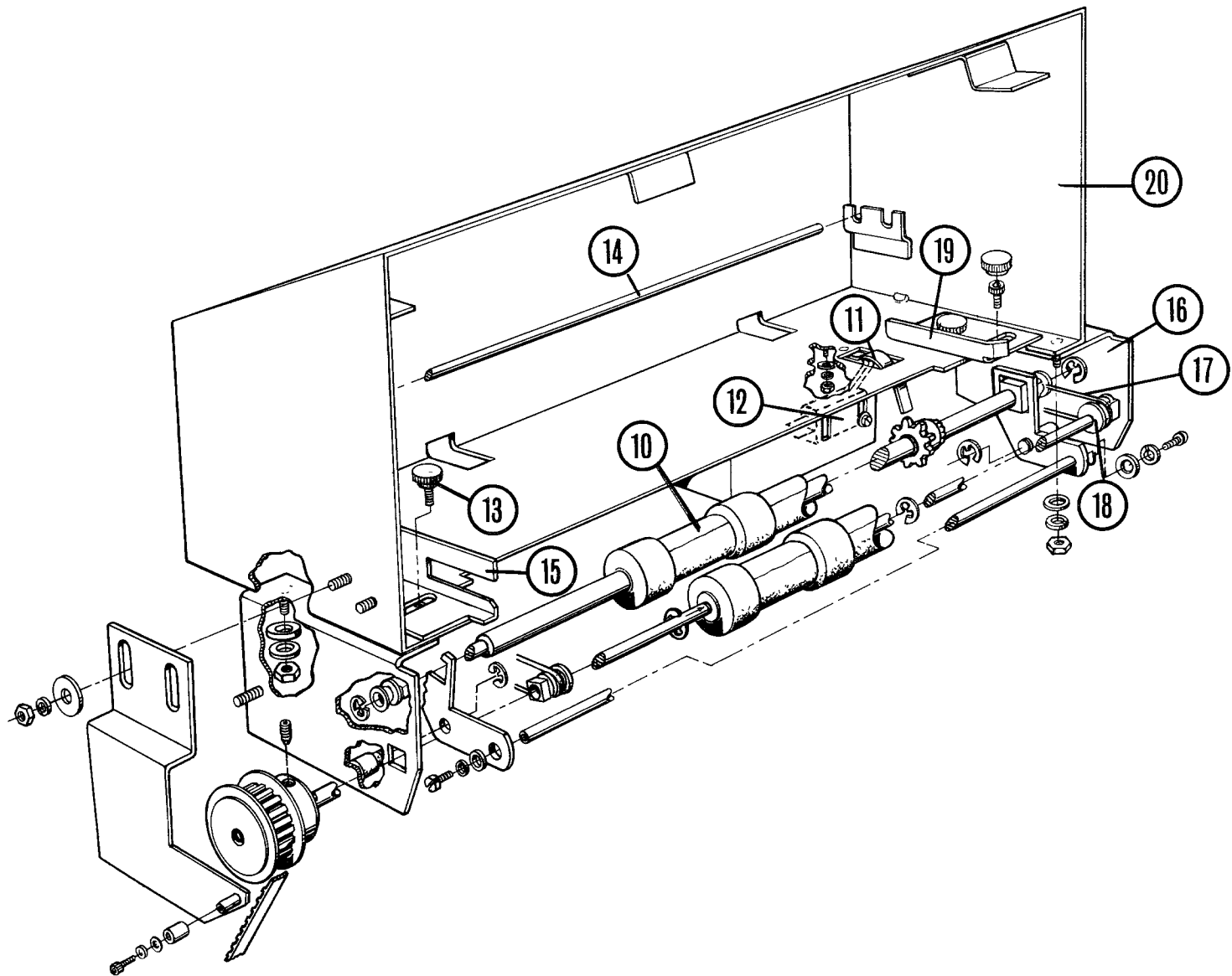


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R.C. PAPER DARK BOX COMPARTMENT 205352A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Belt Tension Bracket	199428A001	19942801	1
	Flat Washer, #8	092681-000	09268101	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1442-000	H0144200	2
2	Pulley	195797-001	19579701	1
	Set Screw, 8-32 x 1/2"	H-3209-000	H0320900	1
3	Drive Belt	195788-002	19578802	1
4	Side Plate Assembly, L.H.	205298A001	20529801	1
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Nut, 10-32	H-1444-000	H0144400	2
5	Bearing	098328-000	09832800	1
	Flat Washer, #4	H-1565-000	H0156500	1
	Lock Washer, #4	H-1557-000	H0155700	1
	Cap Screw,, 4-40 x 5/8"	H-3181-000	H0318100	1
6	Shaft	195812-001	19281201	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
7	Idler Bracket	195806-001	19580601	2
	Retaining Ring	H-9931-000	H0993100	2
8	Shaft	202950-001	20295001	1
	Retaining Ring	H-9331-000	H0933100	2
9	Clutch Roller Assembly	195838A001	19583801	1
	Retaining Ring	H-9331-000	H0933100	2

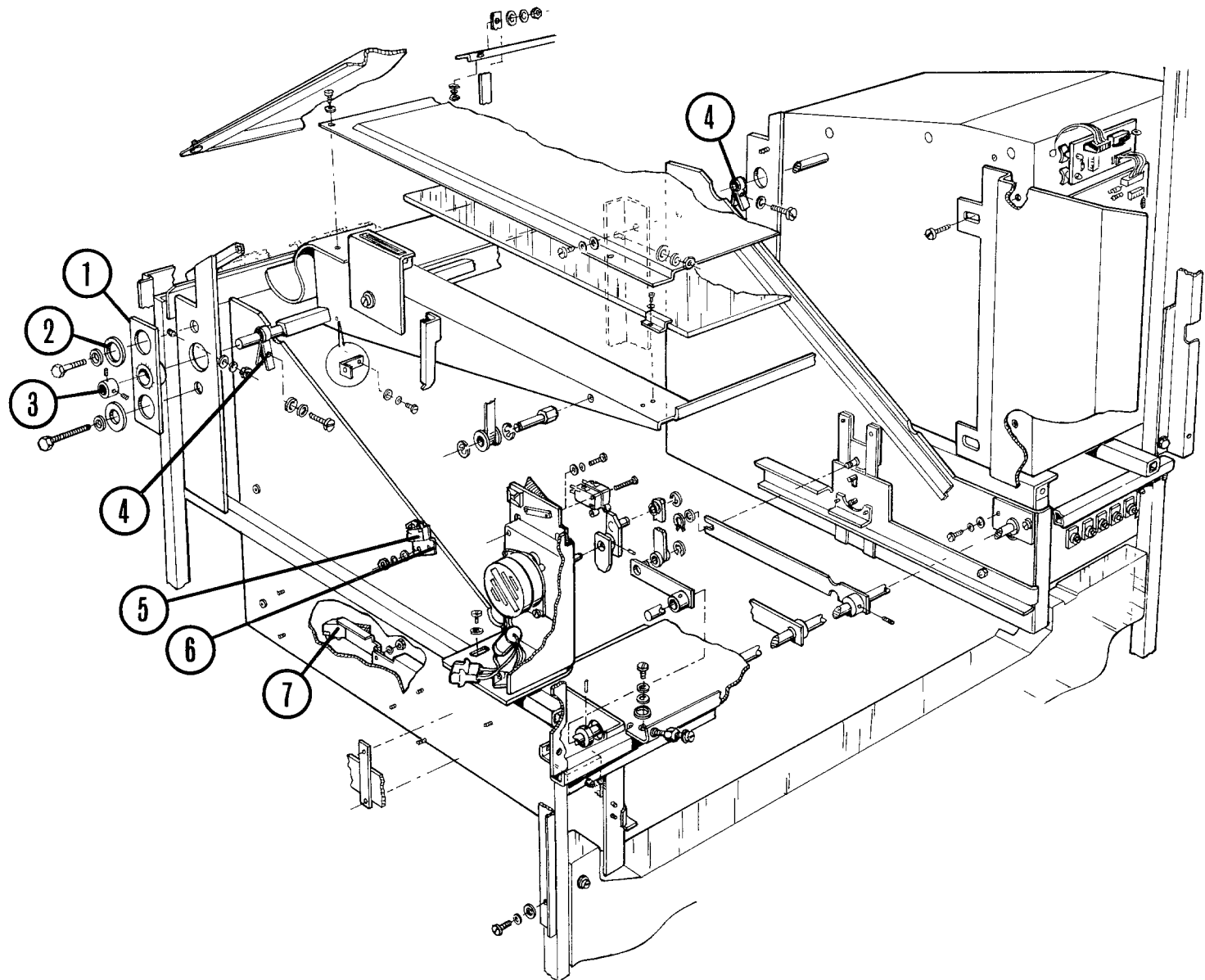
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Ref.	Description	10 digit Part Number	8 Digit Part Number	Qty.
10	Shaft Assembly	205683A001	20568301	1
	Retaining Ring	H-9331-000	H0933100	2
11	Spring (Cassette Feed)	197961-001	19796101	1
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Nut, 4-40	H-1445-000	H0144500	2
12	Switch	190574-001	19057401	1
	Insulator	010946-000	01094600	1
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Screw, 4-40 x 3/4"	H-5841-000	H0584100	2
	Nut Plate	089493-000	08949300	1
13	Thumb Screw Knob	200502-002	20050202	4
	Cap Screw, 8-32 x 1/2"	H-3209-000	H0320900	4
14	Locating Rod	205233-001	20523301	1
15	Guide, L.H.	195827-001	19582701	1
16	Side Plate, R.H.	205299A001	20529901	1
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Nut, 10-32	H-1444-000	H0144100	2
17	O-Ring	097295-009	09729509	2
18	Bearing, Nylon	013716-001	01371601	4
19	Guide, R.H.	195819-001	19581901	1
20	Box Assembly	205294A001	20529401	1

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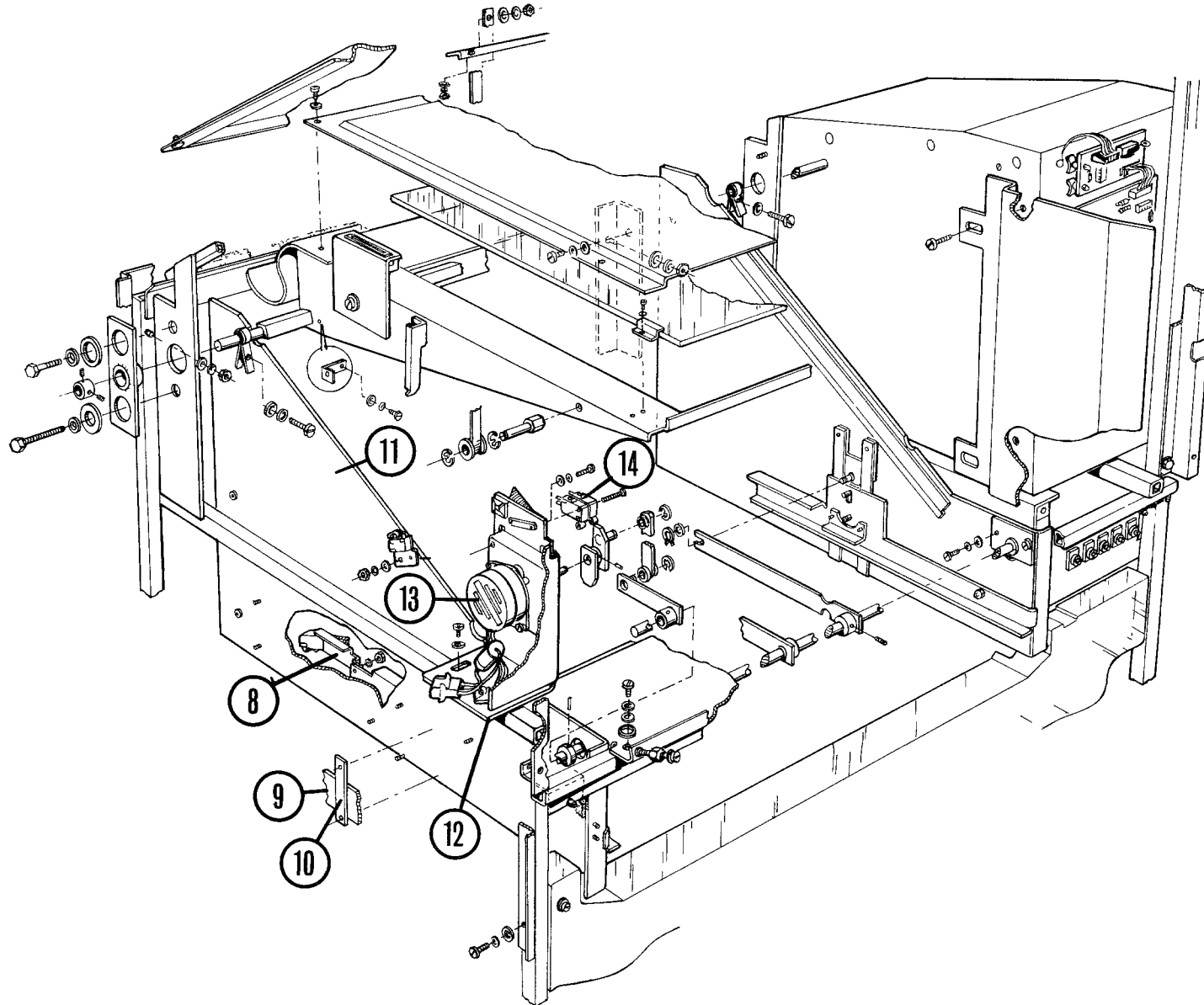
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MIRROR FRAME/SCREEN SHIFTER AREA

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Bearing Assembly	192674A001	19267401	1
2	Washer	089021-000	08902100	2
	Screw, 1/4-20 x 5/8"	H-4783-000	H0478300	1
	Screw, 1/4-20 x 1-3/4"	H-0597-000	H0059700	1
	Lock Washer, 1/4"	H-1553-000	H0155300	2
3	Collar	013854-000	01385400	2
	Screw, 8-32 x 1/4"	H-6926-000	H0692600	2
4	Brake Assembly	090349A001	09034901	4
	Screw, 10-32 x 1"	H-0077-000	H0007700	2
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	2
5	Mirror Switch	190574-001	19057401	1
	Insulator	010946-000	01094600	1
6	Switch Bracket	192795A001	19279501	1
	Nut, 8-32	H-1263-000	H0126300	2
	Flat Washer, #8	H-1474-000	H0147400	2
	Lock Washer, #8	H-1551-000	H0155100	2
7	Switch	010357-002	01035702	1
	Nut Plate	089493-000	08949300	1
	Insulator	010946-000	01094600	1
	Nut, 4-40	H-1445-000	H0144500	2
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1548-000	H0154800	2

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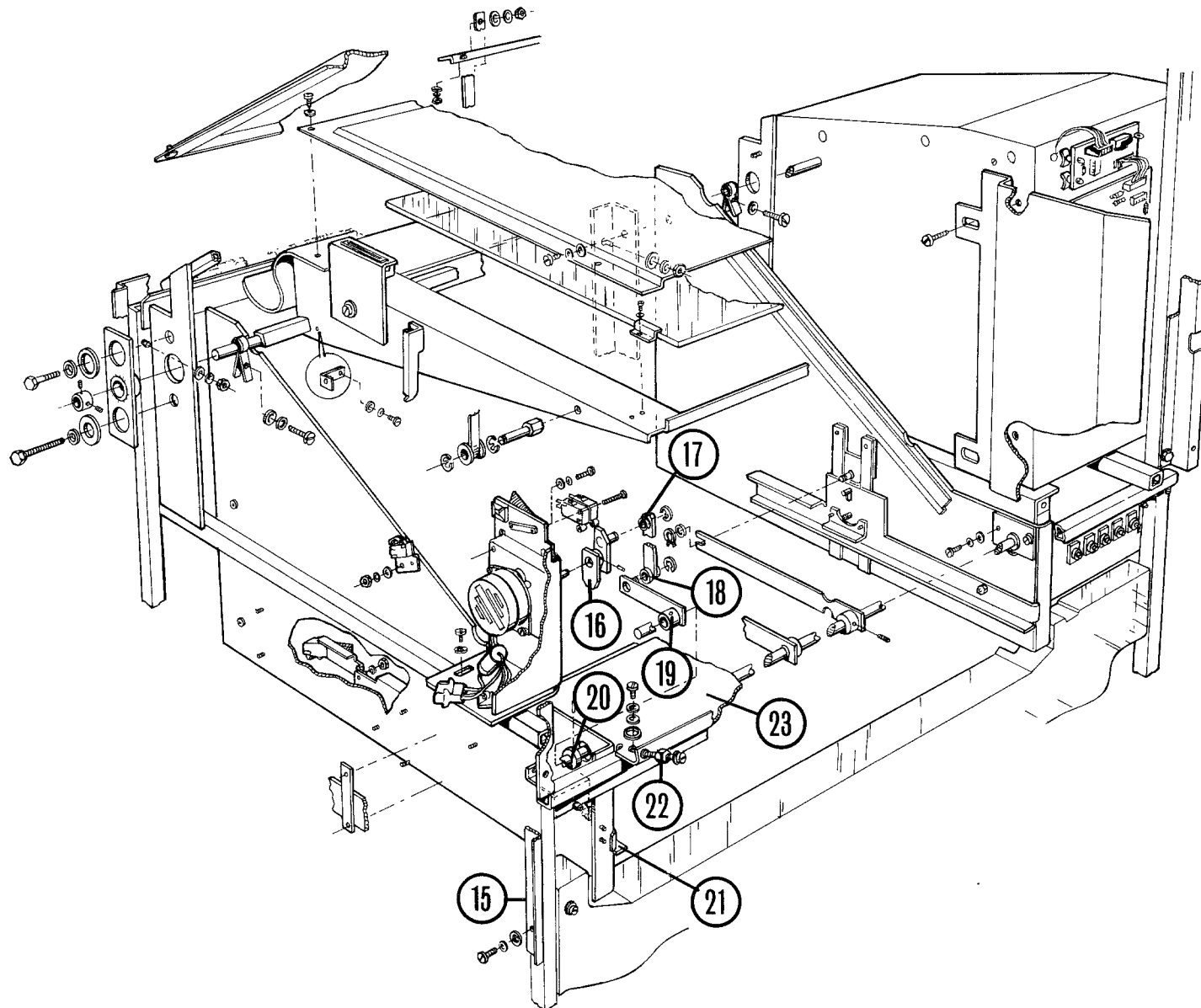
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
8	Switch Bracket	205192-001	20519201	1
	Flat Washer, #6	H-1564-000	H0156400	2
	Locking Nut, 6-32	H-9040-000	H0904000	2
9	Baffle, L.H.	195830-001	19583001	1
10	Nut Plate	192991-001	19299101	4
11	Light Shield	205255-001	20525501	1
NS	Foam Light Seal	401513-036	40151336	1.5 ft.
12	Motor Bracket	205238-001	20523801	1
	Screw, 10-32 x 1/2"	H-4652-000	H0465200	3
	Flat Washer, #10	H-1560-000	H0156000	3
	Lock Washer, #10	H-1552-000	H0155200	3
13	Screen Shifter Motor Assy.	205345A001	20534501	1
	Motor only	198208-001	19820801	1
	Capacitor	198083-001	19808301	1
	Plug	401325-017	40132517	1
	Cable Tie	E-2307-000	E0230700	1
	Screw, 10-32 x 1/2"	H-4652-000	H0465200	4
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
14	Switch	010357-001	01035701	2
	Screw, 4-40 x 1"	H-5851-000	H0585100	2
	Insulator	010946-000	01094600	1
	Nut Plate	089493-000	08949300	1

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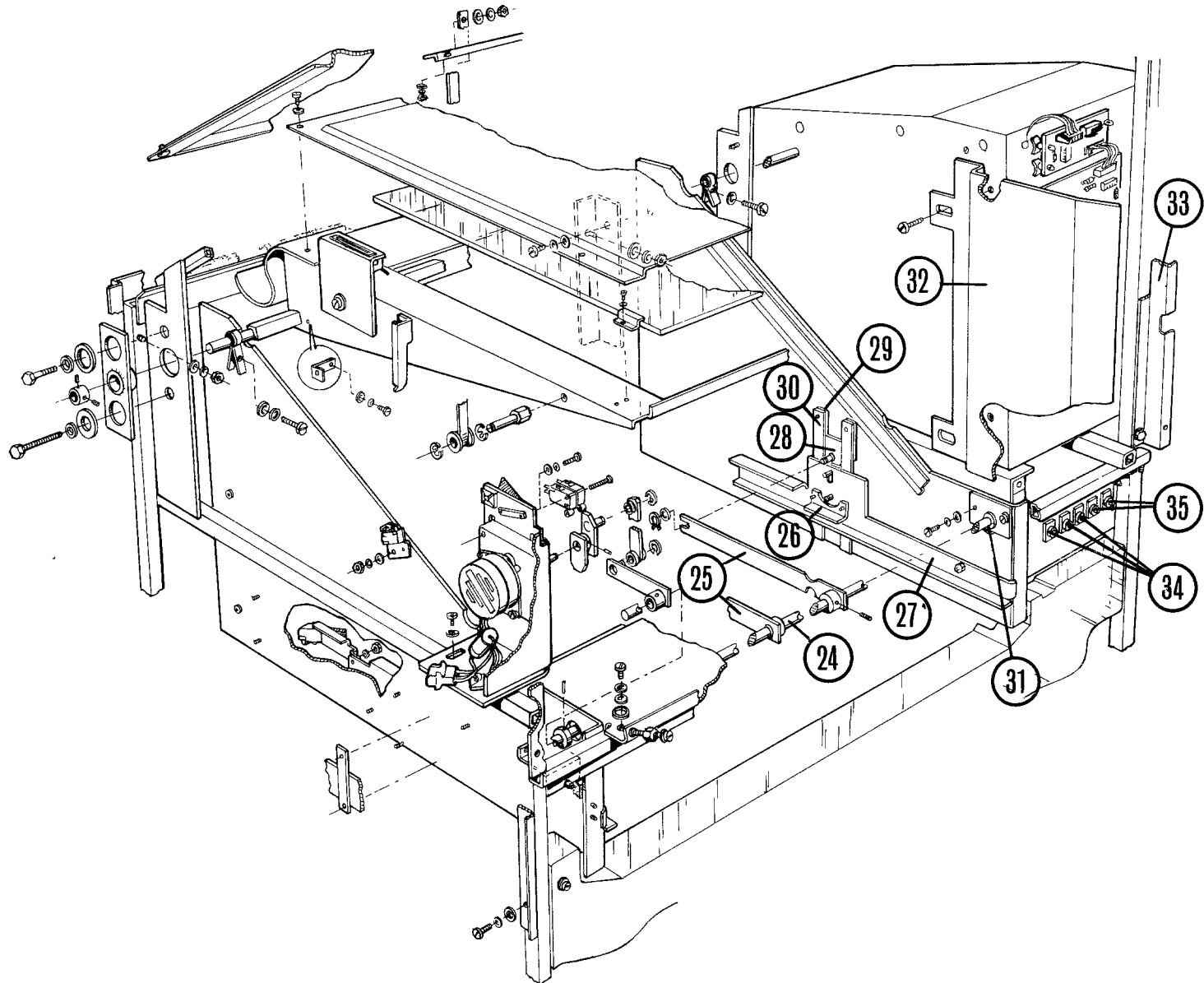


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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
15	Light Shield	192583-001	19258301	1
	Screw, 10-32 x 9/16"	H-4729-000	H0472900	2
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
16	Cam Assembly	205186A001	20518601	1
	Retaining Ring	H-9331-000	H0933100	1
17	Bearing	092580-020	09258020	1
18	Link	205190-001	20519001	1
	Retaining Ring	H-9331-000	H0933100	1
19	Lever Assembly	205194A001	20519401	1
	Screw, 10-32 x 3/8"	H-0915-000	H0091500	2
	Loctite	401435-038	40143538	
20	Collar	013854-001	01385401	2
	Screw, 10-32 x 3/8"	H-6915-000	H0691500	2
21	Support	205259-001	20525901	1
22	Adjusting Screw	192538-001	19253801	4
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	4
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
23	Mirror Stop	205251-001	20525101	1
	Screw, 10-32 x 1/2"	H-4652-000	H0465200	3
	Screw, 10-32 x 3/8"	H-4654-000	H0465400	4
	Flat Washer, #10	H-1560-000	H0156000	3
	Lock Washer, #10	H-1552-000	H0155200	7
	Flat Washer, 1/4	H-1562-000	H0156200	3

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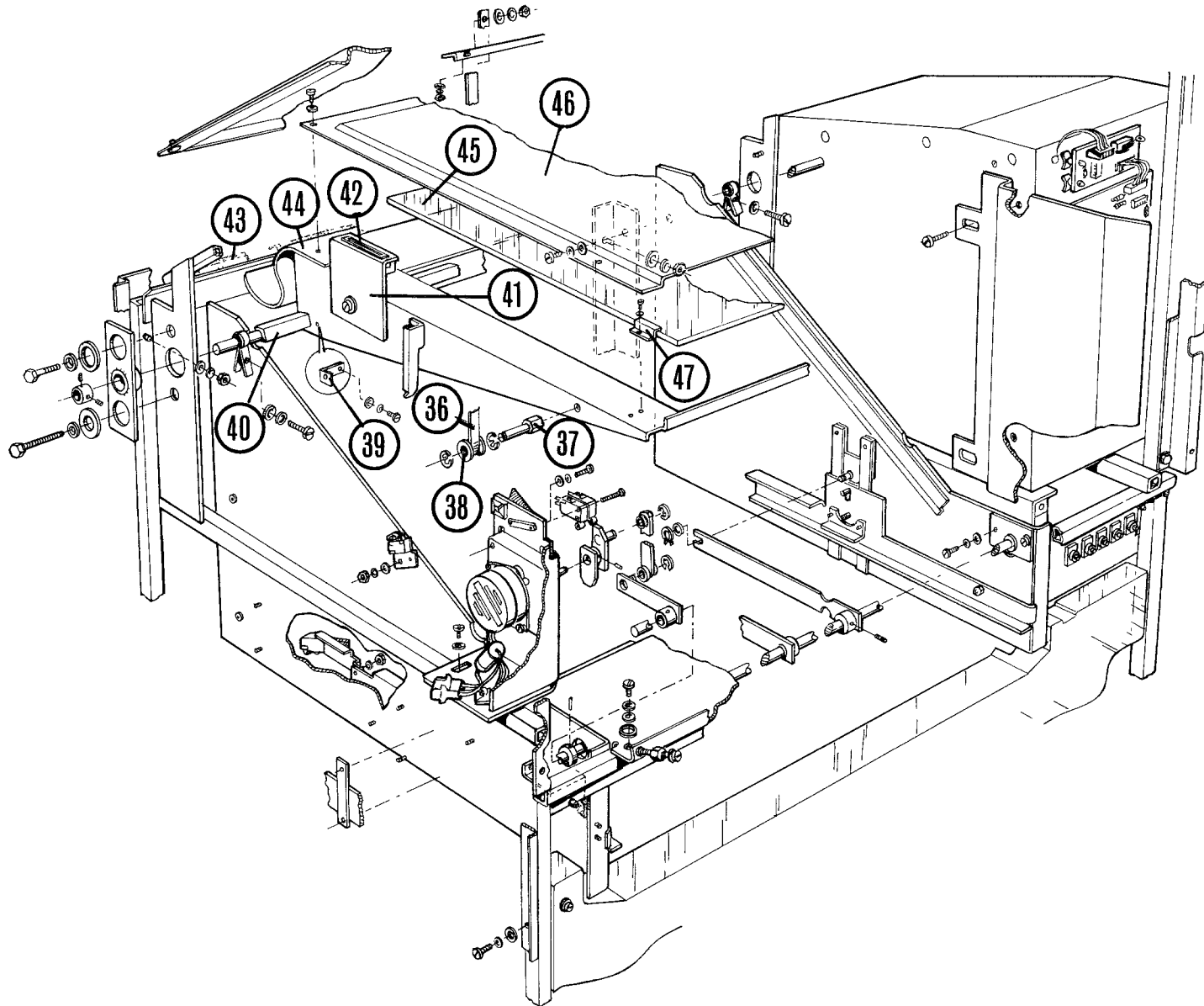
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
24	Shaft	205230-001	20523001	1
25	Lever	205231A001	20523101	2
	Screw, 10-32 x 3/8"	H-6915-000	H0691500	4
	Loctite	401435-038	40143538	
26	Bracket	192947-001	19294701	2
	Nut, 6-32	H-1238-000	H0123800	4
	Lock Washer, #6	H-1550-000	H0155000	4
27	Support Assembly	192949A001	19294901	1
	Screw, 6-32 x 3/8"	H-6810-000	H0681000	1
	Nut, 6-32	H-1441-000	H0144100	1
28	Slider Assembly	192951A001	19295101	2
NS	Spacer	192953-001	19295301	2
29	Spacer	192956-001	19295601	4
30	Plate	192954-001	19295401	4
NS	Nut Plate	192955-001	19299501	2
	Screw, 6-32 x 3/8"	H-0138-000	H0013800	16
31	Bearing	068221-000	06822100	2
	Screw, 10-32 x 3/8"	H-4654-000	H0465400	4
	Lock Washer, #10	H-1552-000	H0155200	4
32	Light Shield	205535-001	20553501	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
	Flat Washer, #8	H-1563-000	H0156300	2
33	Bracket	205492-001	20549201	2
	Screw, 1/4-20 x 3/8"	H-4783-000	H0478300	6
	Flat Washer, 1/4	H-1562-000	H0156200	6
34	Circuit Breaker, 10 AMP	401217-003	40121703	3
35	Circuit Breaker, 12 AMP	401217-007	40121707	2

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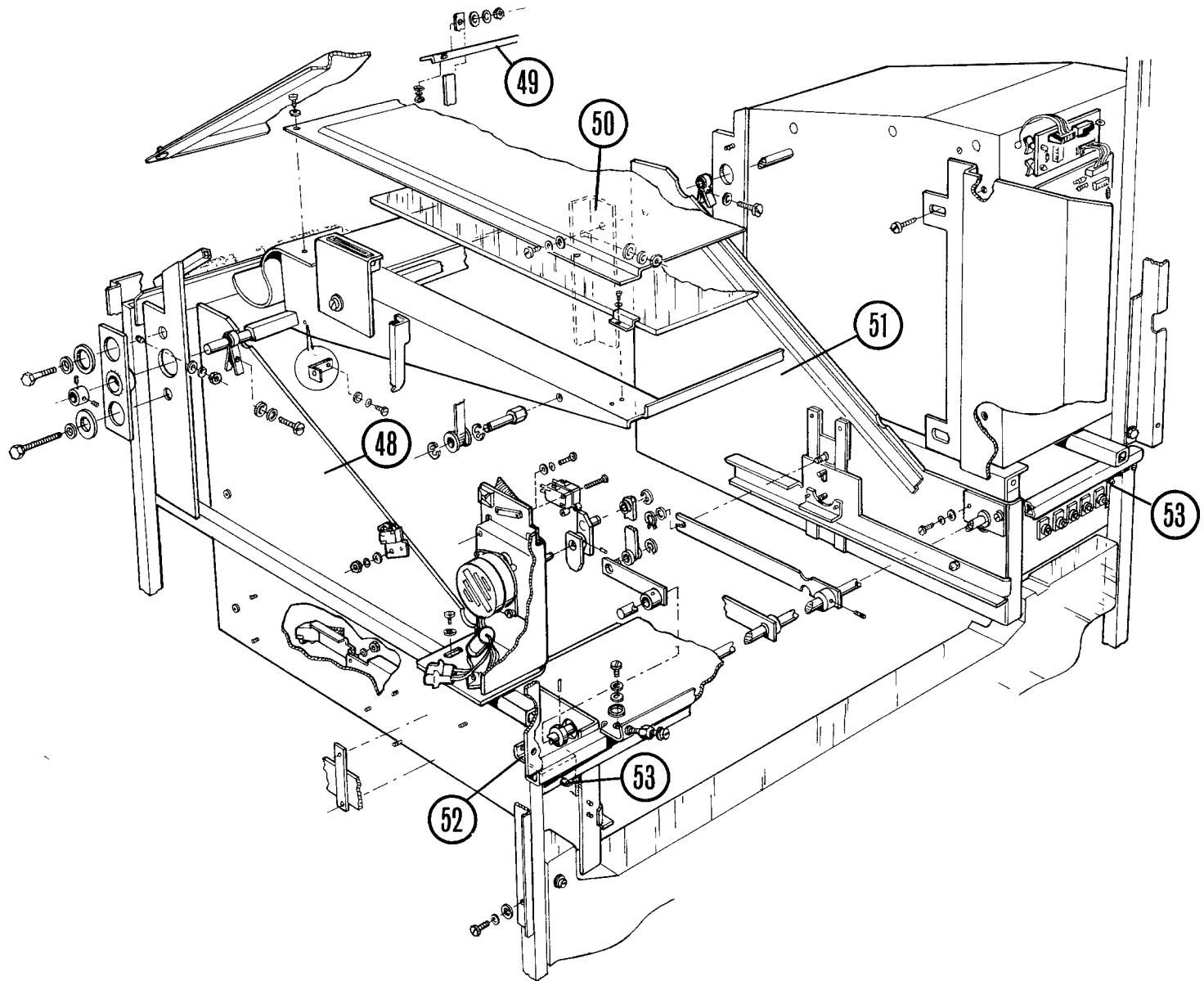


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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
36	Spring	192626-001	19262601	2
37	Stud	192633-001	19263301	2
38	Hub	010702-001	01070201	4
	Retaining Ring	H-9331-000	H0933100	4
39	Mirror Bracket	205470-001	20547001	2
	Screw, 10-32 x 3/8"	H-6829-000	H0682900	4
	Flat Washer, #10	H-1475-000	H0147500	4
	Lock Washer, #10	H-1552-000	H0155200	4
40	Mirror Shaft	205501-001	20550101	1
41	Bracket	198752-001	19875201	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	1
	Flat Washer, #8	H-1563-000	H0156300	1
	Lock Washer, #8	H-1551-000	H0155100	1
42	Magnet Catch	089742-001	08974201	1
43	Foam Light Seal	194156-001	19415601	1
44	Light Seal	192640-001	19264001	1
45	Mirror	192961-001	19296101	1
46	Mirror Cover	192960-001	19296001	1
	Screw, 6-32 x 1/4"	H-4702-000	H0470200	6
	Flat Washer, #6	H-1564-000	H0156400	6
	Lock Washer, #6	H-1550-000	H0155000	6
47	Retainer Assembly	058641A001	05864101	3
	Screw, 6-32 x 1/4"	H-4704-000	H0470400	3
	Flat Washer, #6	H-1564-000	H0156400	3
	Lock Washer, #6	H-1550-000	H0155000	3

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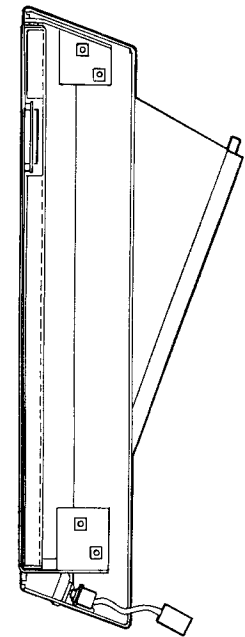
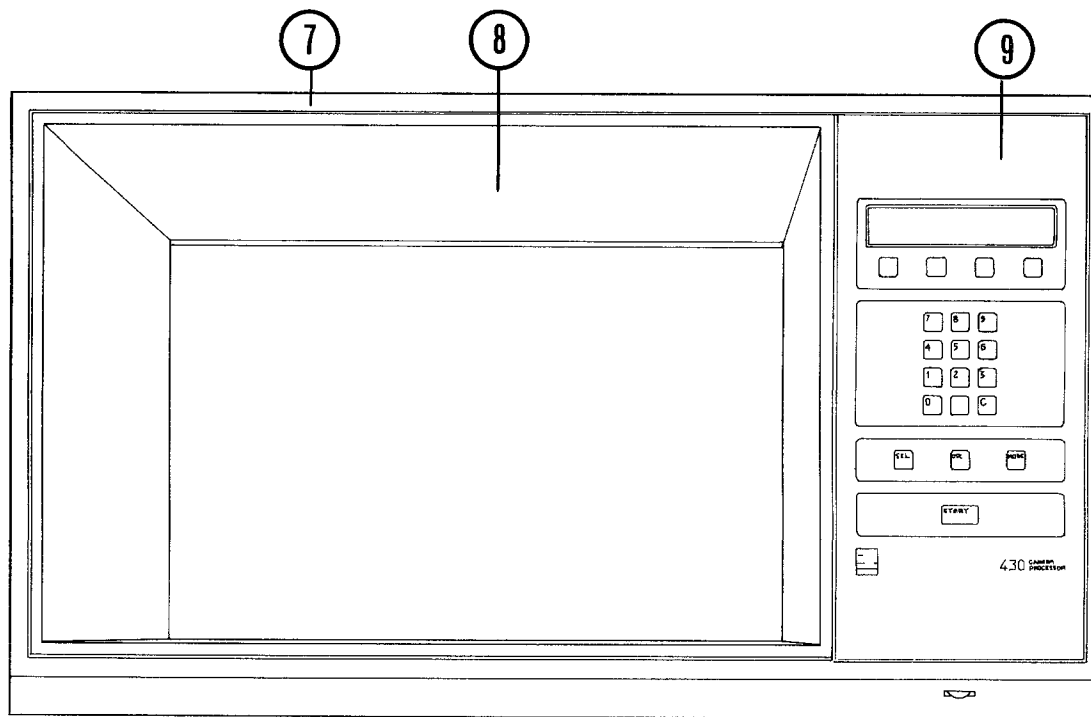
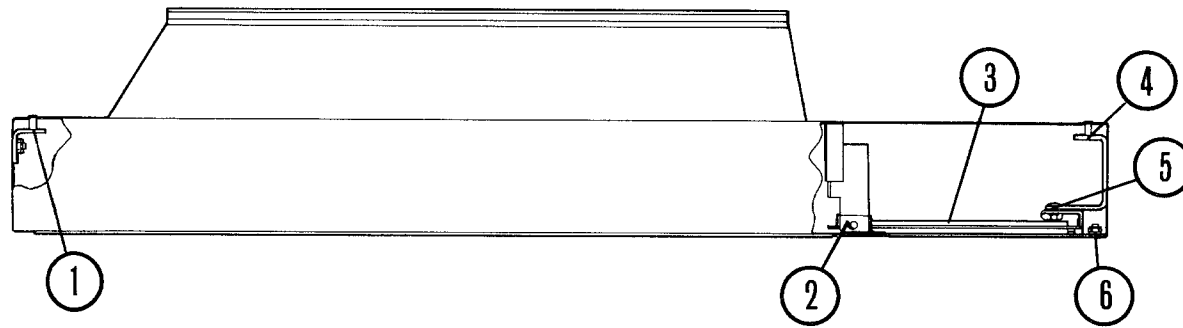
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
48	Light Shield Assembly L.H.	205255A001	20525501	1
	Flat Washer, #8	H-1902-000	H0190200	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	3
49	Bracket Assembly	192785-001	19278501	1
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
	Nut, 10-32	H-1444-000	H0144400	4
50	Corner Brace, R.H.	192801-001	19280101	1
NS	Corner Brace, L.H.	192800-001	19280001	1
	Flat Washer, #8	H-1902-000	H0190200	6
	Lock Washer, #8	H-1551-000	H0155100	6
	Nut, 8-32	H-1442-000	H0144200	6
51	Light Shield Assembly R.H.	205253A001	20525301	1
	Flat Washer, #8	H-1902-000	H0190200	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32	H-4721-000	H0472100	3
52	Interlock Switch Bracket	205263-000	20526300	1
	Locking Nut, 8-32	H-9041-000	H0904100	2
53	Interlock Switch	201285-000	20128500	2

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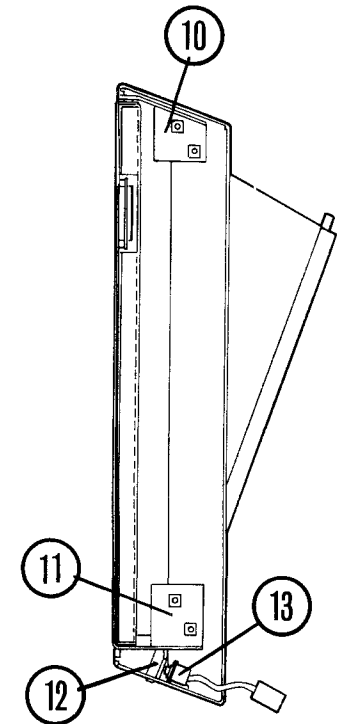
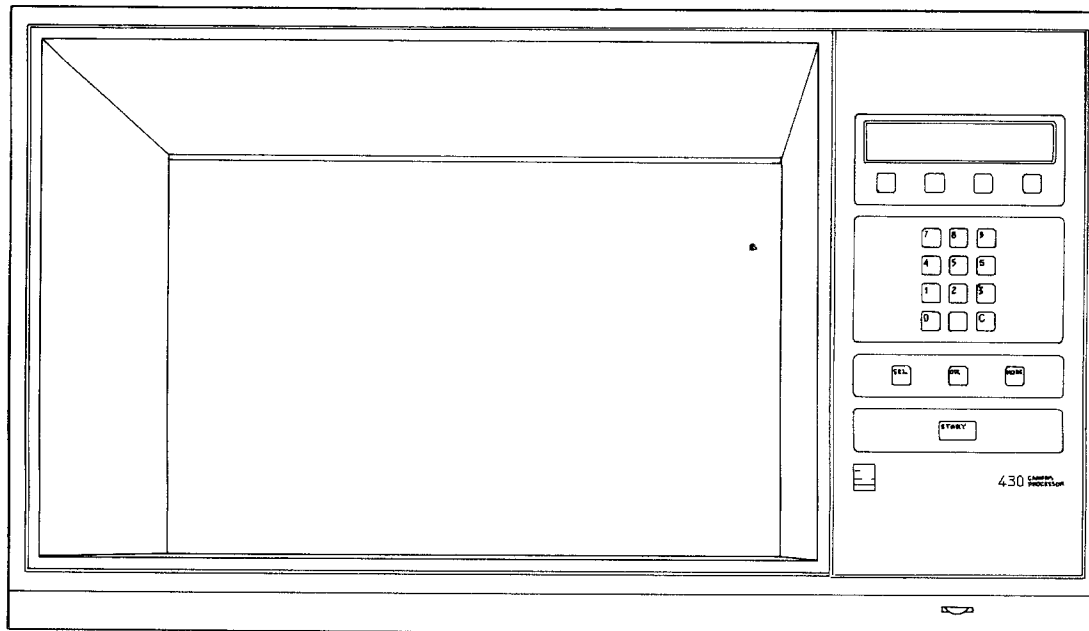
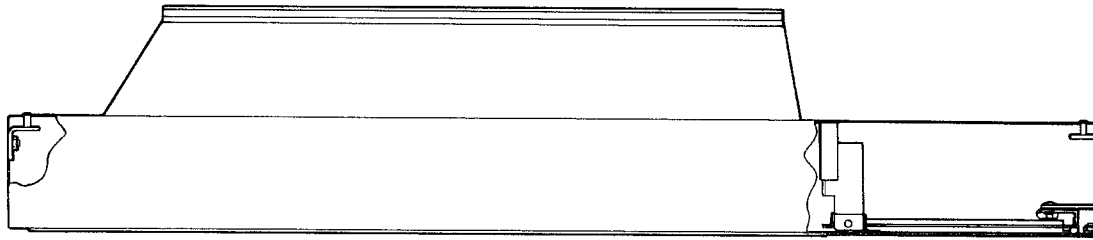


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BEZEL AND CONTROL PANEL ASSEMBLY 205171A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Bracket Assembly	192623-001	19262301	1
	Flat Washer, #10	H-1560-000	H0156000	3
	Lock Washer, #10	H-1552-000	H0155200	3
	Nut, 10-32	H-1444-000	H0144400	3
2	Hinge	205495-001	20549501	1
	Flat Washer, #6	H-1561-000	H0156100	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Nut, 6-32"	H-1441-000	H0144100	4
3	Liquid Crystal Display	204725-001	20472501	1
4	Bracket	205496-001	20549601	1
5	Fastener	096464-Q20	09646420	2
	Retainer	096464-018	09646418	2
	Clip-On Receptacle	096464-019	09646419	2
6	Control Panel Stop	205491-001	20549101	1
	Flat Washer, #8	H-1563-000	H0156300	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Nut, 8-32	H-1442-000	H0144200	3
7	Frame Assembly	205479A001	20547901	1
8	Bezel	205172-001	20517201	1
	Flat Washer, #6	H-1564-000	H0156400	4
	Nut, 6-32	H-9040-000	H0904000	4
9	Membrane Panel Assembly	205488A001	20548801	1

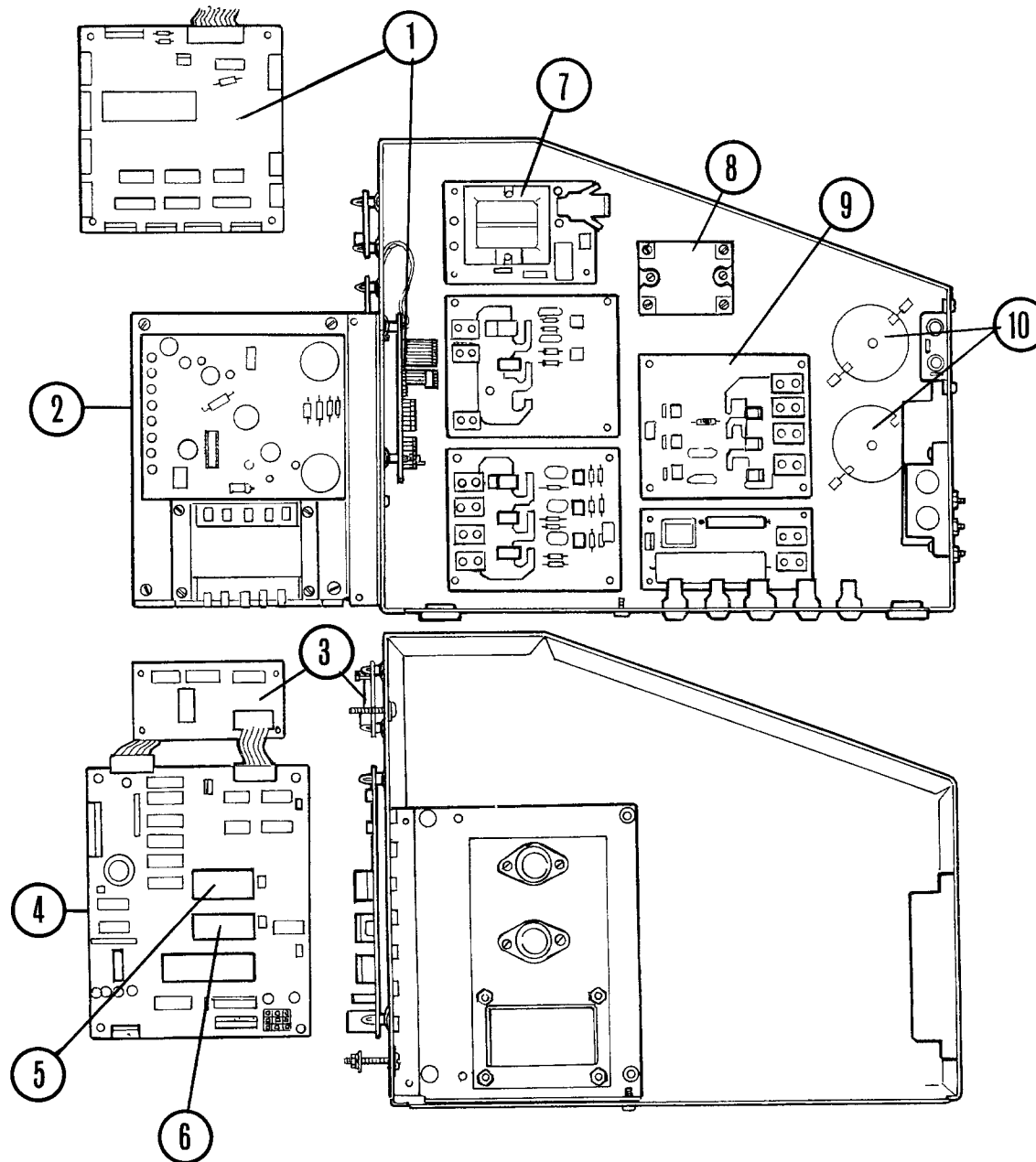
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
10	Upper Hinge Bracket	205447-001	20544701	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Nut, 8-32	H-1442-000	H0144200	2
11	Lower Hinge Bracket	205448-001	20544801	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Nut, 8-32	H-1442-000	H0144200	2
12	Knob	200390-001	20039001	1
13	Potentiometer	205511A001	20551101	1
NS	Tie Wrap	E-2307-000	E0230700	3

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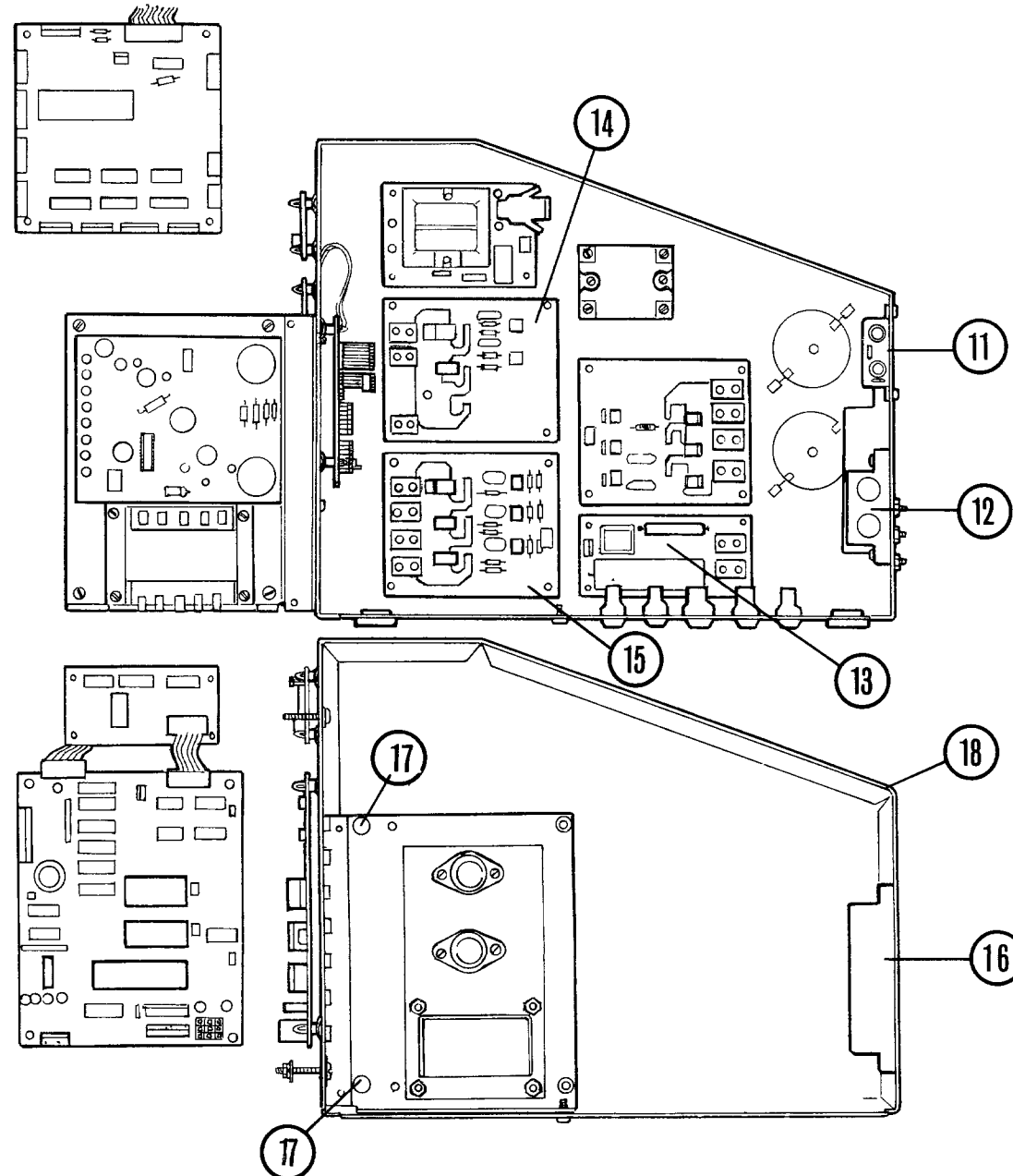


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DISTRIBUTION BOX ASSEMBLY 205155A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Interconnect Board	203780A001	20378001	1
	Standoff	202934-001	20293401	4
2	Dual Voltage Power Supply	205526A001	20552601	1
	Locking Nut, #10	H-9042-000	H0904200	3
3	Aperture/Display Inter- connect Board	204847A001	20484701	1
	Standoff	202934-001	20293401	4
4	CPU Board	203745A002	20374502	1
	Standoff	202934-001	20293401	4
5	Battery Backed Ram	401155-002	40115502	1
6	Programmed I.C. (Rev. 1.3)	205699A004	20569904	1
7	Flash Board	205599A001	20559901	1
	Non-Conductive Washers	201463-001	20146301	4
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Screw, 6-32 x 1/2"	H-4664-000	H0466400	4
8	Solid State Relay	197041-001	19704101	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	2
9	Triac Board	199607A009	19960709	1
	Standoff	202934-001	20293401	4
10	Choke	205088-001	20508801	2
	Lock Washer	H-1551-000	H0155100	2
	Screw, 8-32 x 1-1/2"	H-0284-000	H0028400	2

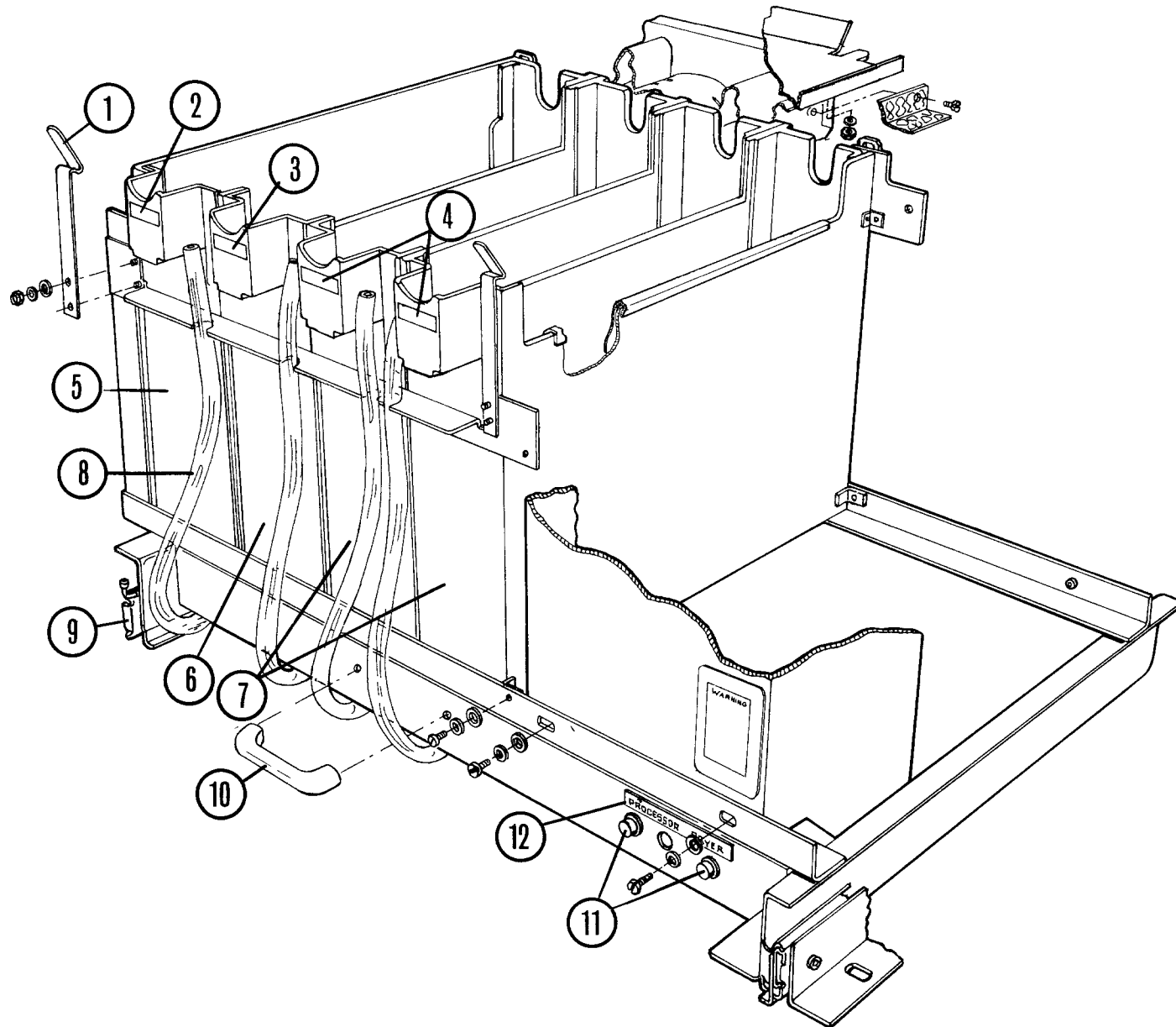
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
11	R.F.I. Filter	401239-050	40123950	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 1/4"	H-4719-000	H0471900	2
12	Terminal Block	197924-002	19792402	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 3/4"	H-4727-000	H0472700	2
13	Shutter Board	201131A001	20113101	1
	Standoff	202934-001	20293401	4
14	Triac Board	199607A005	19960705	1
	Standoff	202934-001	20293401	4
15	Triac Board	199607A007	19960707	1
	Standoff	202934-001	20293401	4
16	Terminal Block	036921-009	03692109	1
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1548-000	H0154800	2
	Screw, 4-40 x 3/4"	H-5841-000	H0584100	2
17	Pushbutton Tie Mount	201333-001	20133301	6
18	Distribution Box Shell Assy.	205433A001	20543301	1

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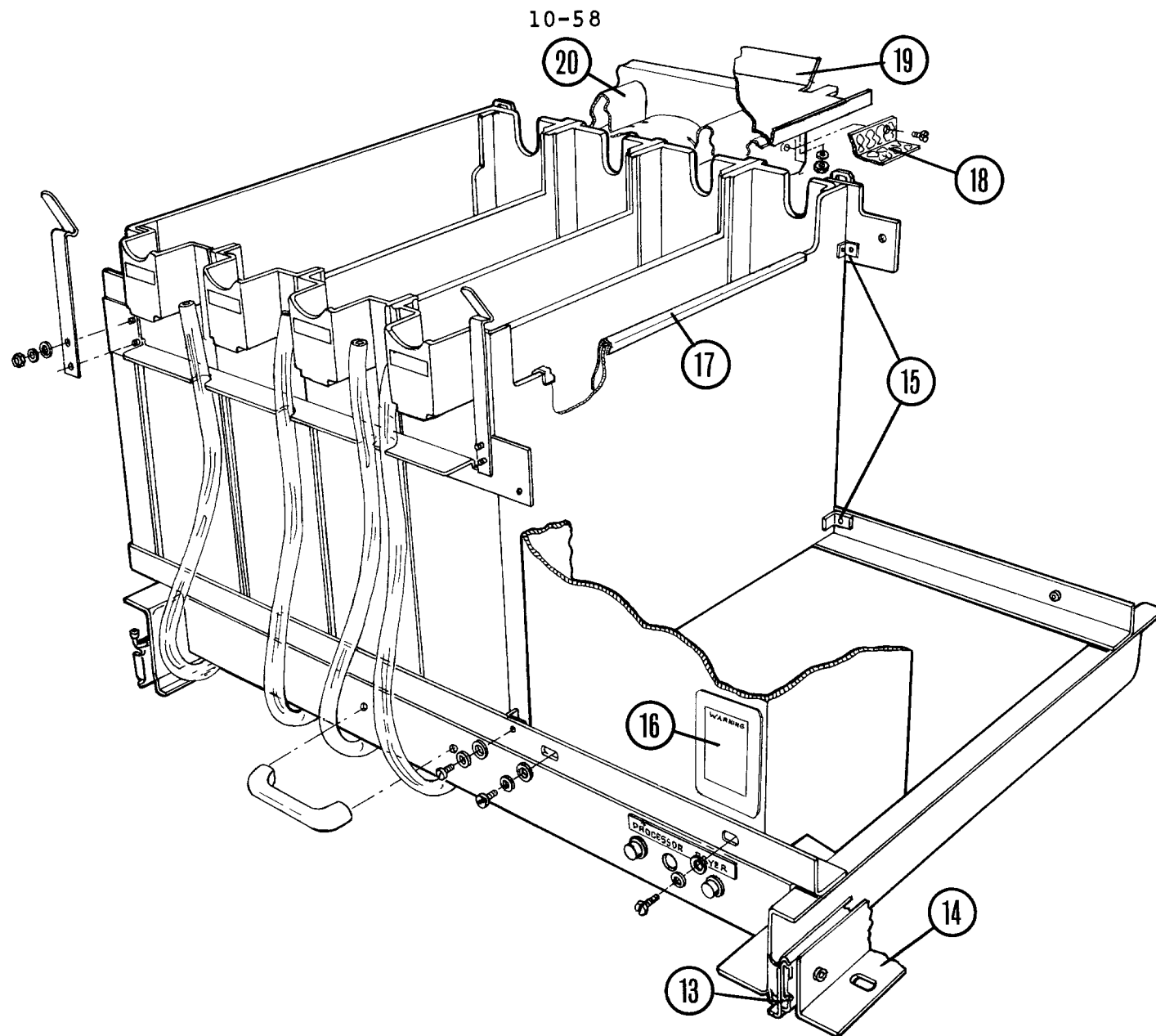


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PROCESSOR ASSEMBLY 205460A001
(Front View)

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Spring Clip	195246-001	19524601	2
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Nut, 6-32	H-1441-000	H0144100	4
2	Label, Developer	195707-001	19570701	1
3	Label, Fixer	195708-001	19570801	1
4	Label, Water	195709-001	19570901	2
5	Tank, Developer	195324-001	19532401	1
6	Tank, Fixer	195323-001	19532301	1
7	Tank, Water	195323-001	19532301	2
8	Hose	401614-030	40161430	4
	Clamp	091931-005	09193105	4
9	Slide and Latch, L.H.	197241-001	19724101	1
NS	Angle	195134-003	19513403	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	5
	Loctite	H-8809-000	H0880900	
10	Handle	195314-0001	19531401	1
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Screw, 10-24 x 3/8"	H-4694-000	H0469400	2
11	Indicator Lamp Assembly	205583A001	20558301	1
	Lamp Only	E-1928-000	E0192800	2
12	Label	195038-001	19503801	1

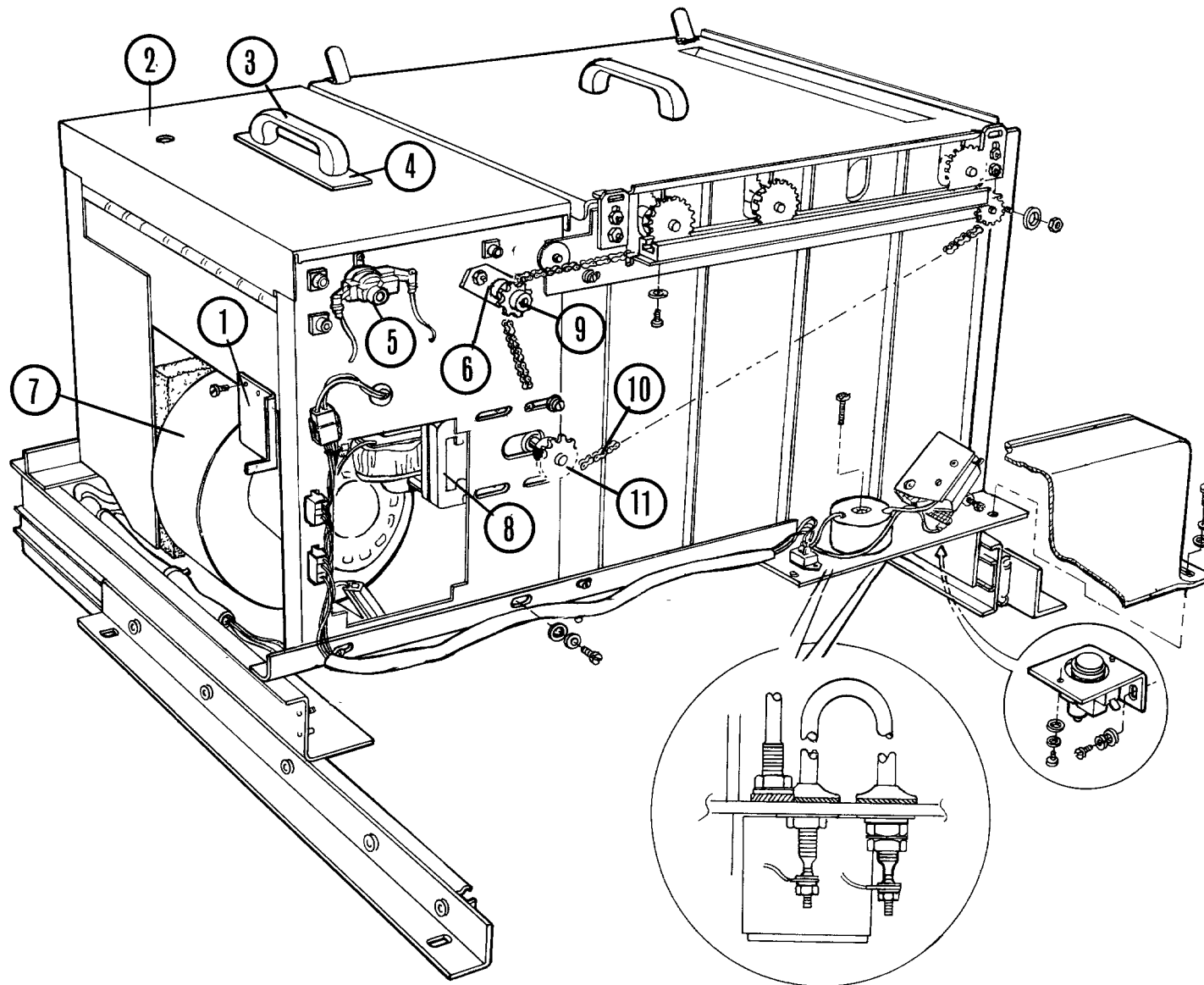
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
13	Slide, R.H.	192487-001	19248701	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	5
	Loctite	H-8809-000	H0880900	
14	Angle	195144-003	19514403	1
15	Tank Retainer Assembly	195303A001	19530301	4
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Screw, 6-32 x 3/8"	H-0654-000	H0065400	4
16	Label	204840-001	20484001	2
17	Stiffener	202364-001	20236401	1
18	Rear Exit Guide	203639-001	20363901	1
NS	Front Exit Guide	203639-002	20363902	1
NS	Nut Plate	198278A001	19827801	1
19	Top Cover Only	195412A001	19541201	1
20	Coextruded Turnaround Guide	204391-001	20439101	1
	Flat Washer, #4	H-1565-000	H0156500	10
	Lock Washer, #4	H-1557-000	H0155700	10
	Nut, 4-40	H-1445-000	H0144500	10
	Top Cover Assembly Complete (Includes Item #17-#20)	199057A001	19905701	

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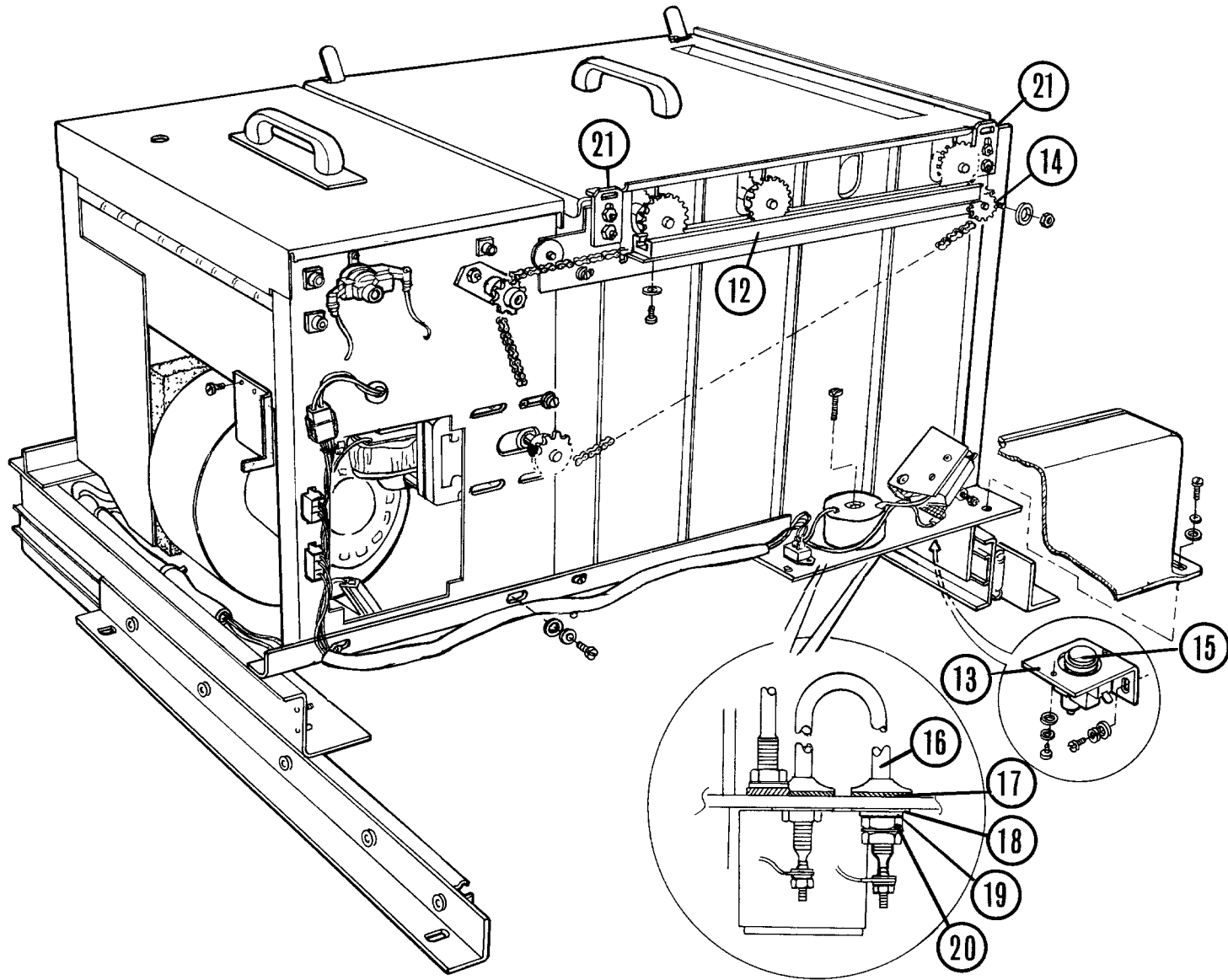


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PROCESSOR ASSEMBLY 205460A001
(Rear View)

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Actuator	205369-001	20536901	1
	Flat Washer, #6	H-1564-000	H0156400	2
	Lock Washer, #6	H-1550-000	H0155000	2
	Screw, 6-32 x 5/16"	H-4840-000	H0484000	2
2	Dryer Cover	201610A001	20161001	1
3	Handle	195314-001	19531401	1
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Screw, 10-24 x 3/8"	H-4694-000	H0469400	2
4	Plate	196532-001	19653201	1
5	Limit Control	196530-001	19653001	1
	Self-Tapping Screw, 6-20 x 1/4"	H-2634-000	H0263400	2
	Thermal Compound	H-8337-000	H0883700	
6	Bearing Plate Assembly	195072A001	19507201	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1442-000	H0144200	2
7	Dryer Blower Assembly	205696A001	20569601	1
8	Motor Assembly	205697A001	20569701	1
	Flat Washer, #10	H-1569-000	H0156900	4
	Lock Washer, #10	H-1552-000	H0155200	4
	Screw, 10-32 x 1-1/2"	H-5858-000	H0585800	4
9	Sprocket	097445-079	09744579	1
10	Chain	401446-073	40144673	1
11	Sprocket - 60Hz	097445-055	09744555	1
	Sprocket - 50Hz	097445-087	09744587	1

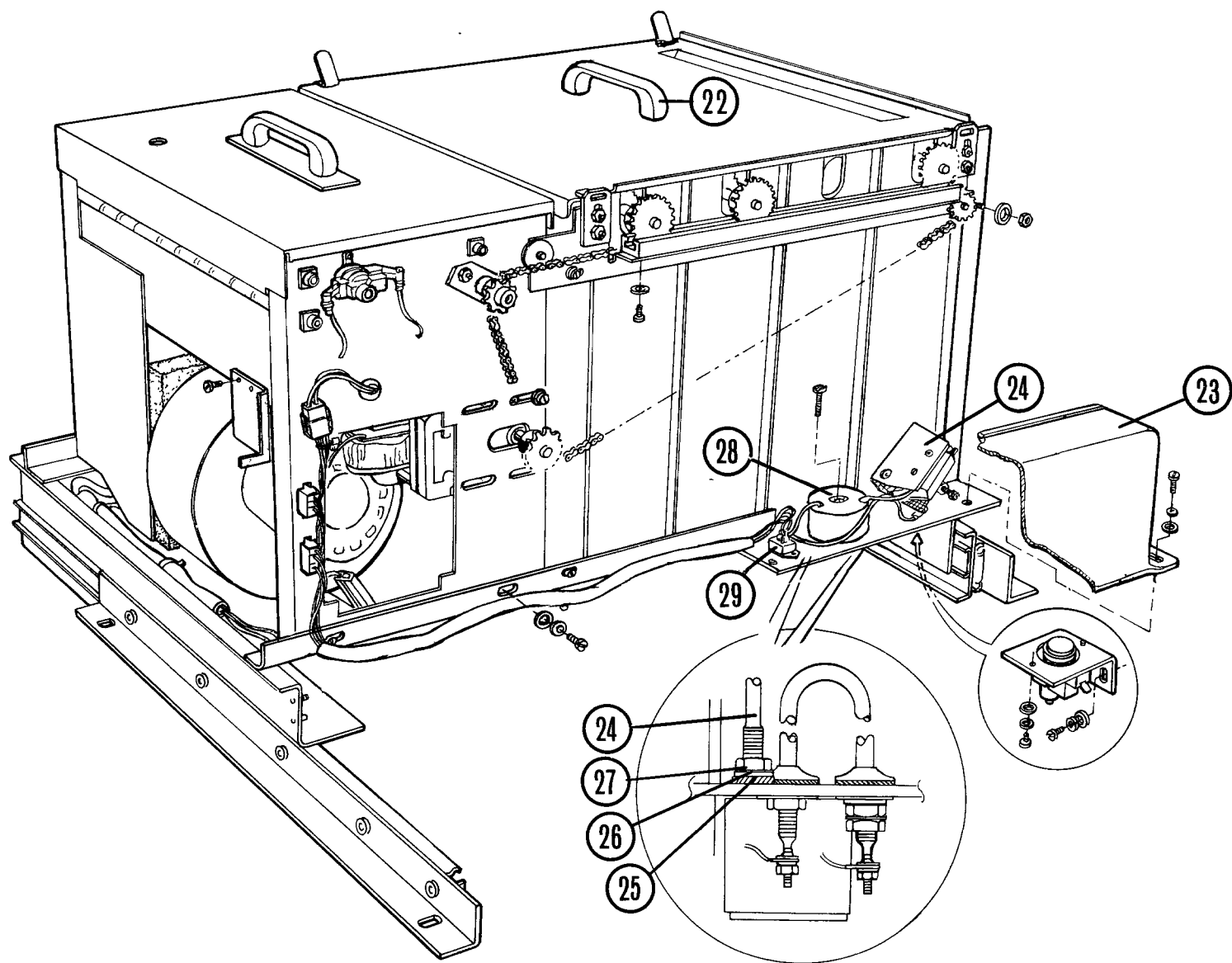
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
12	Chain Guide	195400-001	19540001	1
	Nut, 8-32	H-1442-000	H0144200	3
	Flat Washer, #8	H-1563-000	H0156300	3
	Lock Washer, #8	H-1551-000	H0155100	3
	Screw, 8-32 x 1/2"	H-4722-000	H0472200	3
13	Bracket	195118-001	19511801	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1442-000	H0144200	2
14	Sprocket	097445-040	09744540	1
15	Limit Control	194069-001	19406901	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 3/16"	H-5826-000	H0582600	2
16	Heater Element	195030-001	19503001	1
17	Gasket	013510-004	01351004	2
18	Gasket	013510-004	01351004	2
19	Washer	089107-000	08910700	4
20	Jam Nut, 3/8" x 24	H-1231-000	H0123100	2
	#2 Permatex (non-hardening)	H-8851-000	H0885100	
21	Cover Latch	195683-001	19568301	2
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
	Nut, 10-32	H-1444-000	H0144400	4

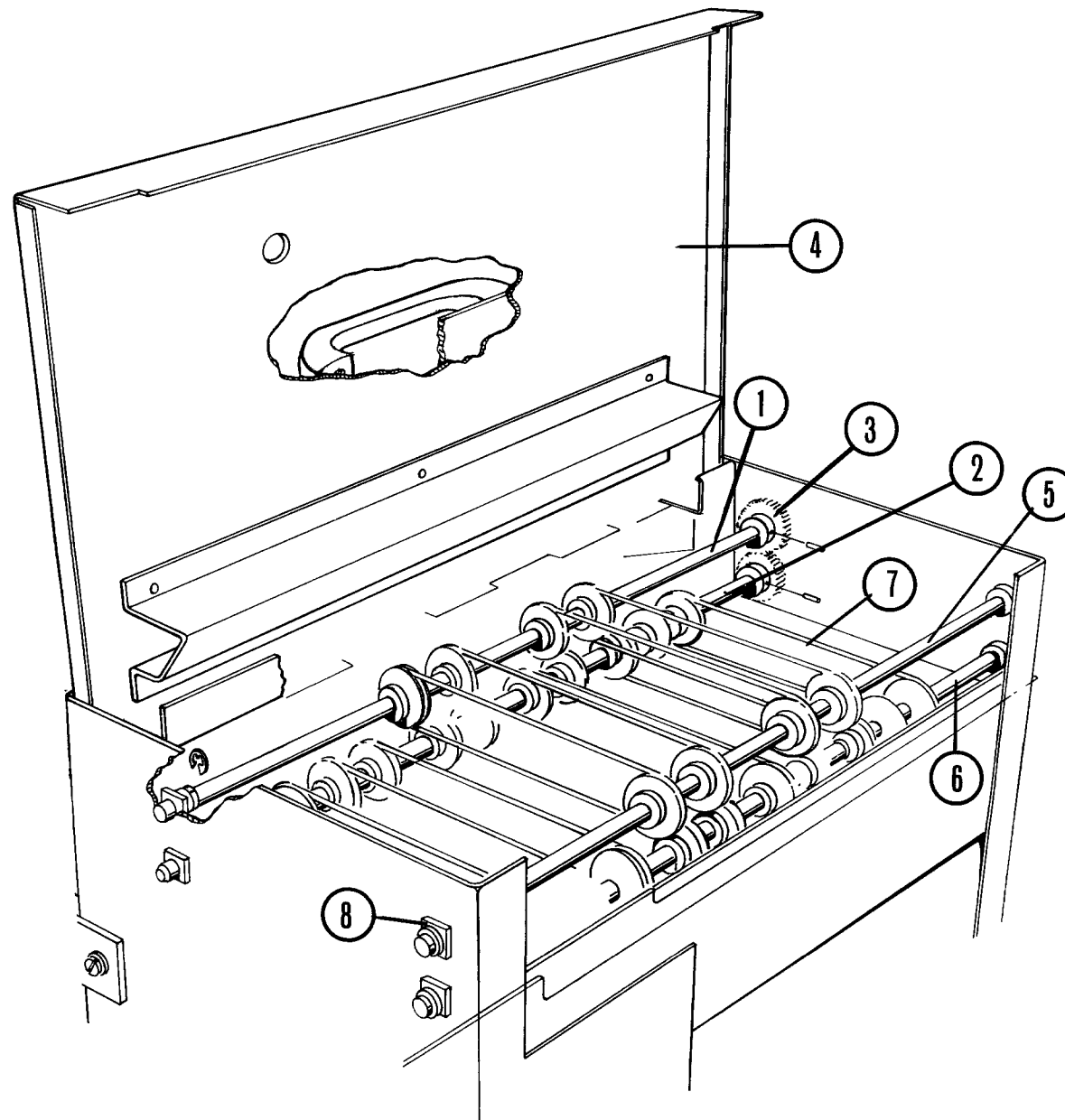
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
22	Handle	195314-001	19531401	1
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Screw, 10-24 x 3/8"	H-4694-000	H0469400	2
23	Terminal Cover	202846-002	20284602	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
24	Temperature Control	202896-001	20289601	1
25	Gasket	013510-002	01351002	2
26	Washer	089107-000	08910700	2
27	Jam Nut, 3/8"-24	H-1231-000	H0123100	1
	#2 Permatex (non-hardening)	H-8851-000	H0885100	
28	Choke	205088-001	<u>20508801</u>	1
	Nut, 8-32	H-1442-000	H0144200	1
	Flat Washer, #8	H-1563-000	H0156300	1
	Lock Washer, #8	H-1551-000	H0155100	1
	Screw, 8-32 x 1-3/4"	H-4726-000	H0472600	1
29	Triac	201182-001	20118201	1
	Nut, 4-40	H-1445-000	H0144500	2
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Screw 4-40 x 3/8"	H-5813-000	H0581300	2

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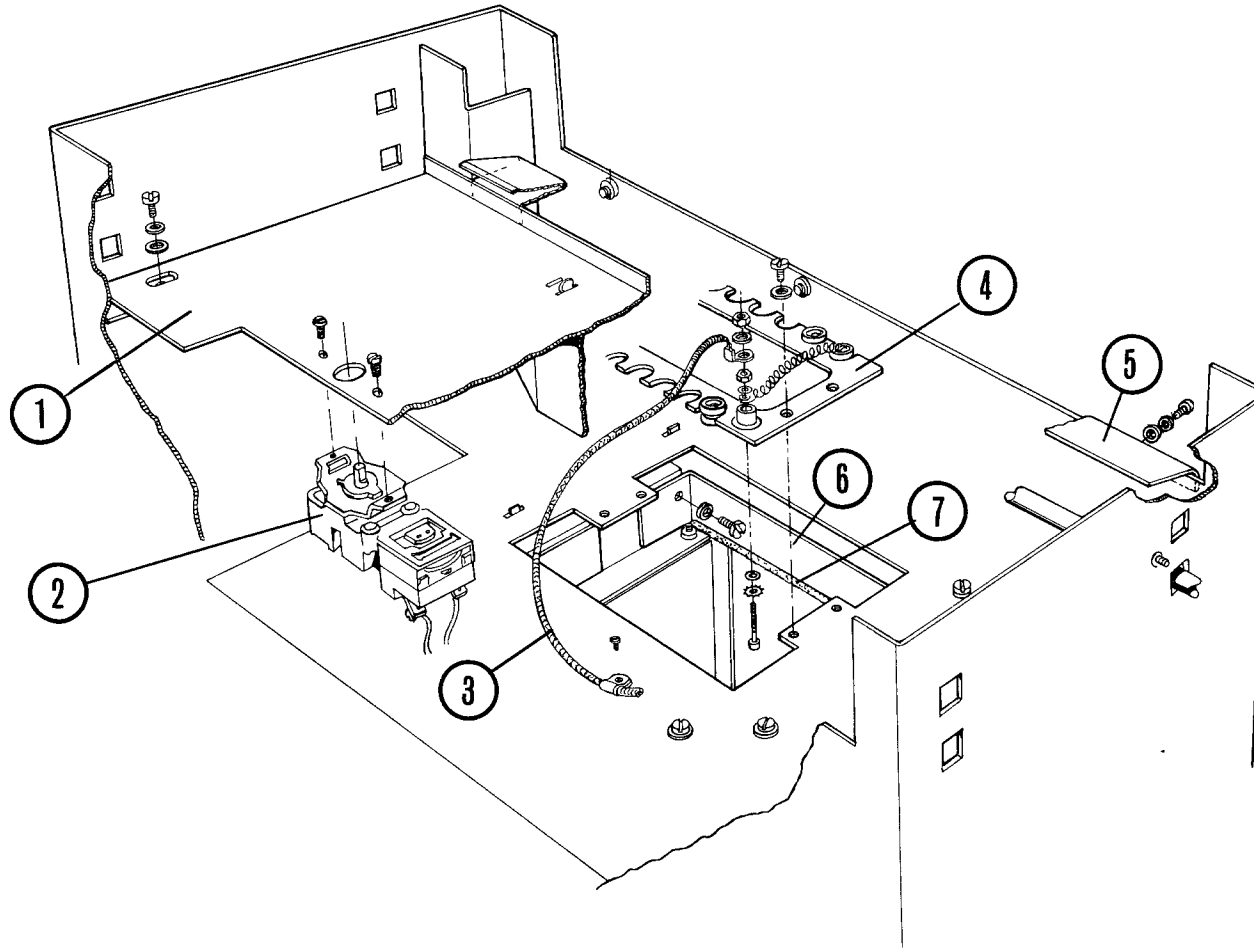


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DRYER ASSEMBLY

<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
1	Upper Inlet Shaft Assembly	195203A001	19520301	1
2	Lower Inlet Shaft Assembly	195201A001	19520101	1
3	Gear	195750-001	19575001	2
	Pin	H-5075-000	H0507500	2
4	Dryer Cover	201610A001	20161001	1
5	Upper Exit Shaft Assembly	195202A001	19520201	1
6	Lower Exit Shaft Assembly	195200A001	19520001	1
7	O-Ring	195113-001	19511301	14
8	Bearing	097878-001	09787801	7
	Retaining Ring	H-9328-000	H0932800	7

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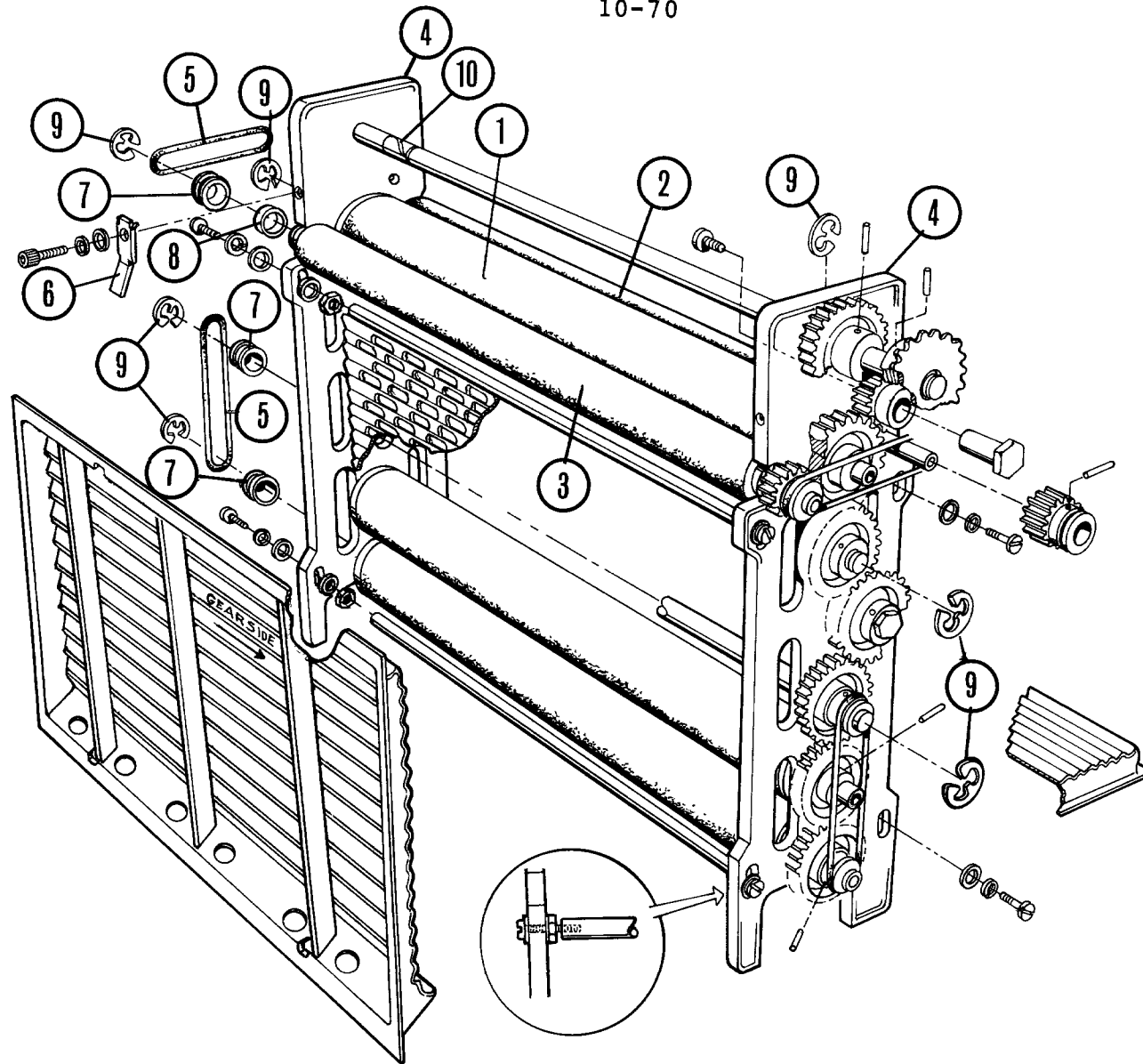


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DRYER ASSEMBLY

Ref.	Description	10 Digits Part Number	8 Digits Part Number	Qty.
1	Baffle Assembly	195195A001	19519601	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 1/4"	H-4719-000	H0471900	2
2	Temperature Control	196349-001	19634901	1
	Screw, 6-20 x 1/4"	H-2634-000	H0263400	2
3	Dryer Harness	205750A001	20575001	1
	Cable Clamp	E-2258-000	E0225800	1
	Screw, 6-32 x 1/4"	H-2633-000	H0263300	1
	Flat Washer, #6	H-1564-000	H0156400	1
	Lock Washer, #6	H-1550-000	H0155000	1
4	Dryer Heater Assembly	195302A001	19530201	1
	Screw, 6-20 x 1/4"	H-2634-000	H0263400	2
	Nut, 4-40	H-1445-000	H0144500	2
	Lock Washer, #4	H-1548-000	H0154800	2
5	Guide Plate	202330-001	20233001	1
	Screw, 6-32 x 5/16"	H-4840-000	H0484000	3
	Lock Washer, #6	H-1583-000	H0158300	3
6	Blower Support Assembly	195432A001	19543201	1
	Screw, 8-32 x 5/16"	H-4827-000	H0482700	4
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
7	Foam Seal	195304-001	19530401	1
NS	Shock Mount	097734-000	09773400	4
NS	Inlet Foam Seal	195120-001	19512001	1

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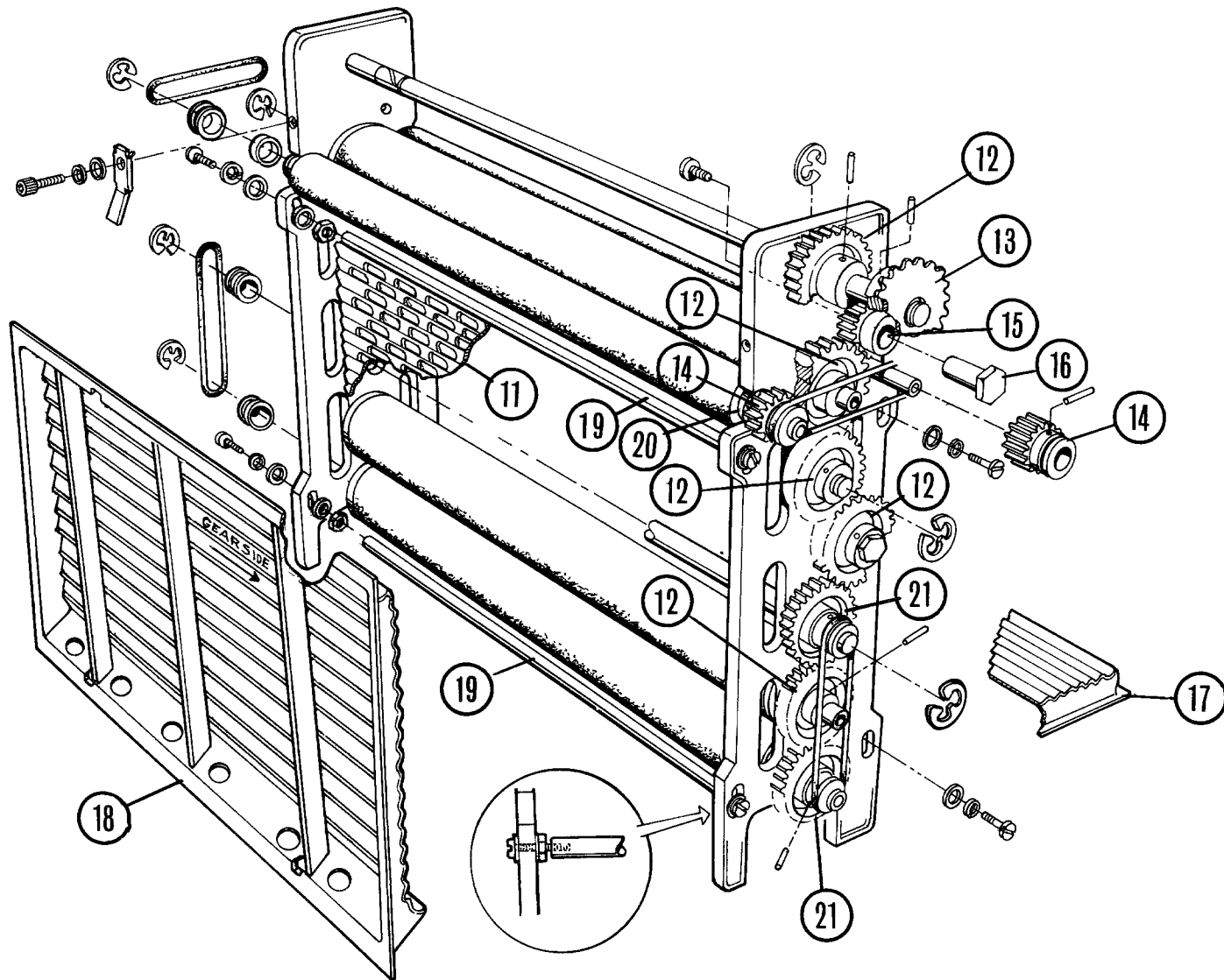


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ROLLER FRAMES

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
DEVELOPER ROLLER FRAME		192526A008	19252608	1
1	Large Rubber Roller	203073-001	20307301	1
2	Small Rubber Roller	192595-001	19259501	1
3	Small Rubber Roller	192595-001	19259501	1
FIXER/FIRST WASH ROLLER FRAME		192526A001	19252601	1
1	Large Plastic Roller	193002A002	19300202	1
2	Small Plastic Roller	192479-001	19247901	1
3	Small Plastic Roller	192479-001	19247901	1
SECOND WASH ROLLER FRAME		192526A002	19252602	1
1	Large Rubber Roller	203073-001	20307301	1
2	Small Rubber Roller	192595-001	19259501	1
3	Small Plastic Roller	192479-001	19247901	1
4	Bearing Plate	192936-001	19293601	2
5	Drive Belt	097295-007	09729507	4
6	Clip, Developer R/F	197189-001	19718901	4
	Clip, 2nd Wash R/F	197189-001	19718901	4
	Cap Screw, 8-32 x 1/2"	H-2759-000	H0275900	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Flat Washer, #8	H-1563-000	H0156300	2
7	Pulley, Developer R/F	192428-001	19242801	4
	Pulley, Fixer/1st Wash R/F	192428-001	19242801	2
	Pulley, 2nd Wash R/F	192428-001	19242801	3
8	Bearing, Developer R/R	192651-001	19265101	2
	Bearing, 2nd Wash R/F	192651-001	19265101	1
9	Retaining Ring	H-9330-000	H0933000	8
10	Bearing	401411-018	40141118	2

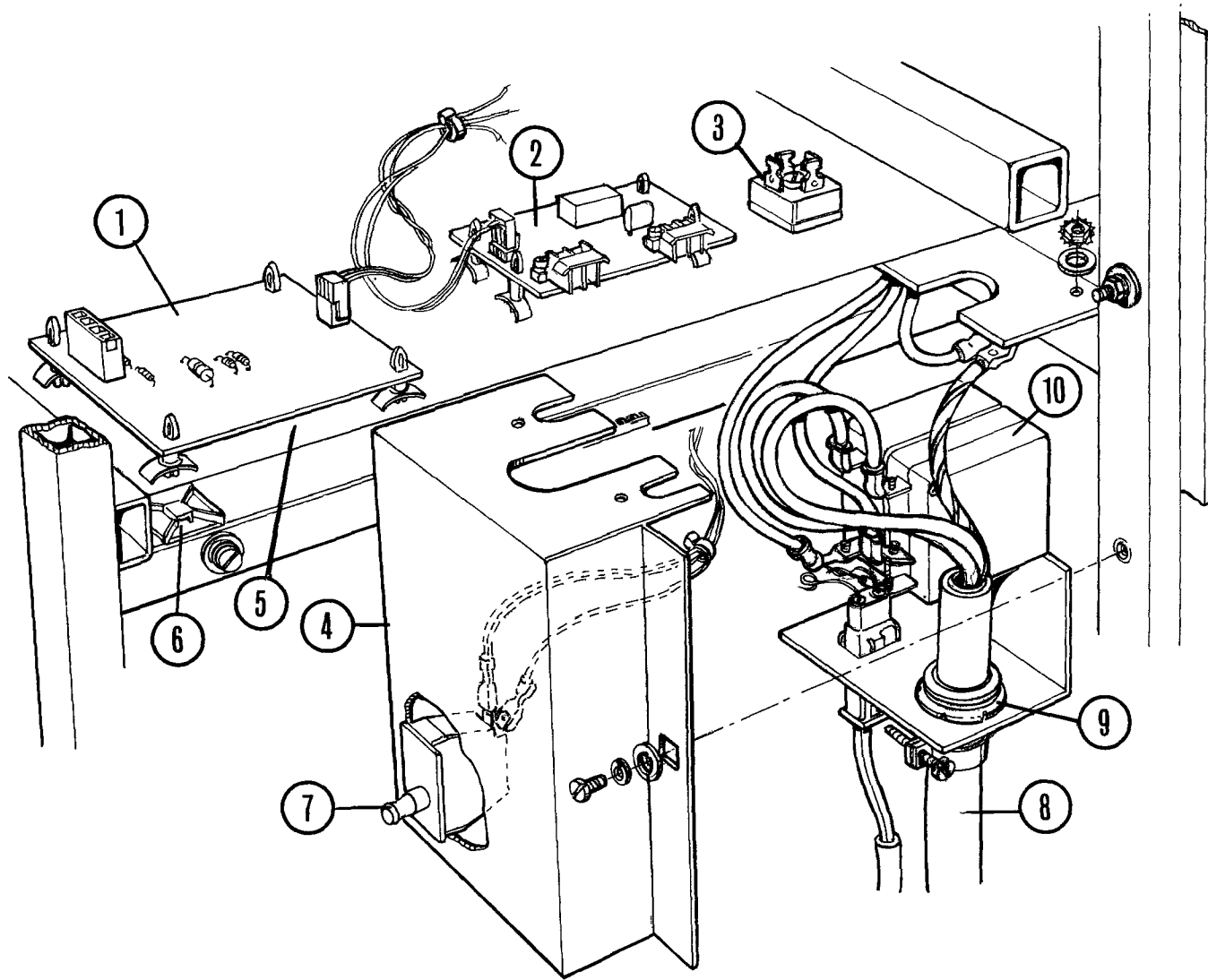
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
11	Inner Guide	205290-001	20529001	2
12	Gear, 30T	192469-001	19246901	5
	Spirol Pin, 3/32 x 3/4"	H-5093-000	H0509300	5
13	Sprocket	097445-001	09744501	1
	Spirol Pin, 3/32 x 3/4"	H-5093-000	H0509300	1
14	Gear, 16T	192467-001	19246701	2
	Spirol Pin, 3/32 x 5/8"	H-5075-000	H0507500	2
15	Gear, 16T	192436-001	19243601	1
16	Idler Stud	192427-001	19242701	2
	Screw, 10-32 x 7/16"	H-4653-000	H0465300	2
	Lock Washer, #10	H-1545-000	H0154500	2
	Loctite Primer	H-8823-000	H0882300	
	Loctite Adhesive	H-8809-000	H0880900	
17	Side Guide - Input	195992-001	19599201	1
18	Side Guide - Exit	195993-001	19599301	1
19	Tie Rod	195995-001	19599501	4
	Screw, 6-32 x 3/4"	H-0039-000	H0003900	8
	Lock Washer, #6	H-1550-000	H0155000	8
	Flat Washer, #6	H-1564-000	H0156400	16
	Nut, #6	H-1441-000	H0144100	8
20	Bearing, Developer R/F	192651-002	19265102	2
	Bearing, 2nd Wash R/F	192651-002	19265102	1
21	Gear, 30T	192468-001	19246801	2
	Spirol Pin, 3/32 x 5/8"	H-5075-000	H0507500	2

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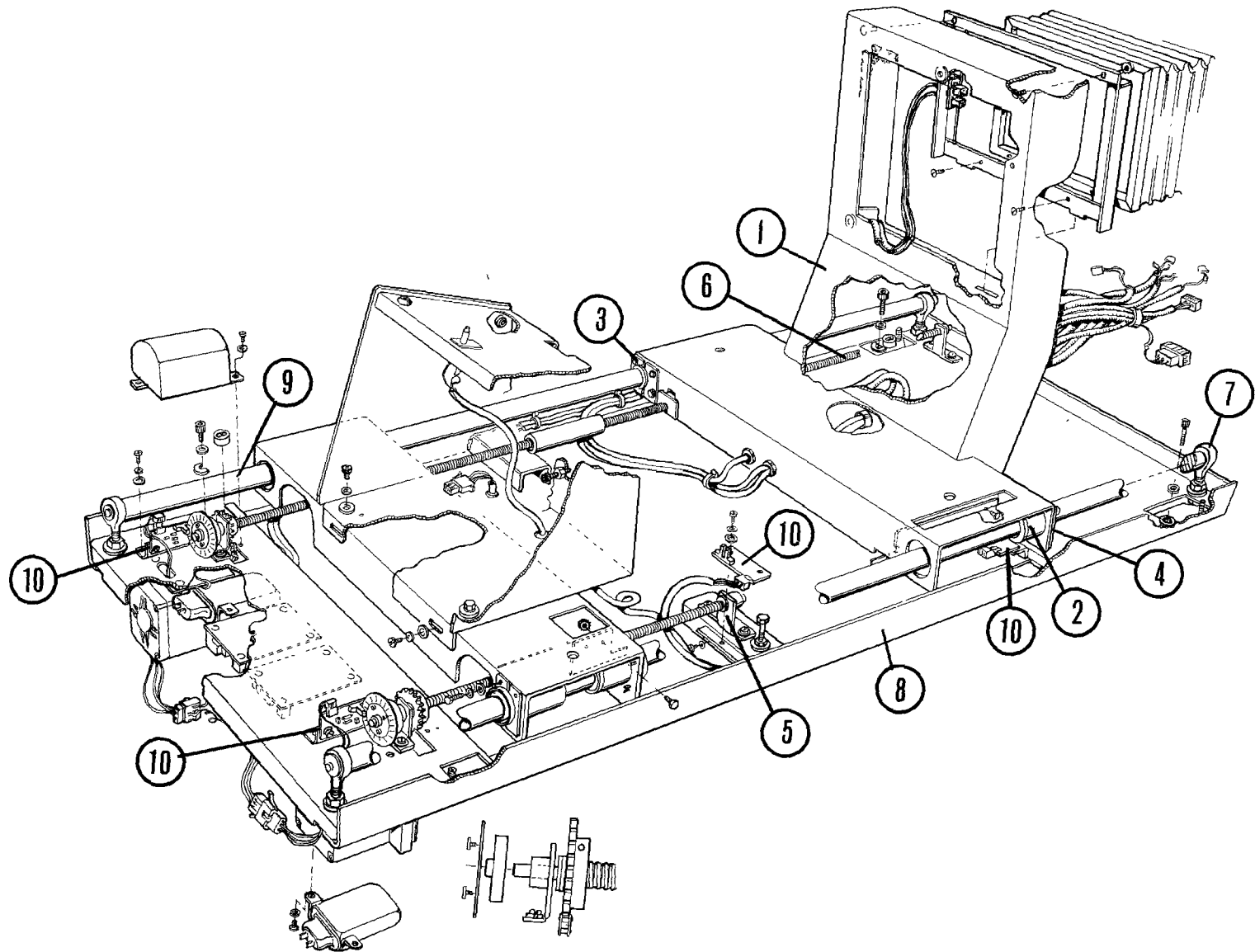


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CIRCUIT BREAKER AND CONTROL BOARDS AREA

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Developer Control Board Assy.	201782A001	20178201	1
	Standoff	202934-001	20293401	4
2	Dryer Control Board Assy.	204346A001	20434601	1
	Standoff	202934-001	20293401	4
3	Rectifier	401275-003	40127503	1
4	Circuit Breaker Cover	205455-001	20545501	1
	Nut, 10-32	H-9042-000	H0904200	2
	Flat Washer, #10	H-1560-000	H0156000	3
	Screw, 10-32 x 1/2"	H-4652-000	H0465200	1
5	Shield, small	205343-001	20534301	1
	Screw, 10-32 x 1/2"	H-4652-000	H0465200	2
	Flat Washer, #10	H-1560-000	H0156000	2
	Lock Washer, #10	H-1552-000	H0155200	2
NS	Shield, large	205344-001	20534401	1
	Screw, 10-32 x 1/2"	H-4652-000	H0465200	4
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
6	Tie Base	192941-001	19294101	2
NS	Tie Wrap	E-2307-000	E0230700	2
7	Processor Interlock Switch	192530-001	19253001	1
8	Power Cord Assembly	058521A012	05852112	1
9	Connector	E-0985-000	E0098500	1
10	Circuit Breaker	192052-001	19205201	1
NS	On-Off Label	192888-001	19288801	1
	Screw, 8-32 x 1/4"	H-0145-000	H0041500	2

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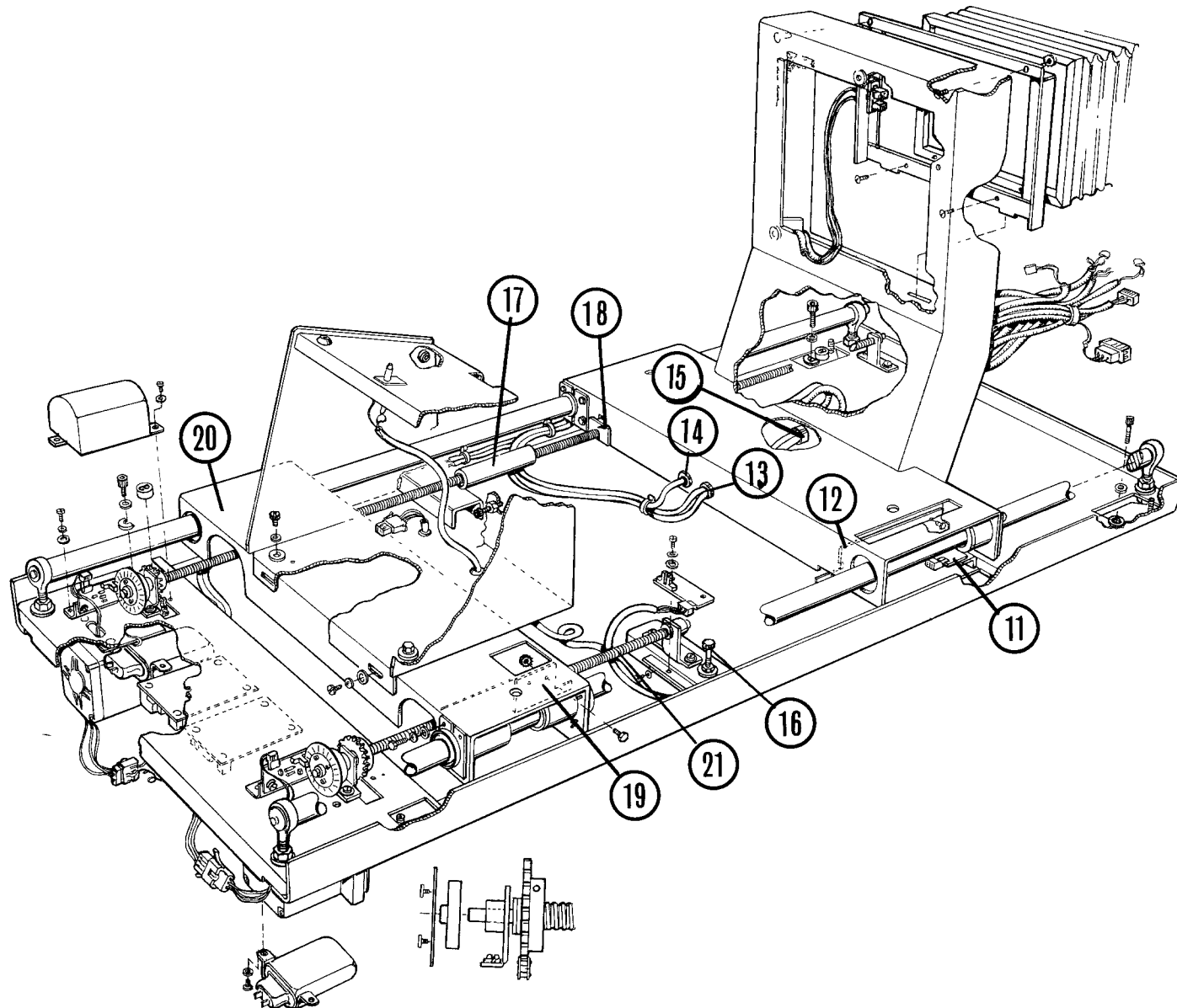


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OPTICS DRIVE ASSEMBLY 205214A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Lens Carrier Assy. Complete	205220A001	20522001	1
	Lens Carrier Weldment Only	205347A001	20534701	1
2	Ball Bearing	192258-001	19225801	6
3	Bearing Plate, Top	205821-001	20582101	6
4	Bearing Plate, Bottom	205822-001	20582201	6
	Flat Washer, #10	H-1560-000	H0156800	24
	Lock Washer, #10	H-1552-000	H0155200	24
	Screw, 10-32 x 5/8"	H-4831-000	H0483100	24
	Pin, 1/8" x 5/8"	H-2345-000	H0234500	24
5	Bearing Bracket Assembly	205245A001	20524501	2
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
	Screw, 10-32 x 7/16"	H-4653-000	H0465300	4
6	Lens Screw	204891-001	20489101	1
	Lubricant	H-8334-000	H0833400	A/R
7	Rod End	192378-001	19237801	4
	Flat Washer, 1/2"	H-1905-000	H0190500	8
	Nut, 1/2" x 20	H-1461-000	H0146100	8
	Loctite Adhesive	H-8809-000	H0880900	A/R
	Loctite Primer	H-8823-000	H0882300	A/R
8	Support Assembly	205243A001	20524301	1
9	Shaft	192379-001	19237901	2
10	Transmissive Sensor Board	205164A001	20516401	4
	Flat Washer, #6	H-1564-000	H0156400	8
	Lock Washer, #6	H-1550-000	H0155000	8
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	8

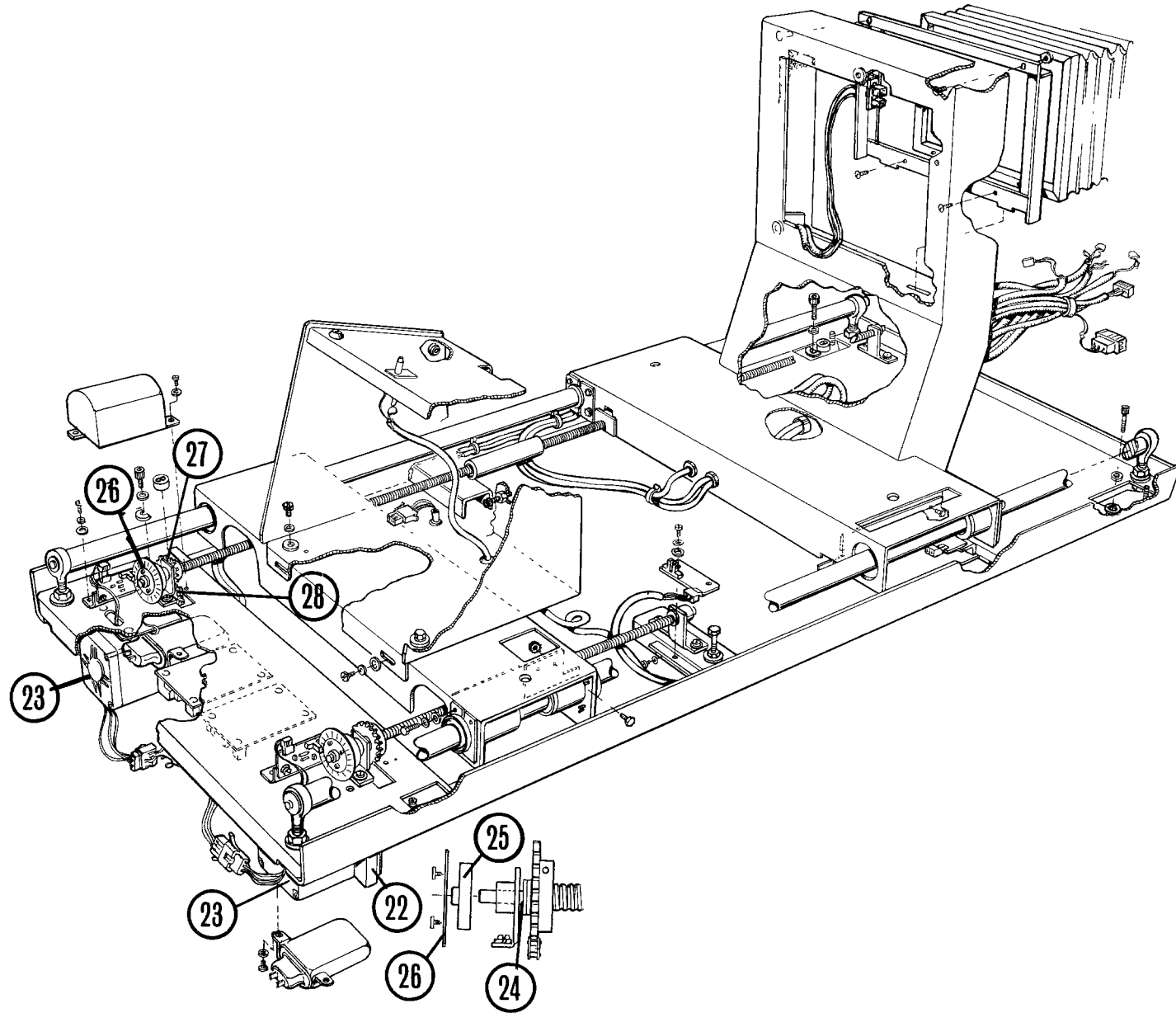
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
11	Mounting Bracket	205202-001	20520201	2
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Screw, 6-32 x 3/8"	H-0654-000	H0065400	4
12	Blade, Lens Carrier	205215-001	20521501	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Screw, 8-32 x 7/16"	H-4809-000	H0480900	2
13	Strain Relief	087402-002	08740202	6
14	Strain Relief	087402-000	08740200	3
15	Bushing	401420-014	40142014	1
16	Screw, 1/4-20 x 1-1/2"	H-6830-000	H0683000	2
	Flat Washer, 1/4"	H-1562-000	H0156200	2
	Lock Washer, 1/4"	H-1553-000	H0155300	2
	Nut, 1/4" - 20	H-1443-000	H0144300	2
17	Mechanical Stops	205250-001	20525001	1
18	Nut	194593-001	19459301	2
19	Blade, Copyboard Carrier	205196-001	20519601	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1442-000	H0144200	2
20	Copyboard Carrier Assembly	205212A001	20521201	1
21	Copyboard Screw	204893-001	20489301	1

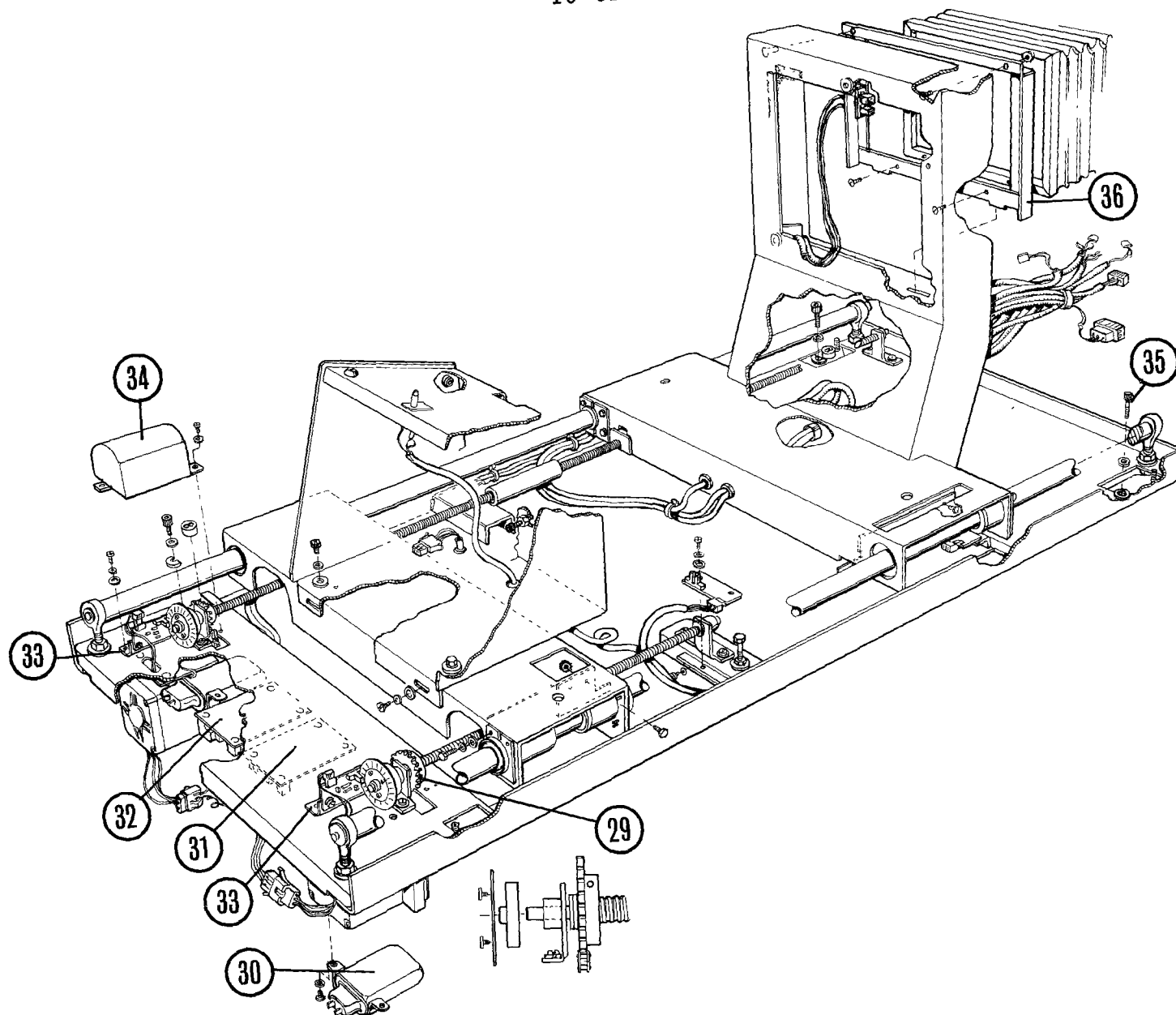
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
22	Motor Bracket	204889-001	20488901	2
	Flat Washer, 1/4"	H-1562-000	H0156200	4
	Lock Washer, 1/4"	H-1453-000	H0145300	4
	Nut, 1/4" - 20	H-1454-000	H0145400	4
23	Motor Assembly	089517A001	08951701	2
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
	Screw, 10-32 x 3/8"	H-4654-000	H0465400	4
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 7/16"	H-0296-000	H0029600	4
24	Thrust Bearing	401409-005	40140905	8
25	Hub	204892-001	20489201	2
	Set Screw, 10-32 x 3/8"	H-1164-000	H0116400	4
26	Encoder Wheel	205213-001	20521301	2
	Flat Washer, #6 black	H-1476-000	H0147600	6
	Screw, 6-32 x 3/8" black	H-6826-000	H0682600	6
27	Sprocket (lens screw)	097445-005	09744505	1
NS	Sprocket (copyboard motor)	097445-005	09744505	1
	Set Screw, 10-32 x 1/4"	H-1167-000	H0116700	2
28	Chain	401446-056	40144656	2
	Lubricant	H-8351-000	H0835100	A/R

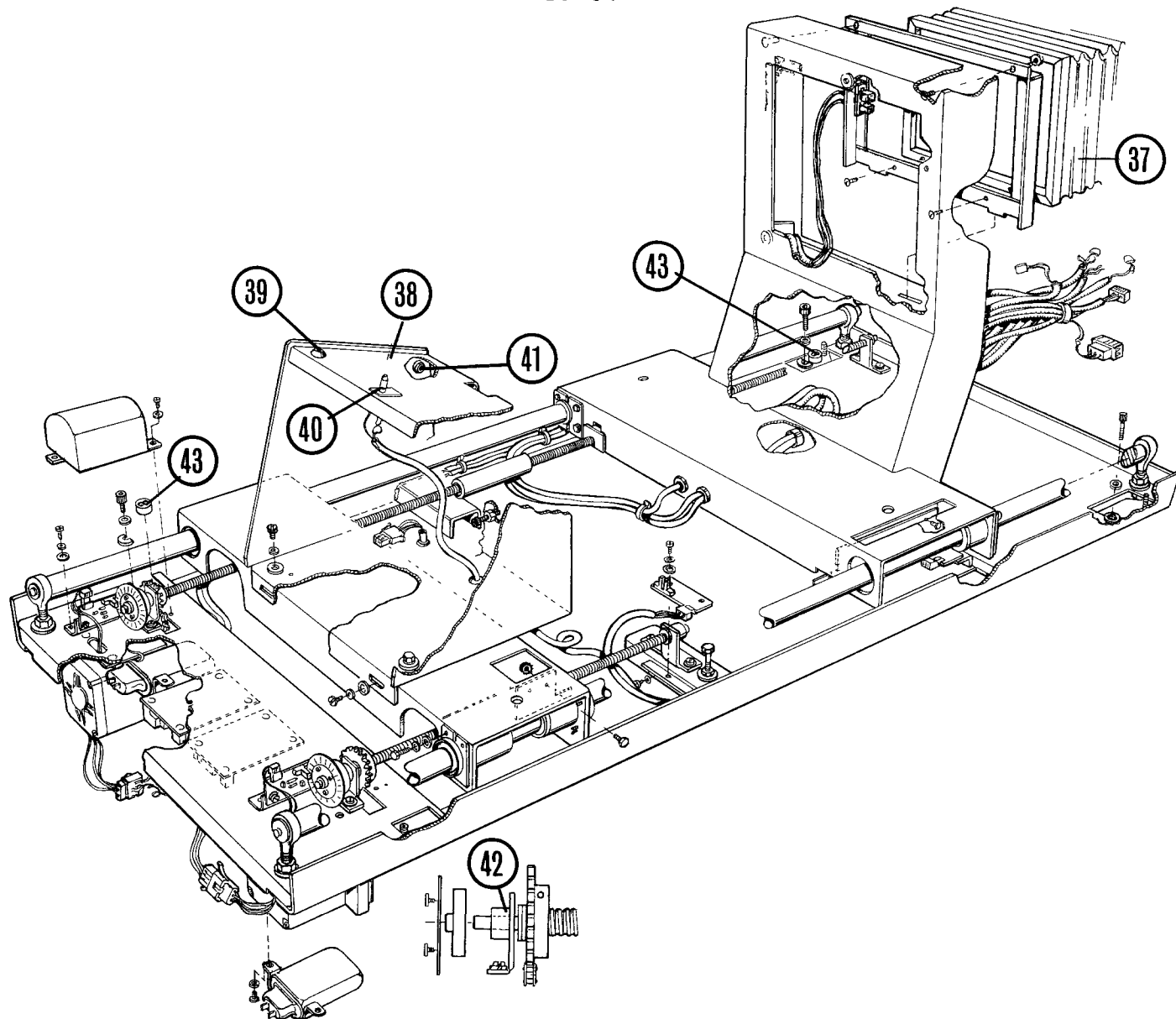
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
29	Sprocket (copyboard screw)	067964-000	06796400	1
NS	Sprocket (lens motor)	067964-000	06796400	1
	Set Screw, 10-32 x 1/4"	H-1167-000	H0116700	2
	Adhesive	401435-038	40143538	A/R
30	Capacitor	087001-026	08700126	2
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	4
31	Triac Board	199607A005	19960705	1
32	Triac Board	199607A009	19960709	1
	Flat Washer, #6	H-1564-000	H0156400	8
	Lock Washer, #6	H-1550-000	H0155000	8
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	8
33	Bracket (sensor board)	205222-001	20522201	2
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	4
34	Sprocket Cover	204894-001	20489401	2
	Screw, 6-32 x 1/4"	H-4704-000	H0470400	4
35	Screw, 5/15"-18 x 1"	H-1147-000	H0114700	4
36	Bellows Bracket	205661A001	20566101	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Nut, #8	H-9041-000	H0904100	2

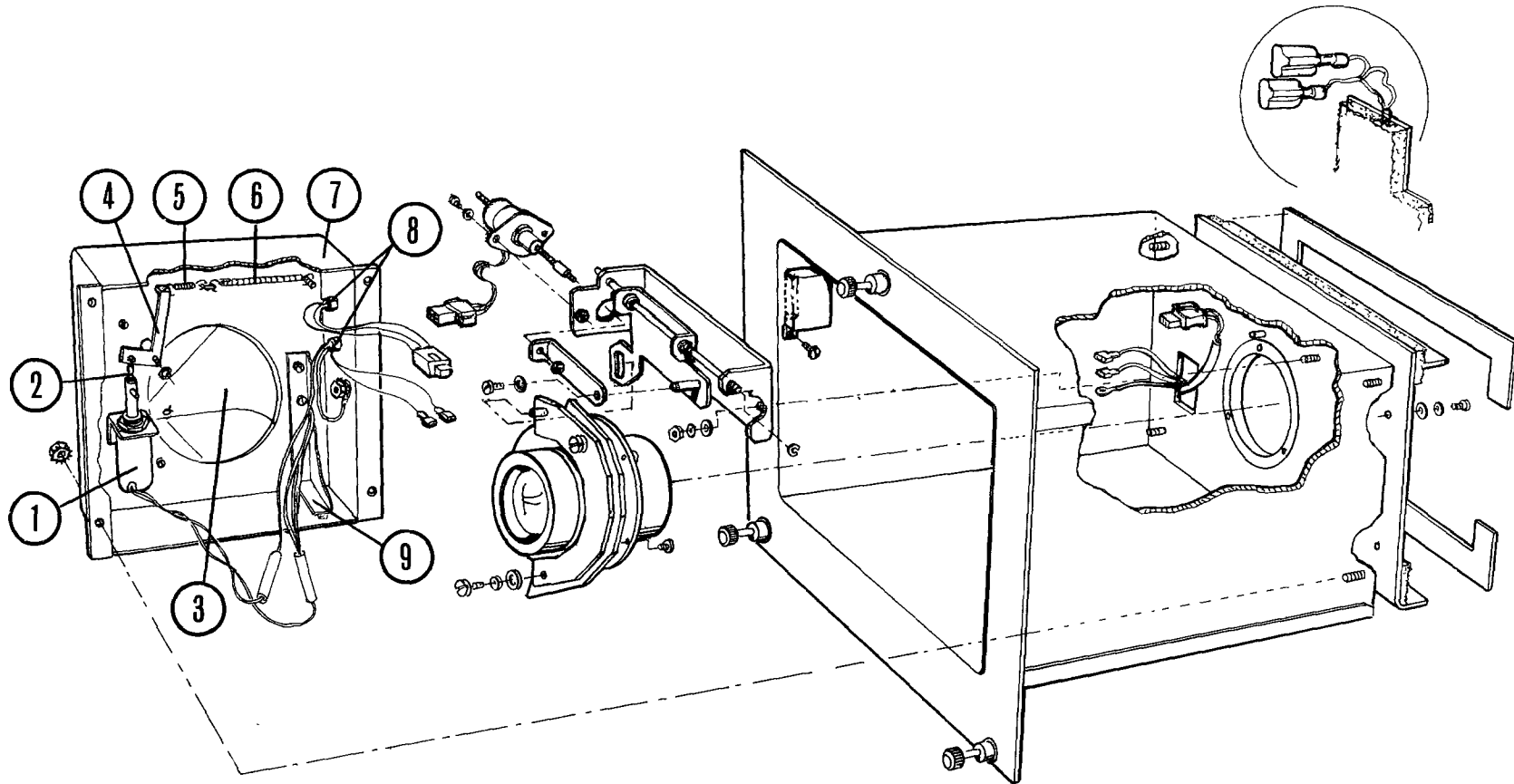
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
37	Bellows	192180-001	19218001	1
	Wood Screws	H-0977-000	H0097700	12
38	Copyboard Support	205475A001	20547501	1
	Flat Washer	089021-000	08902100	4
	Lock Washer, 1/4"	H-1553-000	H0155300	4
	Screw, 1/4-20 x 1"	H-4783-000	H0478300	4
	Flat Washer, #10	H-1902-000	H0190200	2
	Lock Washer, #10	H-1552-000	H0155200	2
	Screw, 10-32 x 1"	H-0657-000	H0065700	2
39	Bumper	195988-001	19598801	2
	Screw	H-5844-000	H0584400	2
40	Switch	201285-001	20128501	1
41	Nyliner	067548-000	06754800	2
42	Bearing Bracket	205839A001	20583901	2
	Flat Washer, #10	H-1560-000	H0156000	4
	Lock Washer, #10	H-1552-000	H0155200	4
	Screw, 10-32 x 7/16"	H-4653-000	H0465300	4
43	Eccentric	192815-001	19281501	2

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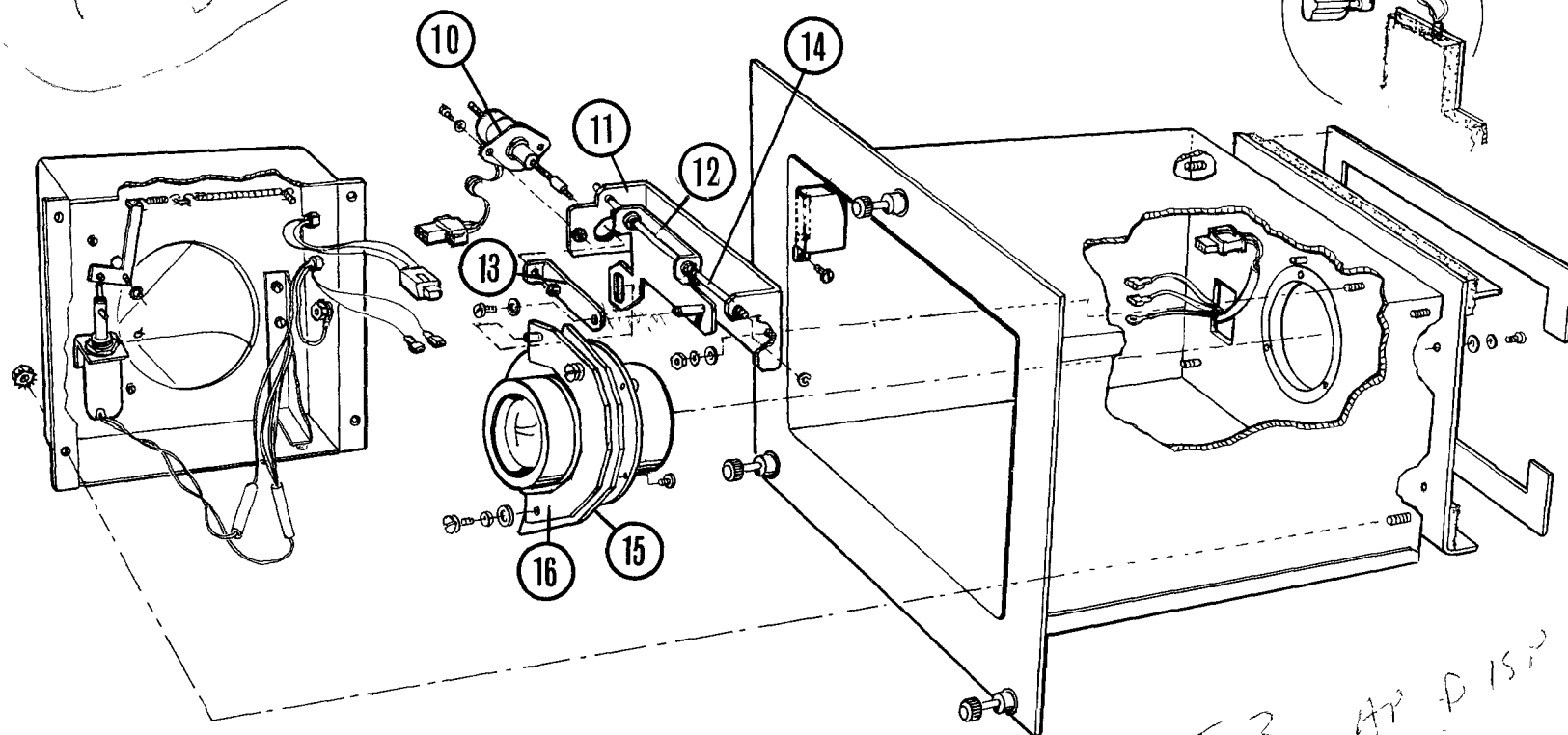


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LENS ASSEMBLY 205404A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Solenoid Assembly	201351A001	20135101	1
	Nut	H-1361-000	H0136100	1
2	Link	198628-001	19682801	1
	Retaining Ring	H-9307-000	H0930700	2
3	Shutter Assembly Complete	196333A001	19633301	1
	Blades Only	196258A001	19625801	
	Flat Washer, #4	H-1565-000	H0156500	4
	Lock Washer, #4	H-1557-000	H0155700	4
	Screw, 4-40 x 1/4"	H-5861-000	H0586100	4
4	Shutter Link	198483-001	19848301	1
	Retaining Ring	H-9329-000	H0932900	1
5	Extension Spring	192554-001	19255401	1
6	Extension Spring	192555-001	19255501	1
7	Box Assembly	205393A001	20539301	1
	Nut, 8-32	H-9041-000	H0904100	4
8	Strain Relief	087402-004	08740204	2
9	Light Baffle	205542-001	20554201	1
	Nut, 8-32	H-9041-000	H0904100	2
	Tape	PL8430-000	PL843000	2.5 ft
	Shutter Box Assy. Complete (includes Items 1-9)	205392A001	20539201	

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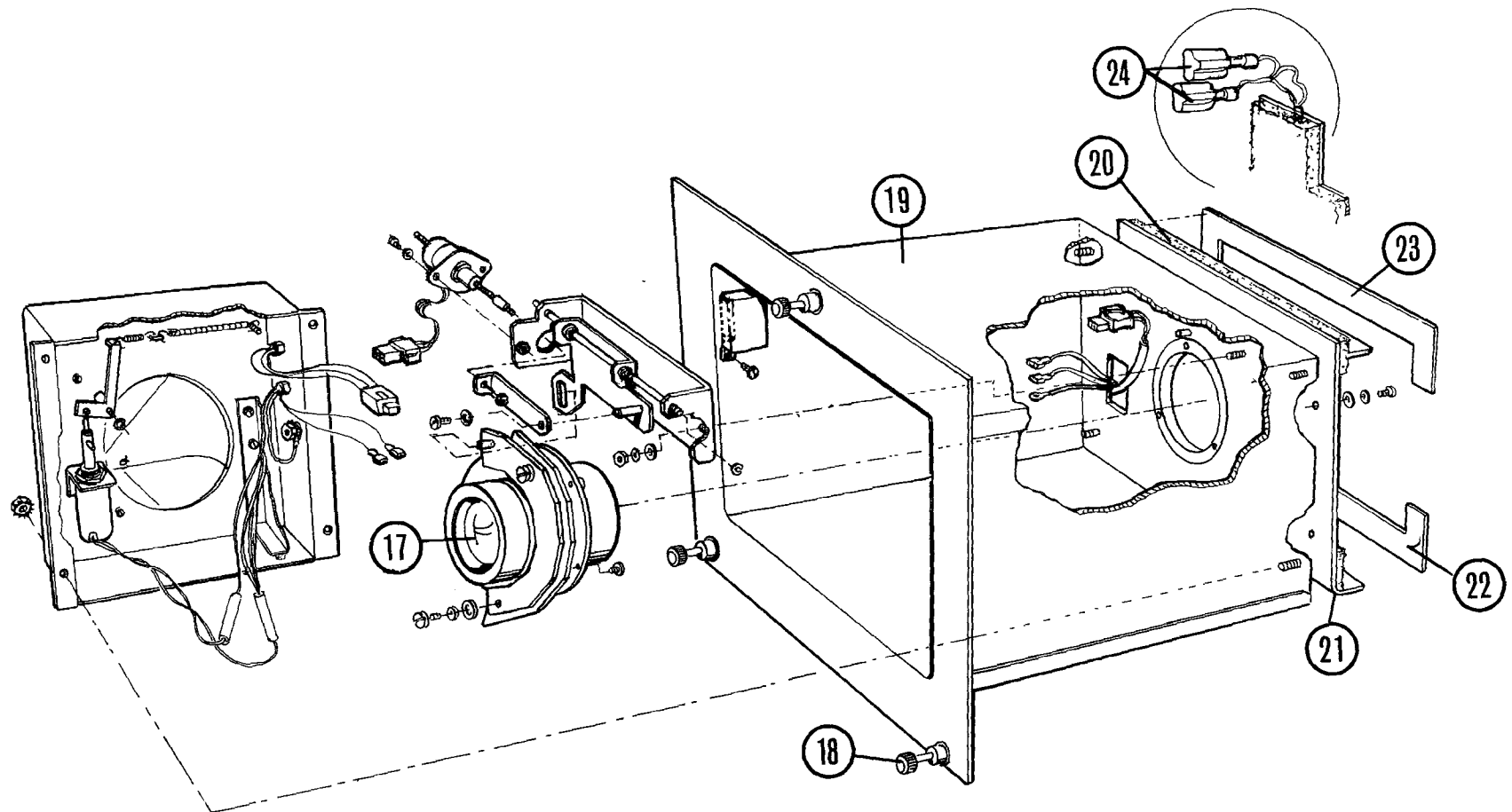


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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
10	*Aperture Motor	205975A001	20597501	1
	Flat Washer, #6	H-1476-000	H0147600	2
	Lock Washer, #6	H-1550-000	H0155100	2
	Screw, 6-32 x 3/8"	H-6826-000	H0682600	2
11	*Bracket	205973-001	20597301	1
	Flat Washer, #8	H-1474-000	H0147400	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1263-000	H0126300	2
12	*Carrier Assembly	199828A001	19982801	1
	Lock Washer #4	H-1557-000	H0155700	2
	Nut, 4-40	H-1445-000	H0144500	2
13	Pivot Bracket	199825-001	19982501	1
	Flat Washer, #4	H-1565-000	H0156500	2
	Lock Washer, #4	H-1557-000	H0155700	2
	Screw,, 4-40 x 5/8"	H-5855-000	H0585500	2
14	Shaft	199831-001	19983101	1
	Retaining Ring	H-9326-000	H0932600	2
15	Inner Ring Assembly	199833A001	19983301	1
16	Outer Ring Assembly	199837A001	19983701	1
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 3/8"	H-5827-000	H0582700	2

*Note: When changing an aperture motor on cameras below
S/N 5296, Item #11 and #12 must also be replaced.

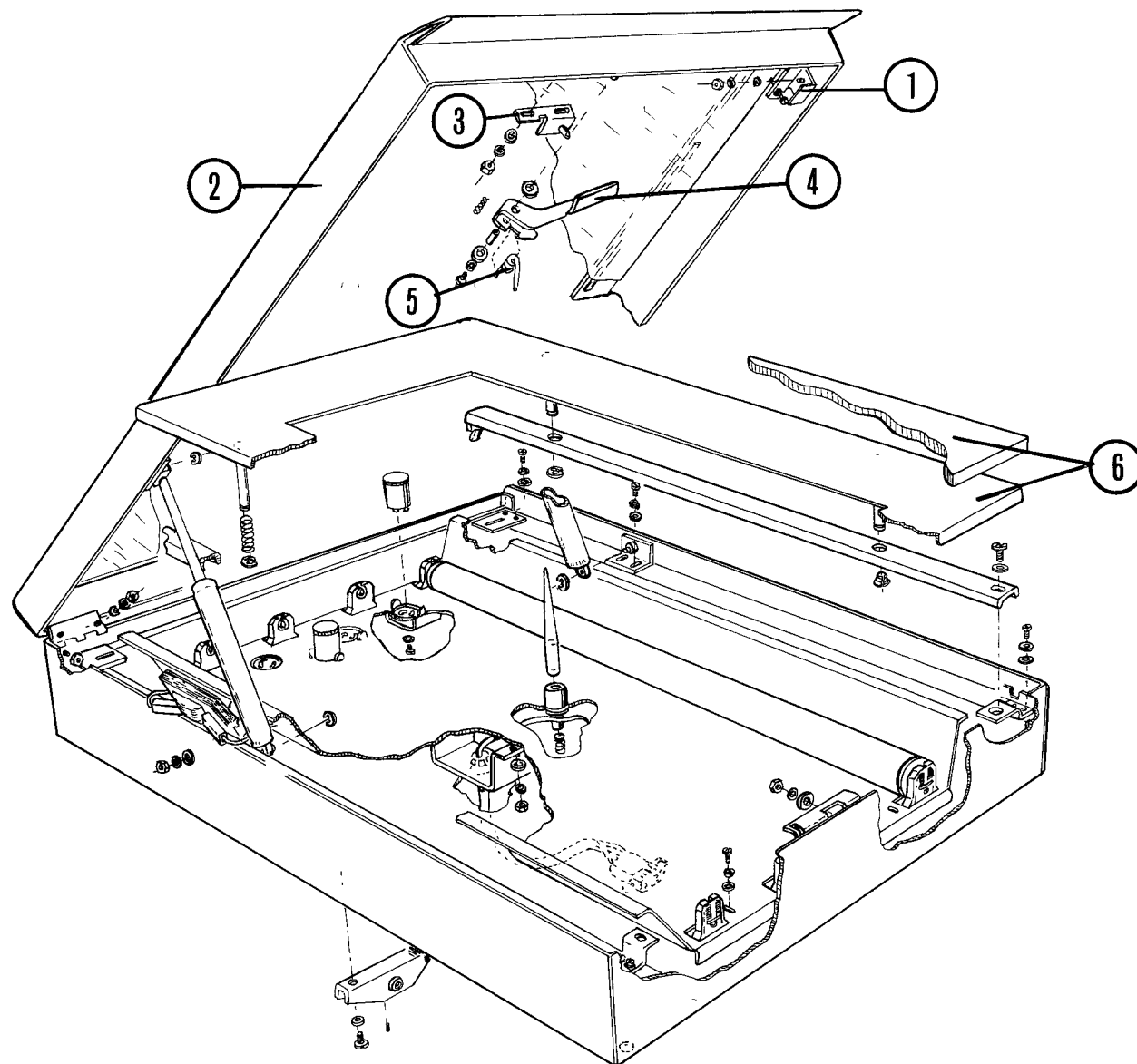
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
17	Lens Assembly	205173-001	20517301	1
	Set Screw, 6-32	H-1159-000	H0115900	3
	Lock Washer, #6	H-1550-000	H0155000	3
	Screw, 6-32 x 3/8"	H-6826-000	H0682600	3
18	Thumb Screw	098308-000	09830800	3
19	Lens Mount	205403A001	20540301	1
20	Foam Spacer	205578-001	20557801	2
21	Baffle Assembly	205541A001	20554101	1
NS	Grommet	E-2279-000	E0227900	1
	Flat Washer, #6	H-1476-000	H0147600	4
	Lock Washer, #6	H-1550-000	H0155000	4
	Screw, 6-32 x 3/8"	H-6826-000	H0682600	4
22	Flash Panel, Lower	205395-001	20539501	1
23	Flash Panel, Upper	205394-001	20539401	1
24	Wire Terminal	401317-063	40131763	2
NS	Warning Label	204853-001	20485301	1

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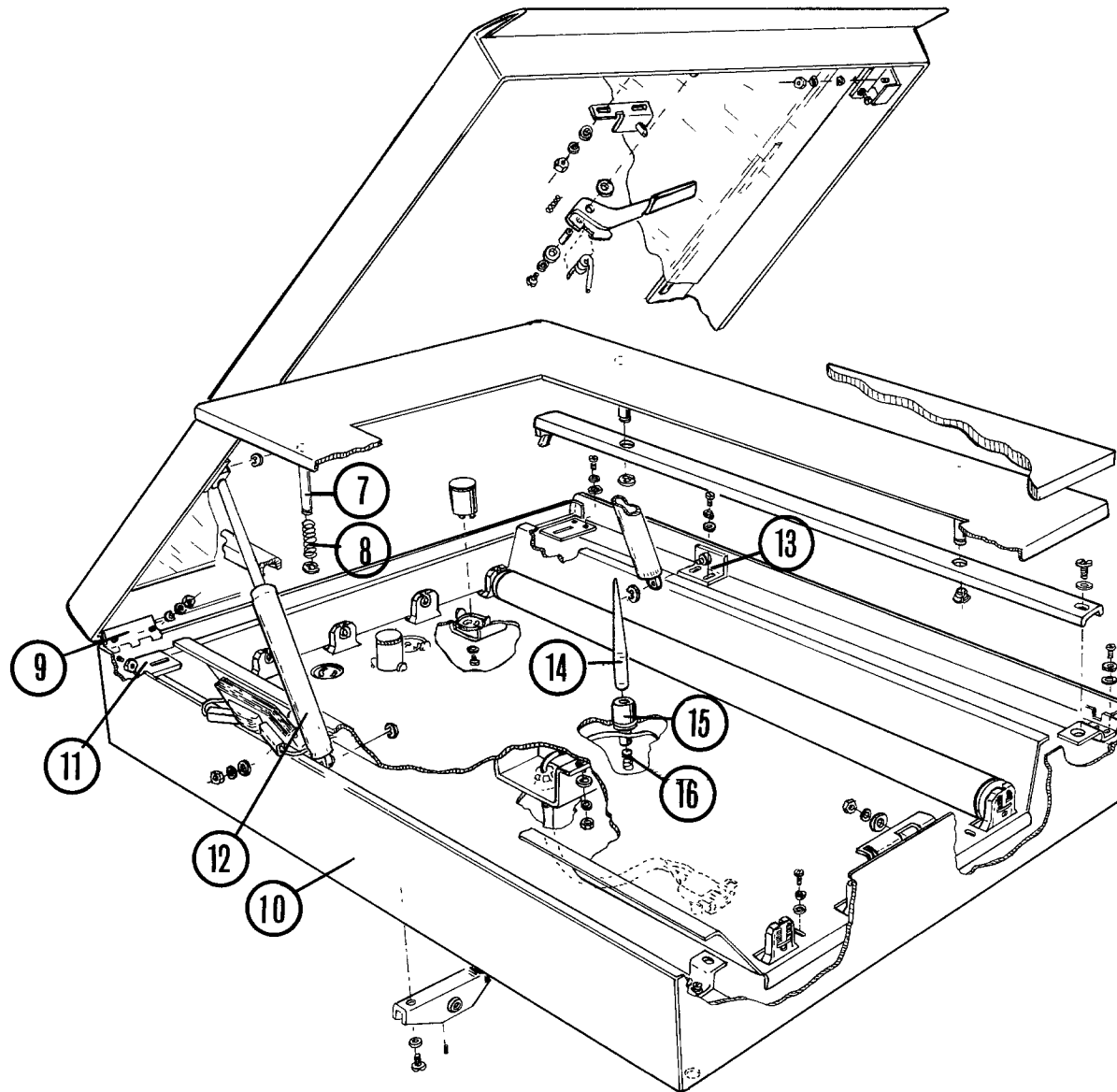


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SUBJECT HOLDER 203964A004

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Copyboard Stop, R.H.	194492-001	19449201	1
NS	Copyboard Stop, L.H.	194492-002	19449202	1
	Screw, 6-32 x 1"	H-0262-000	H0026200	2
	Nut, 6-32	H-1441-000	H0144100	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1442-000	H0144200	2
2	Cover Assembly Complete	203929A001	20392901	1
	Cover Frame Only	203966A001	20396601	1
	Glass Only	192288-001	19228801	1
	Tape	401513-060	40151360	4 ft.
3	Guide Bracket Assembly	196375A001	19637501	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1232-000	H0123200	2
4	Release Lever	195441-001	19544101	1
	Flat Washer	H-1901-000	H0190100	1
	Flat Washer, #6	H-1564-000	H0156400	1
	Lock Washer, #6	H-1550-000	H0155000	1
	Screw, 6-32 x 7/16"	H-5844-000	H0584400	1
	Adhesive Loctite	H-8909-000	H0890900	
NS	Washer Plate	196367-001	19636701	2
5	Spring	192728-001	19272801	1
6	Diffuser Assembly	194781A001	19478101	1
NS	Chart	205881-001	20588101	1

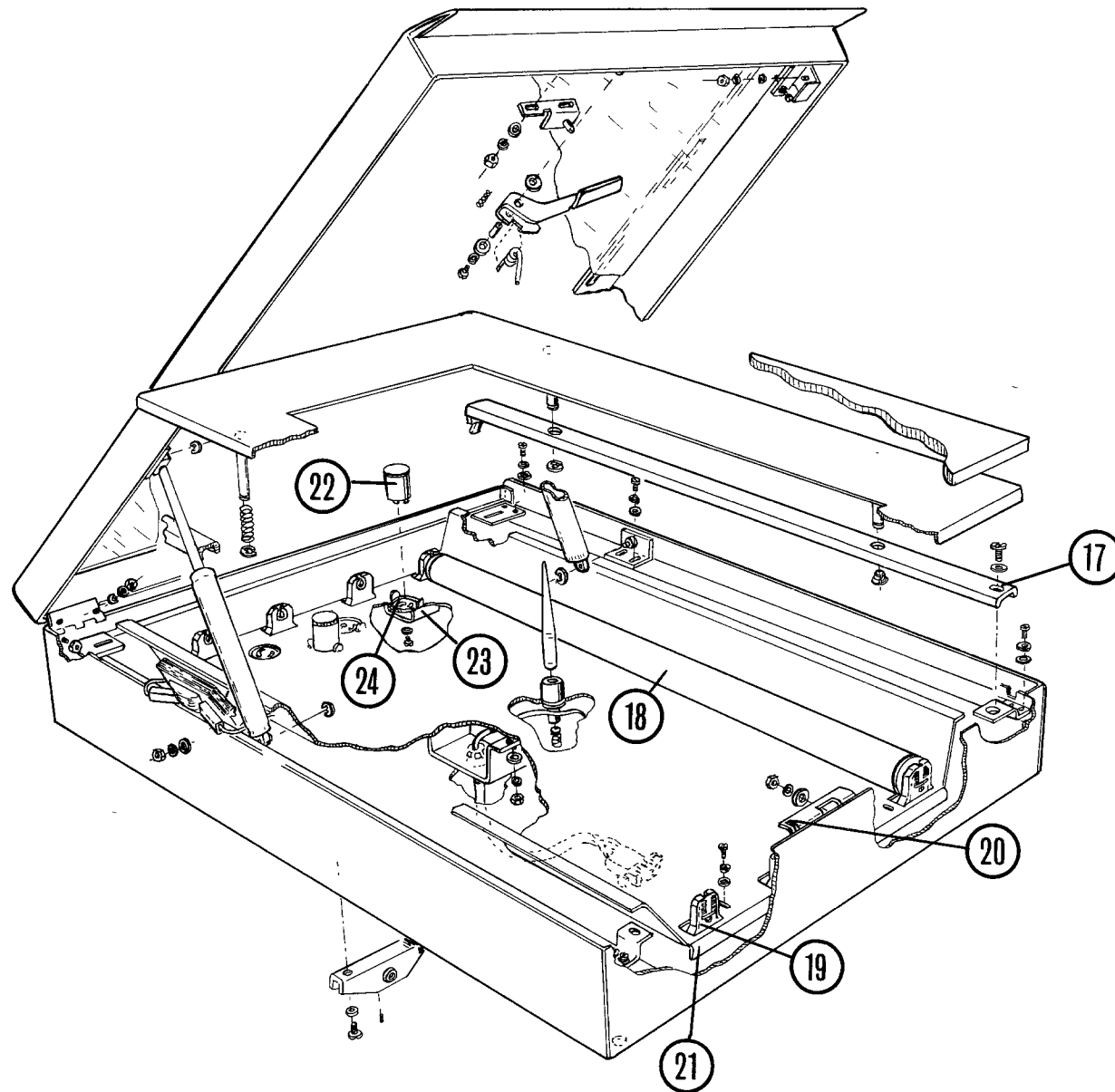
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
7	Rod	192280-001	19228001	4
8	Compression Spring	192398-001	19239801	4
	Flat Washer	H-1901-000	H0190100	4
NS	Nyliner Bearing	067547-003	06754703	4
	Retaining Ring	H-9331-000	H0933100	4
9	Cover Hinge	195011-001	19501101	1
	Flat Washer, #6	H-1564-000	H0156400	8
	Lock Washer, #6	H-1550-000	H0155000	8
	Nut, 6-32	H-1441-000	H0144100	8
10	Light Box Assembly	203936A001	20393601	1
11	Support Plate	195002-001	19500201	2
	Flat Washer #8	H-1563-000	H0156300	4
	Lock Washer #8	H-1551-000	H0155100	4
	Screw, 8-32	H-4721-000	H0472100	4
12	Counter Balance	201006-001	20100601	2
	Retaining Ring	H-9331-000	H0933100	2
13	Pivot Bracket Assembly	204371A001	20437101	2
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 5/16"	H-5860-000	H0586000	4
14	Center Support	194968-001	19496801	1
15	Hub	194825-001	19482501	1
	Retaining Ring	H-9312-000	H0931200	1
16	Compression Spring	193153-001	19315301	1

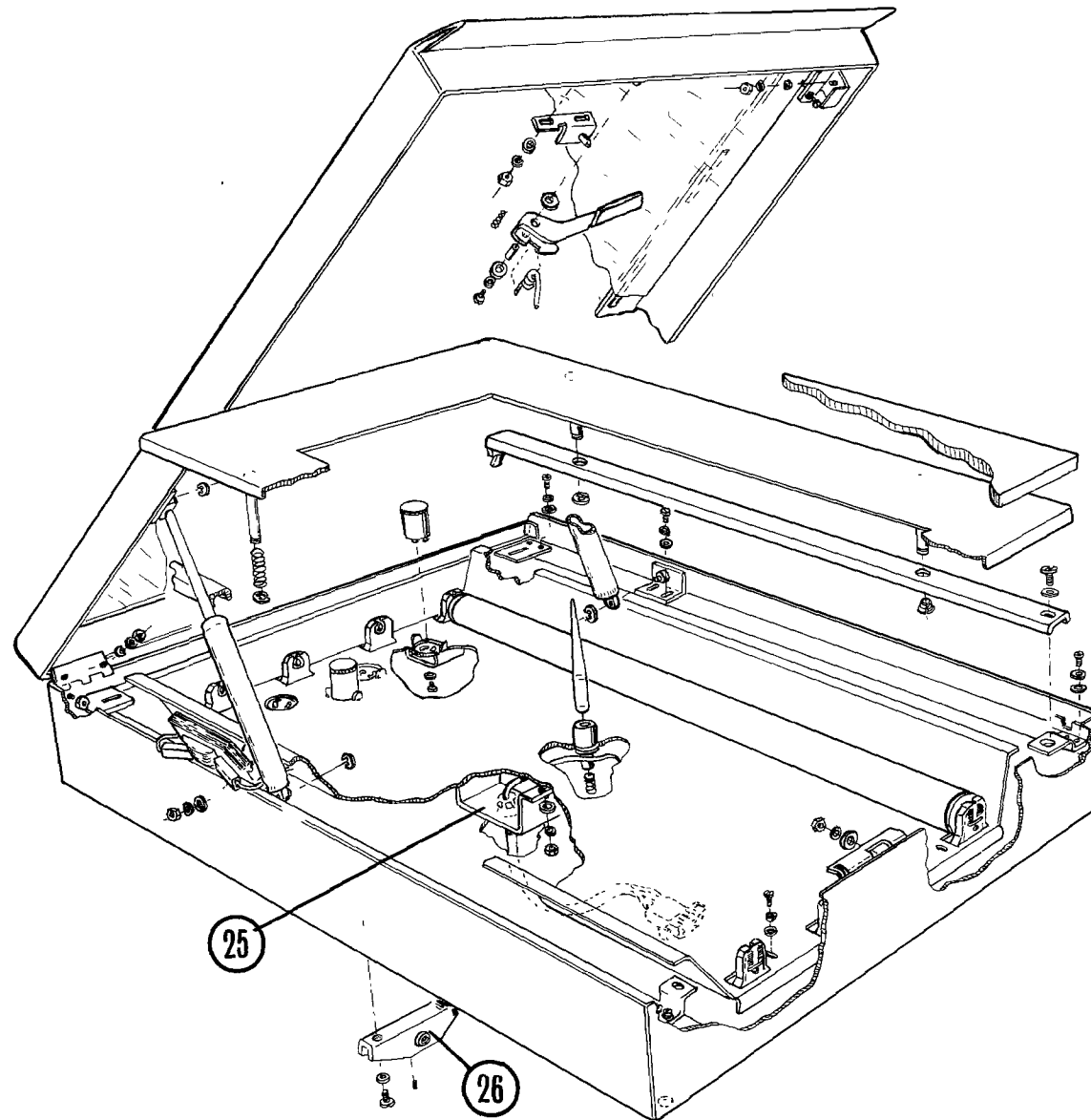
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
17	Diffuser Support	194816-001	19481601	2
	Screw, 10-32 x 3/8"	H-4654-000	H0465400	2
18	Fluorescent Lamp	192252-001	19225201	4
19	Lampholder	190162-001	19016201	8
20	Keeper	196376-001	19637601	1
	Flat Washer, #8	H-1563-000	H0156300	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1232-000	H0123200	2
21	Light Pan Assembly	194823-001	19482301	1
	Flat Washer, #8	H-1563-000	H0156300	4
	Lock Washer, #8	H-1551-000	H0155100	4
	Screw, 8-32 x 3/4"	H-4727-000	H0472700	4
22	Lamp Starter	E-1684-000	E0168400	4
23	Starter Bracket	194829-001	19482901	4
24	Starter Socket	194897-001	19489701	4
	Lock Washer, #6	H-1550-000	H0155000	8
	Screw, 6-32 x 1/4"	H-4704-000	H0470400	8

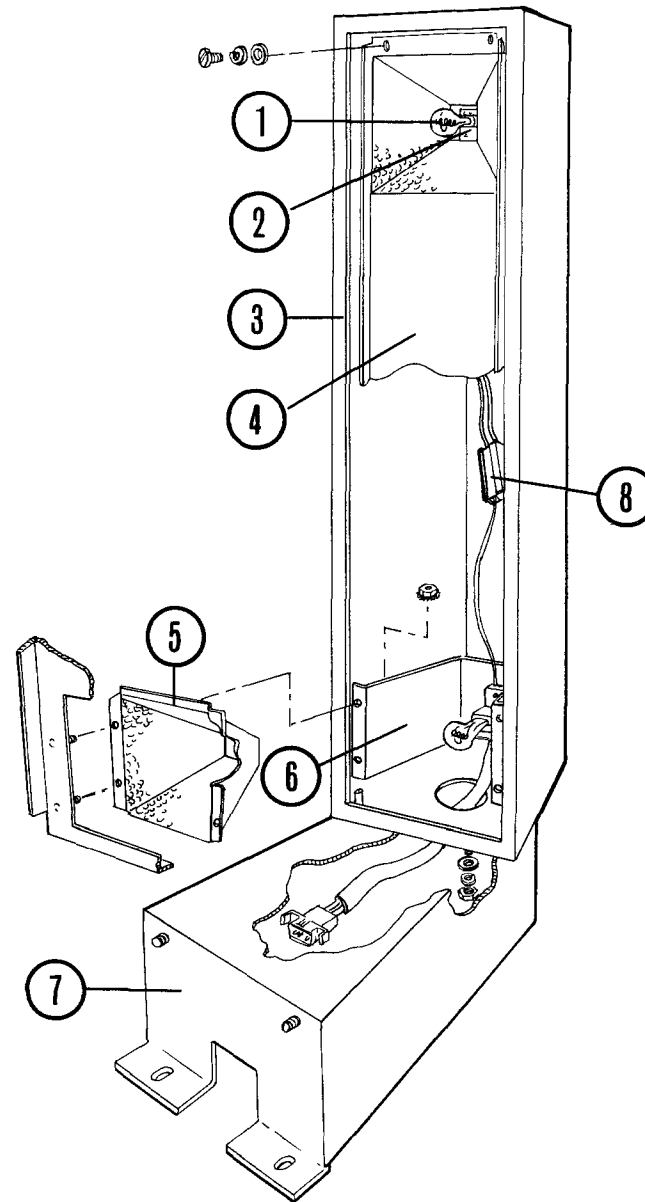
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Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
25	Harness Bracket	194830-001	19483001	1
NS	Strain Relief	401283-014	40128314	1
	Lock Washer, #8	H-1551-000	H0155100	2
	Nut, 8-32	H-1442-000	H0144200	2
26	Pivot Assembly	196732A001	19673201	2
	Flat Washer, 1/4"	H-1562-000	H0156200	4
	Lock Washer, 1/4"	H-1553-000	H0155300	4
	Screw 1/4-20 x 5/8	H-0655-000	H0065500	4
	Set Screw, 10-32 x 3/16"	H-6912-000	H0691200	2
NS	Stricker Plate	089741-000	08774100	1

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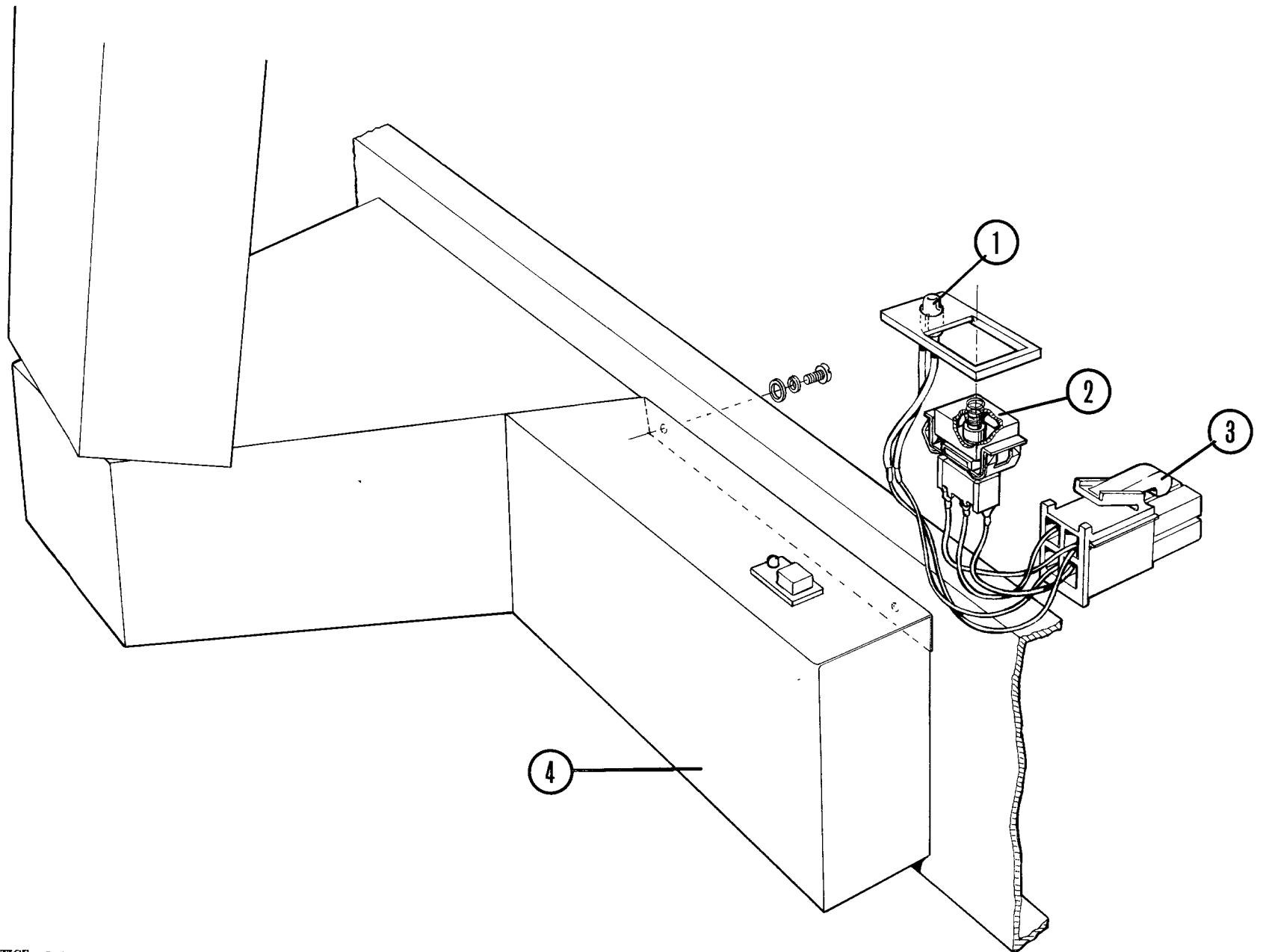
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LAMP ASSEMBLIES

Right Hand Lamp Assembly Complete (Operator Side) 205331A001
 Left Hand Lamp Assembly Complete (Non-Operator Side) 205330A001

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Lamp - 500 Watt	192511-001	19251101	4
2	Lamp Connector Assembly	198011A001	19801101	4
	Flat Washer, #2	H-1567-000	H0156700	8
	Screw, 0-80 x 1/2"	H-6828-000	H0682800	8
	Nut, 0-80	H-1447-000	H0144700	8
3	Lamp Shell Assembly, R.H.	194294A001	19429401	1
	Lamp Shell Assembly, L.H.	194369A001	19436901	1
4	Light Shield	194301-001	19430101	2
	Screw, 6-32 x 5/16"	H-4702-000	H0470200	4
	Flat Washer, #6	H-1564-000	H0156400	4
	Lock Washer, #6	H-1550-000	H0155000	4
5	Reflector Assembly	192084A001	19208401	4
	Nut, 6-32	H-9040-000	H0904000	16
6	Bracket	192087-001	19208701	4
7	Support Arm Assembly, R.H.	205335A001	20533501	1
	Support Arm Assembly, L.H.	205333A001	20533301	1
	Flat Washer, #10	H-1560-000	H0156000	12
	Lock Washer, #10	H-1552-000	H0155200	12
	Nut, 10-32	H-1444-000	H0144400	12
	Nut, 1/4-20	H-1242-000	H0124200	4
NS	Bottom Lamp Arm Cover	205534-001	20553401	2
8	Common Block	191667-001	19166701	4

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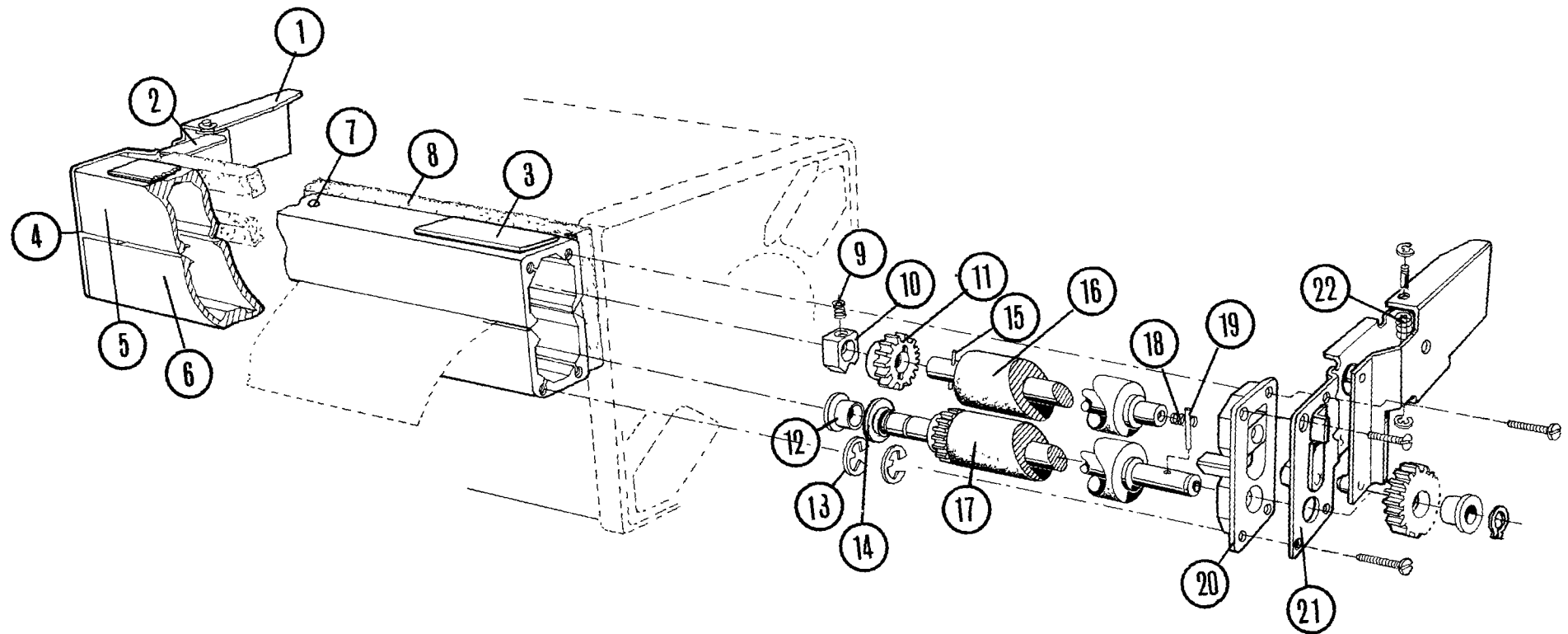


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AUXILIARY START SWITCH ASSEMBLY 205481A001

<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
1	Green LED	205480-001	20548001	1
2	Auxiliary Start Switch	205473-001	20547301	1
3	Connector Plug	401329-004	40132904	1
4	Control Panel	205477-001	20547701	1
	Screw, 8-32 x 3/8"	H-4721-000	H0472100	2
	Lock Washer, #8	H-1551-000	H0155100	2
	Flat Washer, #8	H-1563-000	H0156300	2
	Auxiliary Start Switch Complete (includes Items 1-3 above).	205481A001	20548101	

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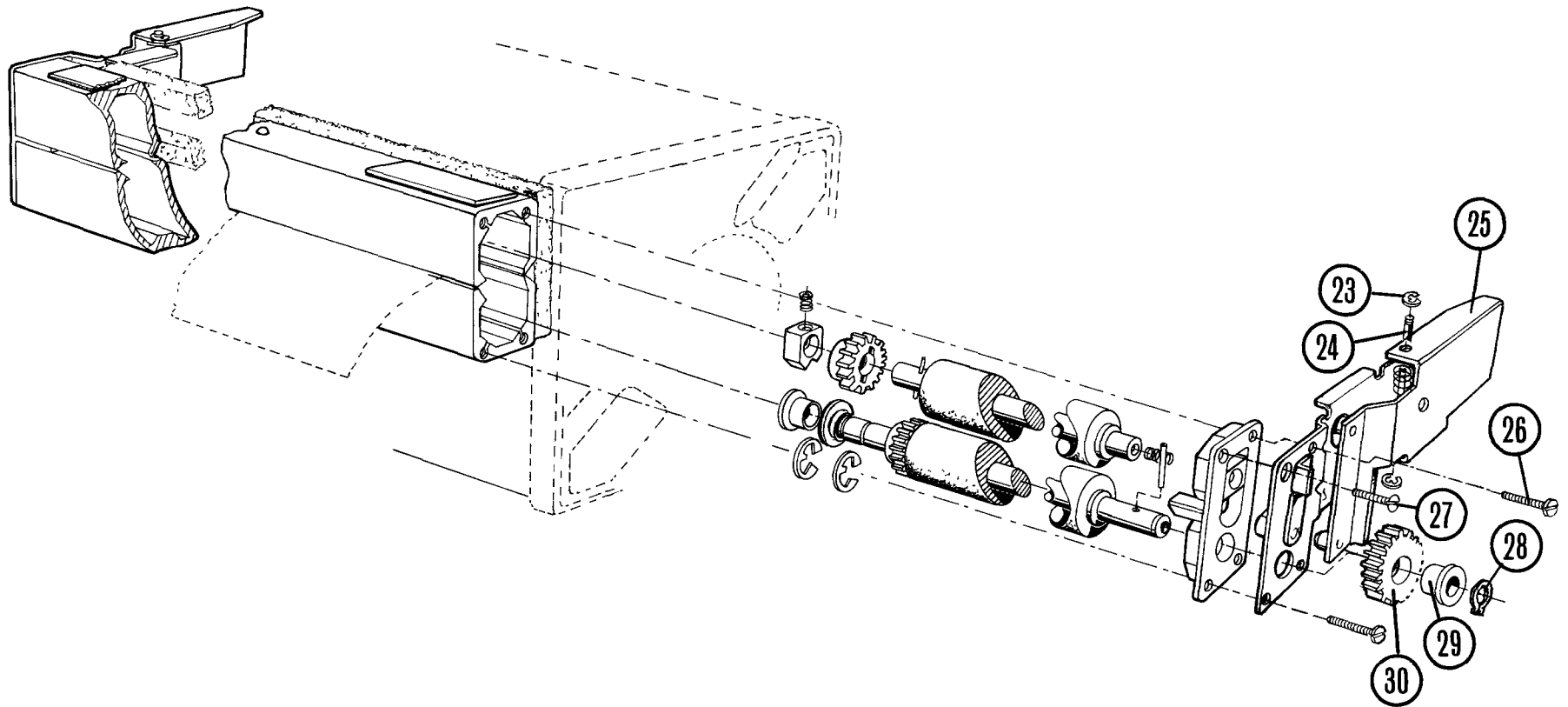


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12" CARTRIDGE DRIVE 205450A001 (PC 50043)

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Cover Assembly, L.H.	193070A001	19307001	1
2	Eccentric Assembly, L.H.	196668A001	19666801	1
3	Striker Plate	089741-000	08974100	2
4	End Block, L.H.	193042-001	19304201	1
5	Housing, Top	193043-001	19304301	1
6	Housing, Bottom	193043-002	19304302	1
7	Ground Stud	H-2292-000	H0229200	1
8	Light Seal	193072-001	19307201	1
9	Spring	192110-001	19211001	2
10	Bearing Block	202367-001	20236701	2
11	Gear, 18T	192103-001	19210301	2
12	Spool	192111-001	19211101	1
13	Retaining Ring	H-9321-000	H0932100	2
14	Shoulder Washer	201678-001	20167801	1
15	Pin, 3/32 x 1/2"	H-5076-000	H0507600	2
16	Top Roller	192101-001	19210101	1
17	Bottom Roller	192102-001	19210201	1
18	Spring	203155-001	20315501	1
19	Pin, 3/32 x 5/8"	H-5077-000	H0507700	1
20	End Block, R.H.	193041-000	19304100	1
21	Eccentric, R.H.	196667A001	19666701	1
22	Spring	401499-013	40149913	2

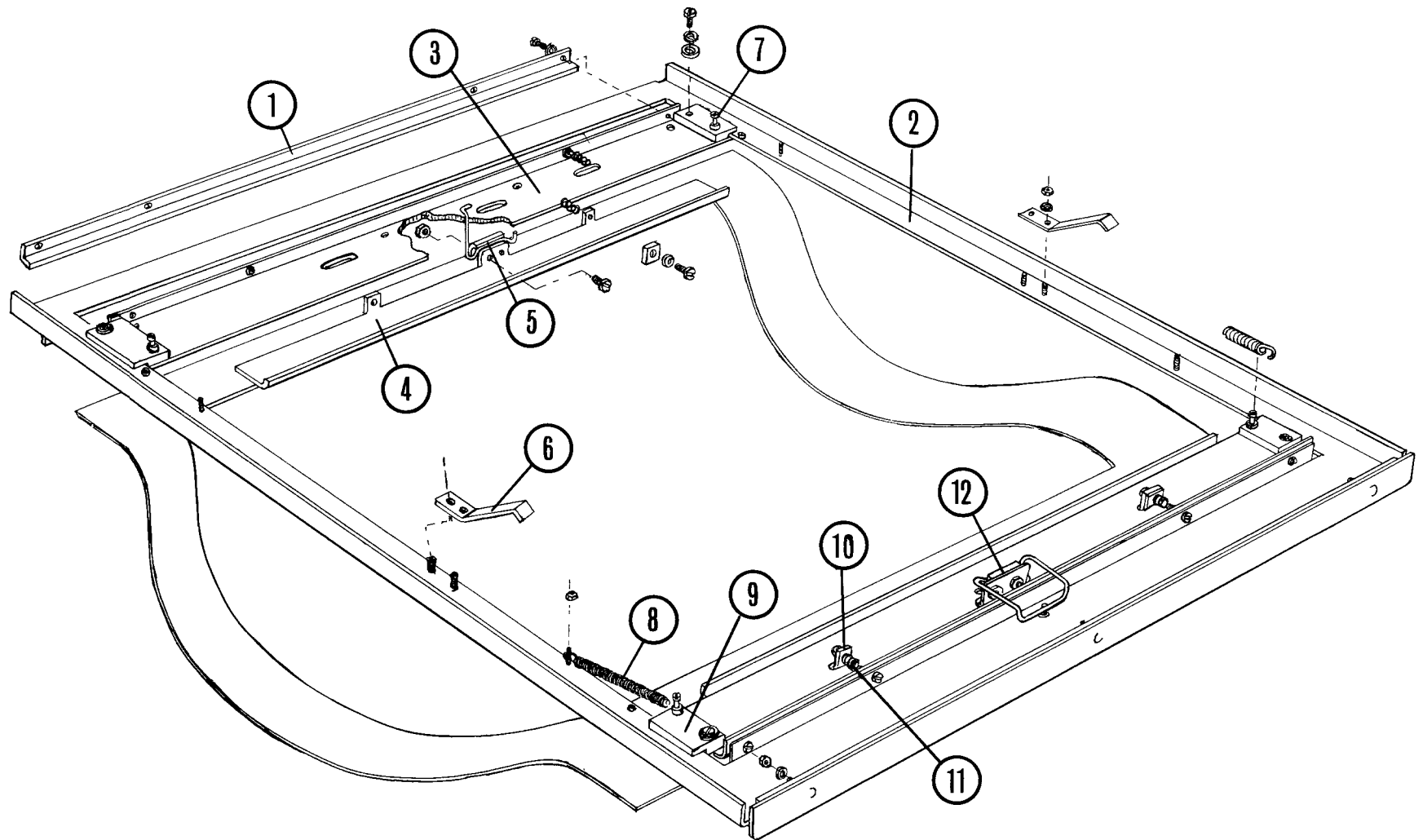
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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
23	E-Ring	H-9329-000	H0932900	2
24	Pin	193044-001	19304401	2
25	Cover Assembly, R.H.	193069A001	19306901	1
26	Tapping Screw, 6-32 x 5/8"	H-2642-000	H0264200	2
27	Metal Screw, 6-20 x 1/2"	H-2628-000	H0262800	6
28	Retaining Ring	H-9321-000	H0932100	1
29	Spool	192111-001	19211101	1
30	Drive Gear	192138-001	19213801	1

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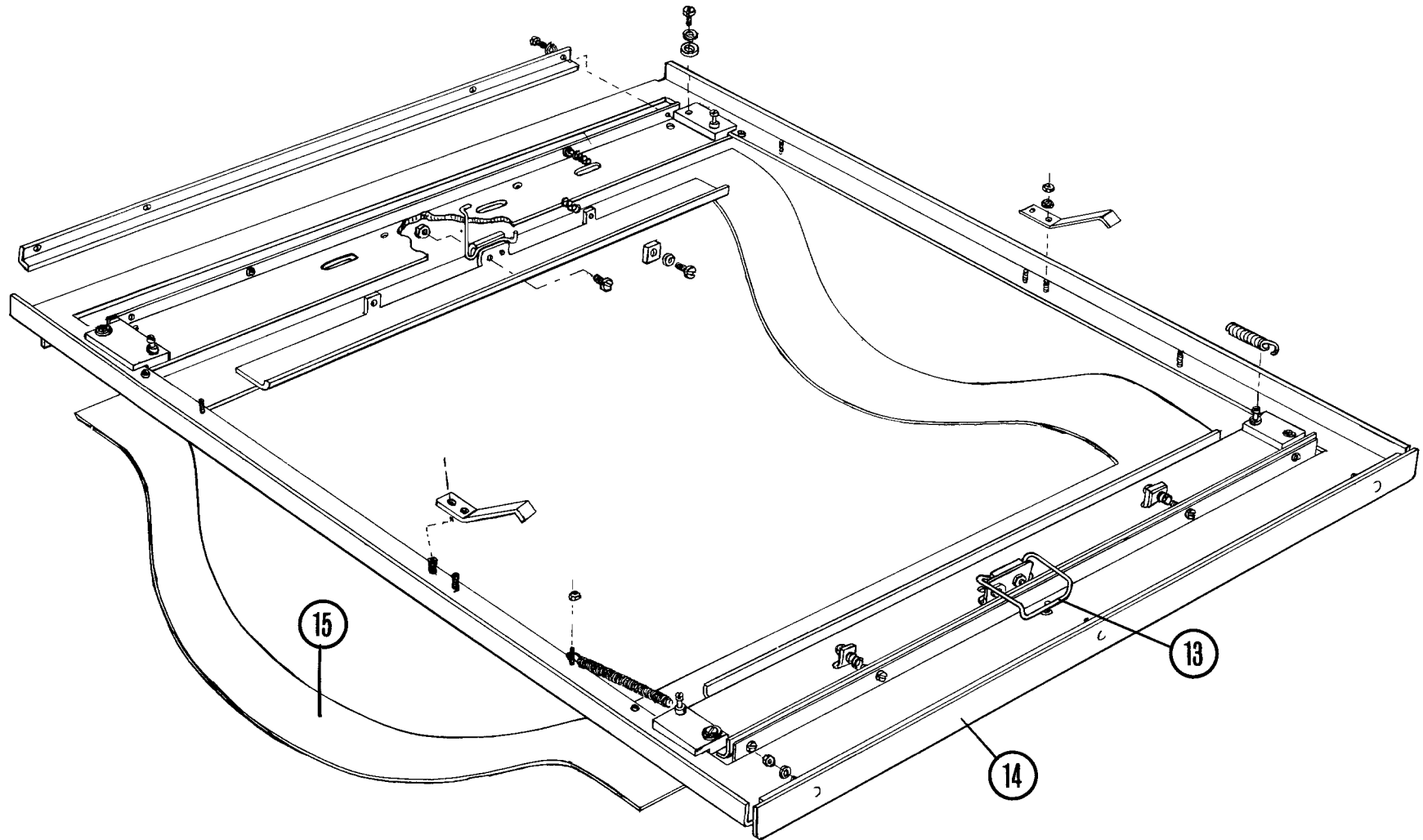


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SCREEN FRAME ASSEMBLY 192973A001 (PC 15200)

Ref.	Description	10 Digit Part Number	8 Digit Part Number	Qty.
1	Clamp	192981-001	19298101	2
	Lock Washer, #6	H-1550-000	H0155000	10
	Screw, 6-32 x 3/8"	H-0654-000	H0065400	4
	Screw, 6-32 x 3/16"	H-4703-000	H0470300	6
2	Frame Assembly	192982A001	19298201	1
3	Clamp Assembly	192985A001	19298501	2
4	Clamp Plate Assembly	192983A001	19298301	2
5	Tab Assembly	192977A001	19297701	2
6	Spring	192974-001	19297401	2
	Lock Washer, #4	H-1557-000	H0155700	4
	Nut, 4-40	H-1445-000	H0144500	4
7	Spring Stud	192778-001	19277801	4
	Flat Washer, #4	H-1565-000	H0156500	4
8	Extension Spring	192772-001	19277201	4
9	Tab	192975-001	19297501	4
	Flat Washer, #4	H-1565-000	H0156500	4
	Lock Washer, #4	H-1557-000	H0155700	4
	Screw, 4-40 x 3/8"	H-5813-000	H0581300	4
10	Spacer	192980-001	19298001	4
	Lock Washer, #4	H-1557-000	H0155700	4
	Screw, 4-40 x 3/16"	H-5852-000	H0585200	4
11	Spring	013939-001	01393901	4
12	Spring	192990-001	19299001	2

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<u>Ref.</u>	<u>Description</u>	<u>10 Digit Part Number</u>	<u>8 Digit Part Number</u>	<u>Qty.</u>
13	Clip	192984-001	19298401	2
	Nut, 4-40	H-1445-000	H0144500	4
	Screw, 4-40 x 5/16"	H-5861-000	H0586100	4
14	Clamp Plate Assembly	192976A001	19297601	1
	Lock Washer, #6	H-1550-000	H0155000	3
	Nut, 6-32	H-1441-000	H0144100	3
15	Screen Mask	192943-001	19294301	1
	(included with screens)			
	Screen Frame Assy. Complete	192973A001	19297301	
	(includes Items 1 - 14)			

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SECTION 11

ACCESSORIES

1

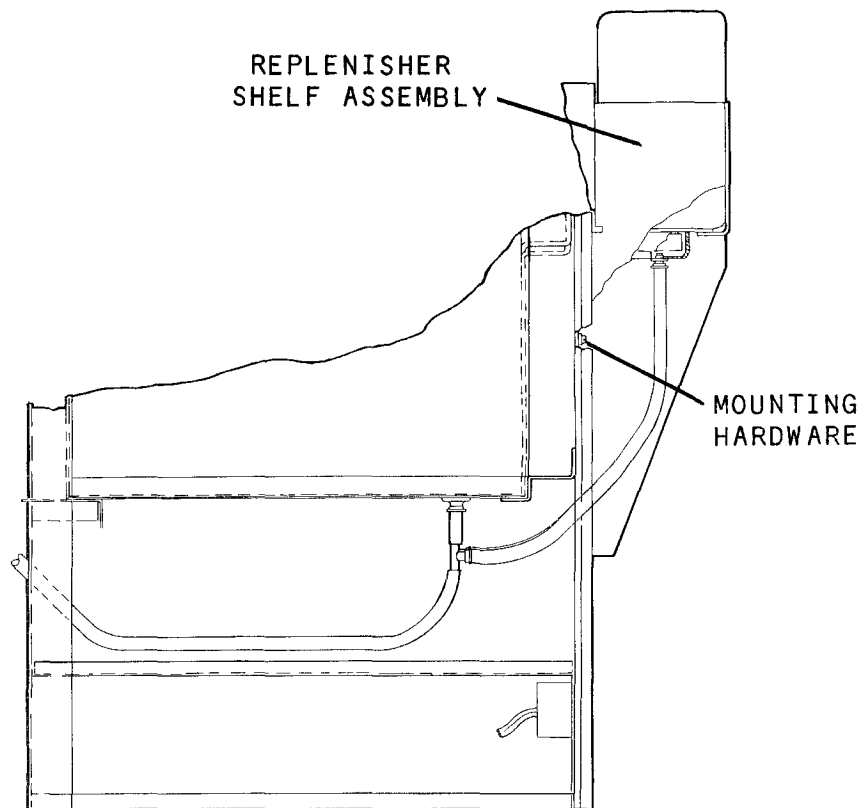
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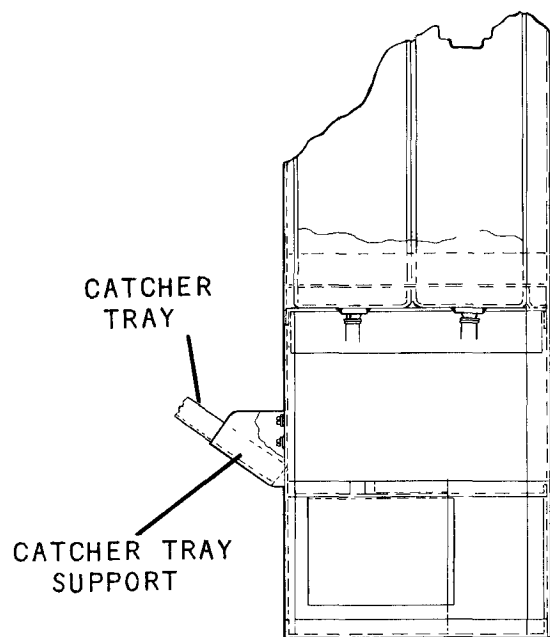
430 INSTALLATION PROCEDURE FOR PLATE PROCESSOR

1. Remove the left hand top and bottom side covers.
NOTE: Set the bottom side cover aside. It will not be used with the Plate Processor installation.
2. Remove the Plate Processor and miscellaneous parts from the packing carton and verify that the following items are accounted for:
 - a) plate processor
 - b) copyboard chart
 - c) view screen overlay
 - d) two replenisher bottles and feeders
 - e) replenisher bottle shelf and two bottle retainers
 - f) print catcher tray and support
 - g) two roller frames
 - h) bag of miscellaneous hardware
3. Install the replenisher shelf assembly using the hardware provided. Leave the shelf assembly set at its highest position. The operating position will be determined later.

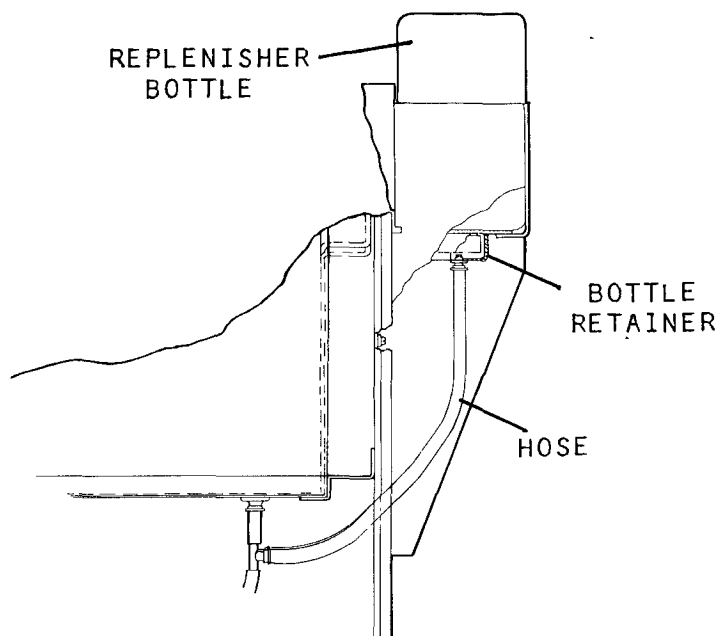


11-1

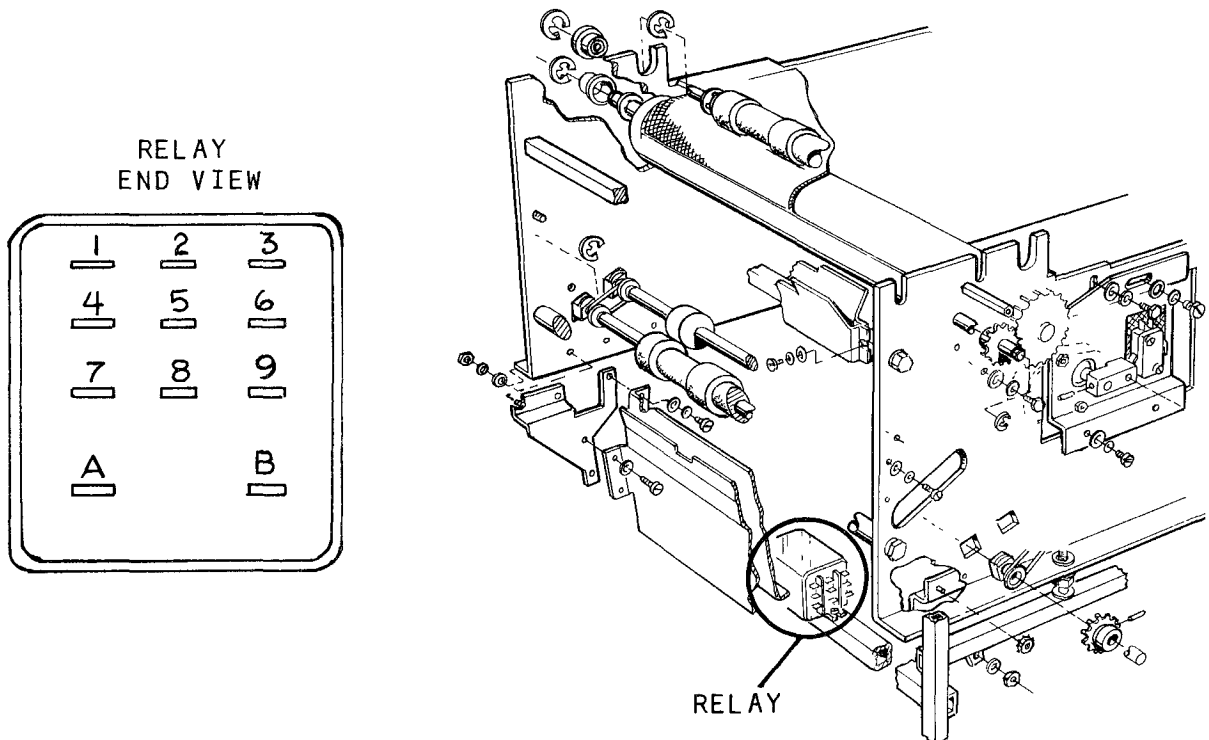
4. Install the catcher tray support using the hardware provided.



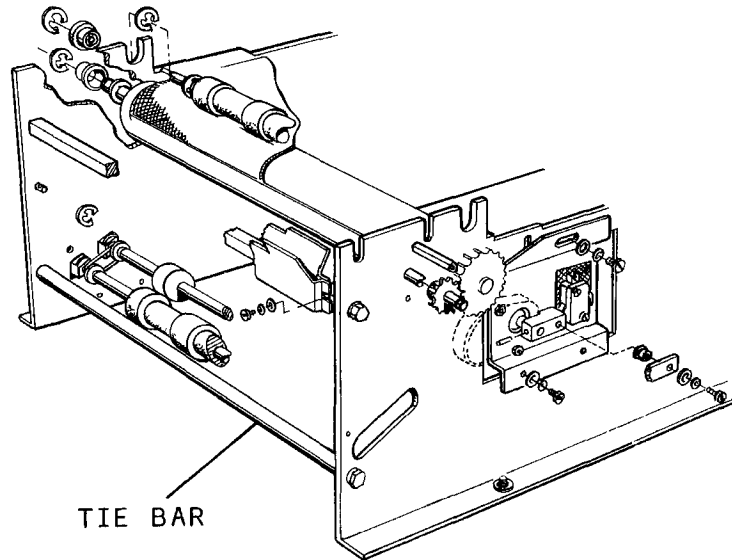
5. Install the bottle retainers and carefully connect the appropriate hoses to them.



6. 50Hz INSTALLATION ONLY:
Remove the red plate processor drive motor lead from the distribution harness. Cover the terminal with an inline connector for protection. Plug the orange drive motor lead into the distribution harness.
7. Mount the main plate processor assembly on the locating pins on the bottom plate of the camera frame.
8. Temporarily install the top half side cover. Adjust the plate processor height in order to allow a proper light tight fitting of covers and lock the height adjusting screws.
9. Remove wires #5 and #13 from the plastic connector of the plate processor harness. Plug them into position 4 and 7 of the relay, located on the camera frame cross bar just below the transport.
10. Remove wire #6 and #7 from the plastic connector of the plate processor harness. Plug them into position 6 and 9 of the same relay mounted on the camera frame cross bar.



11. Remove the lower tie bar from the transport.



12. Swing the motorized swing gate out of the way. Install the provided shoulder screws through the transport side plates and into the inner and outer guide assembly tie bar.
13. Loosen the allen screws on the inner and outer guide assembly collars. Snap the nylon hooks on the intermediate roller shaft meshing the two gears located toward the front transport side plate. Use care to prevent bending of the intermediate roller shaft.
14. Tighten the allen screws in the collars of the inner and outer guide assembly.
15. Attach the spring to the inner and outer guide bearing support bracket at one end and to the notch in the tab of the inner guide at the other. NOTE: Insure the outer swing chute clears the Plate Processor top turnaround cover.
16. Access the CPU board and using a jumper, connect the two pins marked FLSH. This allows the CPU board to recognize that a Plate Processor has been installed.

17. Place the roller frames in their respective tanks and fill the tanks with water to about 1/4" below recommended level.

***Recommended chemical level:**

Chemicals must be at a high enough level that they contact the upper rollers of both roller frames. By doing so, when the rollers turn they will remain continually wet.

18. Lower the shelf assembly until the bottle retainers are half full of water.
19. Fill the replenisher supply bottles with water and secure the feeder valves to the bottles.
20. Remove the Plate Processor top turnaround cover and place the supply bottles in the retainers. Carefully raise the shelf assembly to the correct height to obtain the recommended chemical level in the tanks.
21. Tighten the screws securing the shelf assembly when the correct level is obtained.
22. Check for leaks and replace the top turnaround cover.
23. Drain the water from the tanks and the supply bottles.
24. Fill the Plate Processor and the supply bottles with the appropriate chemistry. Attach the developer and stabilizer labels on the supply bottles as to which chemistry it contains and place them in appropriate retainer.
25. Remove the Plate Processor front panel, pull out the actuator of the Plate Processor side cover interlock switch and provide power to the Plate Processor. Check and adjust the developer temperature to 85 degrees F.
26. Install Plate Processor front panel and latch.

27. Adjust the Plate Processor transport transfer gate switch. Refer to Adjustment for Plate Processor Position Procedure.
28. Run test shots through the Plate Processor checking to see that all guides are adjusted and aligned properly and there is no scratching.
29. Run test shots through the camera processor and material through the typesetting processor to see that the guides are properly adjusted.
30. Install the top half cover.
31. Install the plate processor top cover.
32. Make a final check to insure both supply bottles are replenishing chemistry to the Plate Processor properly.
33. Check for any possible light leaks.
34. Complete installation.

PLATE PROCESSOR - INSTALLATION CHECKLIST

- Check input voltage (15A 120 VAC).
- Remove all packing tape from the Plate Processor.
- Remove the copyboard chart and overlay from the packing material.
- Mount replenisher brackets and hoses before installing the Plate Processor.
- Install the catcher tray assembly.
- 50 Hz ONLY. Change motor lead wiring.
- Mount the Plate Processor on the camera.
- Adjust the Plate Processor to insure proper fit of all covers.
- Install the lower guide assembly on the camera transport assembly using shoulder screws.
- Connect Plate Processor harness wires to the relay on the camera frame.
- Place the jumper across the two connectors on the CPU board labeled FLSH.
- Check the Plate Processor racks for proper side guide adjustment.
- Rinse the Plate Processor racks and flush tanks with water.
- Attach the developer and stabilizer labels to the supply bottle
- Fill the tanks with chemistry (1/4" below normal). Install supply bottles and adjust replenisher brackets for proper chemistry replenishment.

- Check developer temperature.
- Check for chemistry leaks.
- Install top turnaround cover.
- Check and tighten all hardware.
- Make a test exposure. Check for proper transport of plate material through the processor.
- Install all remaining covers.
- Make a test exposure of every type of material to be run by the customer (i.e., Pos. Paper, Neg. Film, Mega Plate). Process typesetting paper if available.
 - . Evaluate output for light leaks, scratching of materials, or any other process defects.